# UMETA

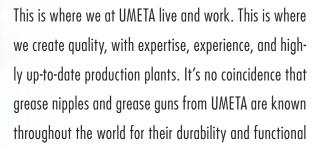
We make it move.



If you ever see a grease nipple anywhere, it's most probably one of ours. After all, since 1926 UMETA has been the address for high-quality manual grease technology, which, unlike many other companies, we are still producing in Germany. And we plan to carry on doing so.

## Our manufacturing plant is in Bielefeld

because we owe everything to this region and to the people who live here!





safety. One of our special strengths is our enormous flexibility when it comes to customer wishes. If someone needs a custom-made solution for his special design requirements, then he gets it - without any ifs or buts. We place a high priority on first-class advice and customer care. This is why we were the first company in the industry to not only be certified by TÜV in accordance with DIN ISO 9001:2000 but also for "customer satisfaction and quality of service". As a modern, family-run company with tradition, we aim to represent dependability and reliability and remain a trustworthy partner well into the future.

Why not check us out yourself!

That least

Yours





We are fortunate enough to be able to live in an affluent society, but we also have an obligation to help people who do not share this luck.

UMETA supports social institutions in Germany, for example the Children's Cancer Clinic in Bielefeld, sports clubs, charitable organisations etc. Since 2007, UMETA has also given considerable commitment to Tanzania, one of the 10 poorest countries in the world.

For us at UMETA it is intolerable that one side of the world has plenty, and that on the other side of the world abandoned orphans are starving or dying of AIDS. Anyone who has personally experienced this will never be able to banish the images as long as they live. To fight this appalling situation, we founded the Good Hope Centre funding association in September 2007 together with some good friends.

Since then, our work at the foot of Mount Kilimanjaro has been producing a home for orphans as well as a primary school. This Happy Watoto Homes & Schools in Ngorika provides "our" 120 orphans, in addition to 160 needy children from the local area, optimum future prospects through a protected childhood and good education.

This "village" has been opened since May 2011.

We are receiving considerable support from various directions such as business partners, personal friends, visitors to our funding events, well-known people or politicians. Despite this, we need to be able to permanently safeguard the operating costs for our home. I therefore ask you:

Please help us! "Our children in Tanzania" depend on your help!





#### WWW.GOOD-HOPE-CENTRE.DE



Please visit our homepage www.good-hope-centre.de and inform yourself about the various ways you can help us. Why don't you join our funding association?

Unfortunately we can't save the whole world, but everyone here at UMETA is doing their very best to do what is possible within our means. Please help us to achieve this!

I would like to thank you wholeheartedly in the name of "our children" and all the committed staff at UMETA for your help!

lear

Best regards,

Frank Maser



#### **PETER MAFFAY**



"I REALLY WOULD LIKE TO
PRAISE THE GOOD HOPE CENTRE
FUNDRAISING ASSOCIATION FOR
ITS EXCELLENT WORK! I WILL
SUPPORT YOU HOWEVER I CAN!"

#### **ULI STEIN**



"IT IS A REAL ACHIEVEMENT TO
SUPPORT SUCH A FANTASTIC ACTION
NOT JUST PASSIVELY, BUT TO
ACTIVELY PARTICIPATE AS WELL. I
REALLY HOPE WE WILL BE ABLE TO
ACHIEVE A LOT WITH OUR
ASSOCIATION"

#### UDO LINDENBERG



"I AM EXTREMELY PLEASED
THAT I CAN SUPPORT YOUR WORK
WITH THE "UDO LINDENBERG
FOUNDATION". KEEP UP THE GOOD
WORK! AHOI, UDO"

## WERNER SCHULZE-ERDEL



"IT IS REALLY NICE TO BE ABLE
TO WORK WITH YOU. I'M REALLY
LOOKING FORWARD TO THE MANY
FUTURE ACTIONS AND EVENTS
WHERE I CAN HELP YOU."

#### ALFONS SCHUHBECK



"THERE REALLY SHOULDN'T BE ANY CHILDREN IN NEED! THAT IS WHY I AM REALLY PLEASED TO HELP."

#### **AXEL SCHULZ**



"NO MATTER HOW, YOUR CHILDREN
IN TANZANIA CAN ALWAYS
COUNT ON ME!"



## **UMETA PRODUCTS**

## Quality — safety — flexibility UMETA keeps your machines moving

For more than 80 years, UMETA lubrication products have been guaranteeing reliable maintenance and upkeep of high-quality machines and equipment. Even nowadays, breakdowns caused by non-lubricated or incorrectly lubricated equipment can cost millions.

To keep your equipment permanently moving, we can offer the largest range of lubricating nipples available the whole world over in addition to grease guns and accessories for all application areas. We know exactly how important good tools are for effective work, and would be pleased to advise you at any time. Our aim is to find an optimum solution for every lubrication problem, whether direct by using our huge standard range, or even using products which we develop together with your company.

Speed counts! This is why a large part of our program is permanently available to you from stock.

We produce our high-quality lubrication technology exclusively in Germany. The established UMETA quality is guaranteed here by highly-modern production facilities, certified quality management and innovative product management.

Turned parts to customer specifications are now playing an increasing part within our company. In this case, we can fall back on decades of experience and the knowledge gained from lubricating technology. Our customers value the flexibility and reliability of our automatic devices and CNC lathes. Combination of this department with the assembly sector allows us to process complex components and to produce in variable dimensions, materials and batch sizes.



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### GREASE GUNS



\* Subject to our guarantee terms and conditions which can be found at www.umeta.com

UMETA grease guns stand for highest quality and reliability.

We are certain of the quality of UMETA products and have a guaranty of four years for all UMETA TWIN-LOCK® grease guns with respect to function. Accurate manufacturing, high quality materials and intelligent product features turn our guns into effective precision tools that effortlessly reach high lubricating pressures.

UMETA TWIN-LOCK® grease guns will be delivered with a user's manual, either in a polybag, or in a coloured cardboard box.

All UMETA TWIN-LOCK® grease guns for 400g (14.0 oz.) grease cartridges comply with DIN 1283 as regards physical dimensions and performance and are suitable for grease cartridges according to DIN 1284.





Our grease guns 75/PK und 75/PL are DLG-certified



Of course, our quality management is ISO 9001-2008-certified

#### UMETA GREASE GUNS - ADVANTAGES AT A GLANCE

- · UMETA TWIN-LOCK® system
- · rolled coarse thread for high stability and easy dissassembly
- · special pressure stability by cast aluminium head and thick-walled barrel
- · easy insertion of the plunger into the cartridge by a bulge in the barre
- · inner cartridge stopper
- · stable hand lever with security handle
- · ergonomic T-grip with jam protection
- · knurled barrel for better hold and grip
- · separate air release valve or filler valve
- · special constructions available
- · colours and imprints as per customer's request
- · individual packaging
- · high wearing security
- · even after 30,000 strokes no wear is detectable
- available according to DIN 1283
- · wide range of accessories



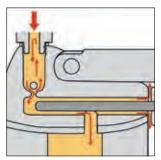


#### ■ UMETA TWIN-LOCK®-SYSTEM — THE LIFE INSURANCE FOR YOUR MACHINES AND EQUIPMENT

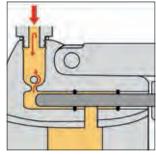
When maintaining your high quality machines and equipment, you should absolutely avoid quasi-lubrication!

What does quasi-lubrication mean?

Upon continuous operation, abrasion can easily take place between the metal piston and the metal cylinder of the grease gun. For this reason, the grease at the top of the piston can be pressed back into the cartridge at a low operating pressure without being noticed. In spite of all efforts, no grease will be transported to the lubrication spot. In order not to expose your machines to this risk, we developed the UMETA TWIN-LOCK® system. In connection with two special sealing elements, it protects the precision piston from wear upon continuous operation. By the special arrangement of the sealing elements, the UMETA TWIN-LOCK® system avoids guasi-





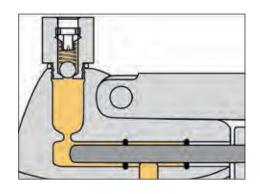


with UMETA TWIN-LOCK® System

lubrication and grease escaping the piston. The sealing elements are designed in a way that they adjust themselves to the corresponding operating pressure with respect to their sealing effect. For this unique advantage UMETA grease guns are worldwide renowned.

#### UMETA EVER-FLOW SYSTEM

The EVER-FLOW system invented by UMETA ensures perfect functioning of the UMETA TWIN-LOCK® gun, even with thick grease and at the lowest temperatures. This is ensured by an outlet valve equipped with a special ball stopper. Even semifluid biological grease will easily be transported by the vacuum developing during the pumping process. This is another advantage of UMETA's, where many other competitors' products fail.



#### UMETA GREASE GUN KITS

The well-established UMETA accessories for grease guns offer you the optimal solution for any application. We assembled the most common grease gun kits, which consist of the UMETA grease gun of your choice and the following standard accessory parts.

Basically, you can equip any grease gun with the accessory parts of your choice. You will find our complete accessories list in our chapter "UMETA Accessories for Grease Guns".

#### Our most common standard kits:



110/G – nozzle tube with hydraulic coupling





340/GLN - hose 300 mm (12") with hydraulic coupling

Grease gun equipped with standard filler valve and nozzle tube



#### HAND LEVER GREASE GUNS

#### 75/PK Silver



barrel version silver painted steel barrel – DIN 1283

special colours available

Ø 56 mm (2.2")

barrel length 296 mm (11.6") suitable for grease up to NLGI 3

filling capacity 400 g (14.0 oz.) grease cartridge / 500 ccm (16.0 oz.) bulk grease

connection thread M 10 x 1 oder G 1/8 upon request 1/8 NPT

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	V000286
M 10 x 1	polybag	with 340/GLN	V000281
M 10 x 1	polybag	with 110/G	V000333
M 10 x 1	polybag	with $110/G + 340/GLN$	V000524
M 10 x 1	polybag	with filler valve	V000342
M 10 x 1	cardboard box	without accessories	V000306
M 10 x 1	cardboard box	with 340/GLN	V000308
M 10 x 1	cardboard box	with 110/G	V000378
M 10 x 1	cardboard box	with 110/G + 340/GLN	V000717
M 10 x 1	cardboard box	with filler valve	V000319

<sup>\*</sup> special version USA

#### Hand Lever Grease Gun with high quality silver painted steel barrel

- · for 400 g (14.0 oz.) grease cartridges or 500 ccm (16.0 oz.) bulk grease
- · with UMETA TWIN-LOCK® system and EVER-FLOW system
- · standard air release valve, alternatively with filler valve according to DIN 1283

operating pressure 400 bar / 5,800 PSI

output approx. 1.9 ccm (0.06 oz.)/stroke

testing pressure 800 bar / 11,600 PSI

packed in

gun dimension 400 x 128 x 60 mm (15.7 x 5.0 x 2.36")

printed UMETA polybag or printed UMETA cardboard box

weight net 1,250 g (44.1 oz.) + accessories and packaging

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	V000287
G 1/8	polybag	with 340/GLN	V000276
G 1/8	polybag	with 110/G	V000456
G 1/8	polybag	with $110/G + 340/GLN$	V001174
G 1/8	polybag	with filler valve	V001045
G 1/8	cardboard box	without accessories	V000402
G 1/8	cardboard box	with 340/GLN	V000449
G 1/8	cardboard box	with 110/G	V000535
G 1/8	cardboard box	with 110/G + 340/GLN	V001176
G 1/8	cardboard box	with filler valve	V000495
1/8 NPT	polybag	with 95/G	V000667
1/8 NPT	polybag	with filler valve* and 95/G	V000616
1/8 NPT	cardboard box	with filler valve* and 95/G	V000403

#### 75/PK Zinc



barrel version made of zinc-plated steel — DIN 1283

special colours available Ø 56 mm (2.2") 296 mm (11.6")

barrel length 296 mm (11.6") suitable for grease up to NLGI 3

filling capacity  $400 \text{ g} \ (14.0 \text{ oz.})$  grease cartridge  $/ 500 \text{ ccm} \ (16.0 \text{ oz.})$  bulk grease

connection thread M 10 x 1 or G 1/8 upon request 1/8 NPT

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	V000301
M 10 x 1	polybag	with 340/GLN	V000309
M 10 x 1	polybag	with 110/G	V000860
M 10 x 1	polybag	with $110/G + 340/GLN$	V001167
M 10 x 1	polybag	with filler valve	V000432
M 10 x 1	cardboard box	without accessories	V000310
M 10 x 1	cardboard box	with 340/GLN	V000573
M 10 x 1	cardboard box	with 110/G	V000567
M 10 x 1	cardboard box	with 110/G + 340/GLN	V001166
M 10 x 1	cardboard box	with filler valve	V000358

#### Hand Lever Grease Gun with high quality zinc-plated steel barrel

- · for 400 g (14.0 oz.) grease cartridges or 500 ccm (16.0 oz.) bulk grease
- · with UMETA TWIN-LOCK® system and EVER-FLOW-System
- · standard air release valve, alternatively with filler valve according to DIN 1283

 $\begin{array}{lll} \text{operating pressure} & 400 \text{ bar } / 5,800 \text{ PSI} \\ \text{output} & \text{approx. 1.9 ccm (0.06 oz.)/stroke} \\ \text{testing pressure} & 800 \text{ bar } / 11,600 \text{ PSI} \\ \end{array}$ 

gun dimension 400 x 128 x 60 mm (15.7 x 5.0 x 2.36") packed in printed UMETA polybag

printed UMETA polybag or printed UMETA cardboard box

weight net 1,250 g (44.1 oz.) + accessories and packaging

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	V000349
G 1/8	polybag	with 340/GLN	V001408
G 1/8	polybag	with 110/G	V001182
G 1/8	polybag	with $110/G + 340/GLN$	V001181
G 1/8	polybag	with filler valve	V001249
G 1/8	cardboard box	without accessories	V001172
G 1/8	cardboard box	with 340/GLN	V001409
G 1/8	cardboard box	with 110/G	V001185
G 1/8	cardboard box	with 110/G + 340/GLN	V001184
G 1/8	cardboard box	with filler valve	V001250

#### 75/PL Zinc

suitable for



barrel version made of zinc-plated steel

Ø 56 mm (2.2") 370 mm (14.6") barrel length grease up to NLGI 3

filling capacity 500 g (17.5 oz.) grease cartridge/600 ccm (20 oz.) bulk grease

connection thread M 10 x 1 or G 1/8 upon request 1/8 NPT

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	V000662
M 10 x 1	polybag	with 340/GLN	V000810
M 10 x 1	polybag	with 110/G	V000803
M 10 x 1	polybag	with $110/G + 340/GLN$	V001199
M 10 x 1	polybag	with filler valve	V001197
M 10 x 1	cardboard box	without accessories	V000439
M 10 x 1	cardboard box	with 340/GLN	V001422
M 10 x 1	cardboard box	with 110/G	V001460
M 10 x 1	cardboard box	with 110/G + 340/GLN	V000525
M 10 x 1	cardboard box	with filler valve	V000486

#### Hand Lever Grease Gun with extended zinc-plated steel barrel

- · for 500 g (17.5 oz.) grease cartridges or 600 ccm (20 oz.) bulk grease
- · with UMETA TWIN-LOCK® system and EVER-FLOW system
- · standard air release valve, alternatively with filler valve according to DIN 1283

operating pressure 400 bar / 5,800 PSI

approx. 1.9 ccm (0.06 oz.)/stroke output 800 bar / 11,600 PSI testing pressure

gun dimension 475 x 128 x 60 mm (18.7 x 5.0 x 2.36")

packed in printed UMETA polybag or printed UMETA cardboard box

net 1,450 g (51.5 oz.) + accessories and packaging weight

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	V001093
G 1/8	polybag	with 340/GLN	V001201
G 1/8	polybag	with 110/G	V001129
G 1/8	polybag	with $110/G + 340/GLN$	V001200
G 1/8	polybag	with filler valve	V001198
G 1/8	cardboard box	without accessories	V001461
G 1/8	cardboard box	with 340/GLN	V001462
G 1/8	cardboard box	with 110/G	V001463
G 1/8	cardboard box	with 110/G + 340/GLN	V001464
G 1/8	cardboard box	with filler valve	V001465

#### 75/LL Zinc



barrel version made of zinc-plated steel Ø 56 mm (2.2") 445 mm (17.5") barrel length

grease up to NLGI 3 suitable for 1,000 ccm (32 oz.) bulk grease filling capacity

connection thread M 10 x 1 or G 1/8 upon request 1/8 NPT

Hand Lever	Grease	Gun with	ı extra	long	zinc-pl	ated	steel	barrel	

- $\cdot$  for 1,000 ccm (32.0 oz.) bulk grease
- · with UMETA TWIN-LOCK® system and EVER-FLOW system
- · standard air release valve, alternatively with filler valve according to DIN 1283

operating pressure output testing pressure gun dimension packed in

weight

400 bar / 5,800 PSI approx. 1.9 ccm (0.06 oz.)/stroke 800 bar / 11,600 PSI

552 x 128 x 60 mm (21.7 x 5.0 x 2.36")

printed UMETA polybag net 1,660 g (58.5 oz.) + accessories and packaging

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	V000647
M 10 x 1	polybag	with 340/GLN	V000941
M 10 x 1	polybag	with 110/G	V001213
M 10 x 1	polybag	with $110/G + 340/GLN$	V001212
M 10 x 1	polybag	with filler valve	V000938

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	V000648
G 1/8	polybag	with 340/GLN	V001233
G 1/8	polybag	with 110/G	V001232
G 1/8	polybag	with $110/G + 340/GLN$	V001229
G 1/8	polybag	with filler valve	V001214



#### **75/PKU**



barrel version made of zinc-plated steel

Ø 56 mm (2.2")

barrel length 295 mm (11.6") suitable for grease up to NLGI 3

filling capacity 400 g (14.0 oz.) grease cartridge / 500 ccm (16.0 oz.) bulk grease

connection thread  $M 10 \times 1 \text{ or } G 1/8$ 

upon request 1/8 NPT

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	cardboard box	without accessories	7021312
M 10 x 1	cardboard box	with 340/GLN	6800130
M 10 x 1	cardboard box	with 110/G	7751511
M 10 x 1	cardboard box	with $110/G + 340/GLN$	6800140

#### UMETA TWIN-LOCK® Ultra Gun

#### top model, which combines quality, function and design

- · for 400 g (14.0 oz.) grease cartridges or 500 ccm (16.0 oz.) bulk grease
- · ergonomic grips made of anti-slip material
- · with UMETA TWIN-LOCK® system and EVER-FLOW system
- · filler valve, DIN 1283 included
- · UMETA multi colour cardboard box

operating pressure 400 bar / 5,800 PSI

output approx. 1.9 ccm (0.06 oz.)/stroke

testing pressure 800 bar / 11,600 PSI

gun dimension 400 x 135 x 75 mm (15.7 x 5.3 x 3.0") packed in printed UMETA cardboard box

portable carrying case

weight 1,300 g (45.8 oz.) + accessories and packaging

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	cardboard box	without accessories	7021411
G 1/8	cardboard box	with 340/GLN	7752611
G 1/8	cardboard box	with 110/G	7751611
G 1/8	cardboard box	with $110/G + 340/GLN$	7759611

#### **UMETA TWIN-LOCK® Ultra Case Kit**



Connection	Packaging	Scope of delivery	Ref. No.:
M 10 x 1	carrying case	complete accessories	6900096
G 1/8	carrying case	complete accessories	6900098

The complete lubricating equipment in a handy carrying case. The carrying case contains everything you need for lubricating anything, especially our **UMETA TWIN-LOCK® Ultra Grease Gun 75/PKU according to DIN 1283**.

The carrying case kit comes with the practical UMETA hose parking unit. The grease gun can be hung up on the wall by the provided wall bracket, and is thus always at hand. With the many accessories, you will be prepared for any needed application.

#### Accessories kit, consisting of:

- · hydraulic hose 340/GLN
- · nozzle tube 110/G
- · hydraulic coupling 515/G-4
- quick-adapter, short version
   200/M 4, 200/M 1, 200/M 22, 200/S, 200/XS
- $\cdot$  grease nipple assortment 60s, each 5 pcs. H1/H2/H3 6 x 1, 8 x 1, 10 x 1, R 1/8
- · grease cartridge 400 g (14.0 oz.)
- · hose parking unit at hand lever
- · wall bracket

	Ref. No.:
case without content	6900095

#### **70/PK**



#### Hand Lever Grease Gun with shock-resistant polyamide barrel

- · for 400 g (14.0 oz.) grease cartridges or 500 ccm (16.0 oz.) bulk grease
- · with UMETA TWIN-LOCK® system and EVER-FLOW system
- · standard air release valve, alternatively with filler valve according to DIN 1283

The extremely light polyamide barrel with the extra band knurls ensures optimal and comfortable handling, even with cold temperatures. The robust material combines the advantages of rust-resistancy and form stability, even with crashes and other impacts.

barrel version shock-resistand polyamide barrel

Ø 60 mm (2 1/3") 292 mm (11 1/2")

barrel length 292 mm (11  $\frac{1}{2}$ ") suitable for grease up to NLGI 3

filling capacity 400 g (14.0 oz.) grease cartridge/500 ccm (16.0 oz.) bulk grease

connection thread M 10 x 1 or G 1/8

upon request 1/8 NPT

operating pressure 400 bar / 5,800 PSI

delivery capacity approx. 1.9 ccm (0.06 oz.)/stroke

testing pressure 800 bar / 11,600 PSI gun dimension 400 x 128 x 60 mm (15.7 x 5.0 x 2.36")

packed in printed UMETA polybag or printed UMETA cardboard box

weight 1,000 g (35.3 oz.) + accessories and packaging

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	V000354
M 10 x 1	polybag	with 340/GLN	V000472
M 10 x 1	polybag	with 110/G	V000550
M 10 x 1	polybag	with $110/G + 340/GLN$	V001002
M 10 x 1	polybag	with filler valve	V000790
M 10 x 1	cardboard box	without accessories	V000350
M 10 x 1	cardboard box	with 340/GLN	V000952
M 10 x 1	cardboard box	with 110/G	V000881
M 10 x 1	cardboard box	with 110/G + 340/GLN	V001118
M 10 x 1	cardboard box	with filler valve	V001466

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	V000443
G 1/8	polybag	with 340/GLN	V000637
G 1/8	polybag	with 110/G	V001095
G 1/8	polybag	with $110/G + 340/GLN$	V001211
G 1/8	polybag	with filler valve	V001251
G 1/8	cardboard box	without accessories	V000645
G 1/8	cardboard box	with 340/GLN	V000842
G 1/8	cardboard box	with 110/G	V001094
G 1/8	cardboard box	with 110/G + 340/GLN	V001467
G 1/8	cardboard box	with filler valve	V001468

#### **73/PK**

barrel length

suitable for



barrel version made of zinc-plated steel

Ø 56 mm (2.2") 200 mm (7.87") grease up to NLGI 3

filling capacity 300 ccm (10.0 oz.) bulk grease

connection thread M 10 x 1 or G 1/8 upon request 1/8 NPT

Connection Packed in Scope of delivery Ref. No.: M 10 x 1 polybag without accessories V000211 M 10 x 1 polybag with 340/GLN V000549 M 10 x 1 polybag with 110/G V000773 with 110/G + 340/GLNM 10 x 1 polybag V001220 M 10 x 1 polybag with filler valve V001218 M 10 x 1 cardboard box without accessories V000479 cardboard box with 340/GLN V001479 M 10 x 1 cardboard box M 10 x 1 with 110/G V001096 cardboard box with 110/G + 340/GLNV001480 M 10 x 1 M 10 x 1 cardboard box with filler valve V000457

#### Hand Lever Grease Gun wirth shortened zinc-plated steel barrel

- · for 300 ccm (10.0 oz.) bulk grease
- · with UMETA TWIN-LOCK® system and EVER-FLOW system
- · standard air release valve, alternatively with filler valve according to DIN 1283

operating pressure  $$400\ bar\ /\ 5,800\ PSI$ 

delivery capacity approx. 1.9 ccm (0.06 oz.)/stroke testing pressure 400 bar / 5,800 PSI

gun dimension 345 x 128 x 60 mm (13.6 x 5.0 x 2.36")

packed in printed UMETA polybag or cardboard box

weight 1,075 g (37.9 oz.) + accessories and packaging

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	V000993
G 1/8	polybag	with 340/GLN	V001227
G 1/8	polybag	with 110/G	V001054
G 1/8	polybag	with $110/G + 340/GLN$	V001224
G 1/8	polybag	with filler valve	V001219
G 1/8	cardboard box	without accessories	V001481
G 1/8	cardboard box	with 340/GLN	V001024
G 1/8	cardboard box	with 110/G	V001097
G 1/8	cardboard box	with 110/G + 340/GLN	V001482
G 1/8	cardboard box	with filler valve	V000458



#### **75/PKM**



optionally available: Gun head with pressure release



pressure gauge pressure range up to 400 bar / 5,800 PSI

alternatively with pressure range up to 1,000 bar / 14,500 PSI

available with or without pressure release device

barrel version made of zinc-plated steel

special colours available Ø 56 mm (2.2")

#### pressure gauge up to 400 bar

Connection	Packed in	Pressure release	Ref. No.:
M 10 x 1	polybag	without	V000485
M 10 x 1	polybag	with	V000712
G 1/8	polybag	without	V000859
G 1/8	polybag	with	V000391

#### Hand Lever Grease Gun with pressure gauge

- pressure gauge grease gun for the exact control of the lubricating pressure in order to protect pressure-sensitive components, bearings and gaskets
- · for 400 g (14.0 oz.) grease cartridges or 500 ccm (16.0 oz.) bulk grease
- · with high quality zinc-plated steel barrel
- · with UMETA TWIN-LOCK® system and EVER-FLOW system
- · standard air release valve, alternatively with filler valve according to DIN 1283

barrel length 296 mm (11.6") suitable for grease up to NLGI 3

filling capacity 400 g (14.0 oz.) grease cartridge  $\!\!\!/$  500 ccm (16.0 oz.) bulk grease

connection thread M 10 x 1 or G 1/8 upon request 1/8 NPT

operating pressure 400 bar / 5,800 PSI approx. 1.9 ccm (0.06 oz.)/stroke

testing pressure 800 bar / 11,600 PSI

gun dimension 480 x 130 x 60 mm (18.9 x 5.1 x 2.36")

packed in printed UMETA polybag

weight 1,555 g (54.8 oz.) + accessories and packaging

#### pressure gauge up to 1,000 bar

Connection	Packed in	Pressure release	Ref. No.:
M 10 x 1	polybag	without	V000978
M 10 x 1	polybag	with	V000545
G 1/8	polybag	without	V000499
G 1/8	polybag	with	V000392

#### **EcoLube**



barrel version blue painted steel barrel RAL 5026

Ø 56 mm (2.2") 287 mm (11.3")

barrel length 287 mm (11.3") suitable for grease up to NLGI 3

filling capacity 400 g (14.0 oz.) grease cartridge /500 ccm (16.0 oz.) bulk grease

connection thread M 10 x 1 or G 1/8

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	7000000
M 10 x 1	polybag	with extension tube and hydraulic coupler	7000002

#### **Hand Lever Grease Gun**

- · for 400 g (14.0 oz.) grease cartridges or 500 ccm (16.0 oz.) bulk grease
- $\cdot$  according to DIN 1283
- · comes with filler valve

The light steel body, the ergonomically formed hand lever, and extra band knurls on the barrel ensure optimal handling.

opperating pressure 400 bar / 5,800 PSI output approx. 1.4 ccm/stroke testing pressure 600 bar / 8,700 PSI

qun dimension 390 x 120 x 55 mm (15.3 x 4.7 x 2.2")

packed in polybag

weight 1,200 g (42.3 oz.) + accessories and packaging

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	7000003
G 1/8	polybag	with extension tube and hydraulic coupler	7000005

#### ONE-HAND GREASE GUNS

#### 85/PK Zinc



made of zinc-plated steel, special colours available barrel version

> Ø 56 mm (2.2") 296 mm (11.6")

barrel length suitable for grease up to NLGI 3

400 g (14.0 oz.) grease cartridge / 500 ccm (16.0 oz.) bulk grease filling capacity

M 10 x 1 or G 1/8, upon request 1/8 NPT

upon adjustment to:

connection thread

approx. 150 bar / 2,175 PSI operating pressure approc. 1.1 ccm/stroke output

approx. 180 bar / 2,600 PSI approx. 0.7 ccm/stroke

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	V000715
M 10 x 1	polybag	with 340/GLN	V000676
M 10 x 1	polybag	with 110/G	V001190
M 10 x 1	polybag	with $110/G + 340/GLN$	V001189
M 10 x 1	polybag	with filler valve	V000721
M 10 x 1	cardboard box	without accessories	V000730
M 10 x 1	cardboard box	with 340/GLN	V000431
M 10 x 1	cardboard box	with 110/G	V001028
M 10 x 1	cardboard box	with 110/G + 340/GLN	V001192
M 10 x 1	cardboard box	with filler valve	V000961

#### One-Hand Grease Gun with high quality zinc-plated steel barrel

- · for 400 g (14.0 oz.) grease cartridges or 500 ccm (16.0 oz.) bulk grease
- · with UMETA TWIN-LOCK® system and EVER-FLOW system
- · standard air release valve, alternatively with filler valve according to DIN 1283

This UMETA TWIN-LOCK® One-hand grease gun offers you many possibilities. The one-hand operation allows for lubricating even hard to reach spots. Our proven powerswitch system provides the opportunity to adjust the grease supply from high volume to high pressure. Just press the button on the handle, and you will obtain optimal performance.

200 bar / 2,900 PSI testing pressure

gun dimension 403 x 170 x 60 mm (15.8 x 6.7 x 2.36")

packed in

or printed UMETA cardboard box

weight 1,220 g (43.0 oz.) + accessories and packaging

dimensions (L x W x H) 405 x 172 x 77 mm

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	V000369
G 1/8	polybag	with 340/GLN	V000809
G 1/8	polybag	with 110/G	V001195
G 1/8	polybag	with $110/G + 340/GLN$	V001194
G 1/8	polybag	with filler valve	V001187
G 1/8	cardboard box	without accessories	V000548
G 1/8	cardboard box	with 340/GLN	V000858
G 1/8	cardboard box	with 110/G	V001157
G 1/8	cardboard box	with 110/G + 340/GLN	V001196
G 1/8	cardboard box	with filler valve	V001188



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Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	V000382
M 10 x 1	polybag	with 340/GLN	V000538
M 10 x 1	polybag	with 110/G	V000997
M 10 x 1	polybag	with $110/G + 340/GLN$	V001469
M 10 x 1	polybag	with filler valve	V000772
M 10 x 1	cardboard box	without accessories	V000210
M 10 x 1	cardboard box	with 340/GLN	V000507
M 10 x 1	cardboard box	with 110/G	V001136
M 10 x 1	cardboard box	with 110/G + 340/GLN	V001470
M 10 x 1	cardboard box	with filler valve	V000454

#### \* special version USA

### One-Hand Grease Gun with high quality silver painted steel

- · for 400 g (14.0 oz.) grease cartridges or 500 ccm (16.0 oz.) bulk grease
- · with UMETA TWIN-LOCK® system and EVER-FLOW system
- · standard air release valve, alternatively with filler valve according to DIN 1283

#### Technical details above.

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	V000371
G 1/8	polybag	with 340/GLN	V001471
G 1/8	polybag	with 110/G	V000768
G 1/8	polybag	with $110/G + 340/GLN$	V001472
G 1/8	polybag	with filler valve	V000704
G 1/8	cardboard box	without accessories	V000420
G 1/8	cardboard box	with 340/GLN	V001473
G 1/8	cardboard box	with 110/G	V000771
G 1/8	cardboard box	with 110/G + 340/GLN	V001474
G 1/8	cardboard box	with filler valve	V000421
1/8 NPT	polybag	without accessories	V000617
1/8 NPT	cardboard box	with filler valve*	V000640



#### AIR-OPERATED GREASE GUNS

#### **DRP 30**



#### Inclusive extension tube and hose with hydraulic coupler



#### Air-operated grease gun

- · for 400 g (14.0 oz.) grease cartridges or 500 ccm (16.0 oz.) bulk grease
- · continuous grease flow
- · extra light and handy due to aluminium body with ergonomic handle
- · compressed air connection for quick coupling
- $\cdot$  comes with nozzle tube and HP hose according to DIN 1283
- · comes with air release valve and separate filler valve (DIN standard)



barrel version made of zinc-plated steel DIN 1283

special colours available Ø 56 mm (2.2")

barrel length 296 mm (11.6") suitable for grease up to NLGI 3

filling capacity 400 g (14.0 oz.) grease cartridge / 500 ccm (16.0 oz.) bulk grease standard valve air release valve and separate filler valve (DIN standard)

connection thread G 1/8 pressure ratio 40:1

air pressure 3-7 bar, 43.5-100 PSI; recommended air pressure 6 bar/90 PSI

each with hydraulic coupler

operating pressure 280 bar / 4,060 PSI max.
output approx. 500 ccm/3 min. or 160 ccm (5.1 oz.)/min.

testing pressure 320 bar (4,640 PSI) gun dimension 405 x 260 x 60 mm (15.9 x 10.2 x 2.36")

packed in printed UMETA multi colour cardboard box weight 1,385 g (48.8 oz.) + packaging dimensions (L x Wx H) 425 x 185 x 80 mm (16.7 x 7.3 x 3.15")

ConnectionPacked inScope of delieveryRef. No.:G 1/8cardboard boxcomplete with accessories:<br/>- HP hose Ø 13 (½") mm, 300 mm (12") length<br/>- nozzle tube 110/G7437505

#### PUSH-TYPE AND SCREW-TYPE GREASE GUNS

The UMETA programme offers the optimal solution for all lubricating needs. Either with shock-resistant polyamide bodies, or made of high quality zinc-plated steel, with or without telescopic tube: you will find the right push-type grease guns for all sizes and requirements.

Push-type grease guns stand out for their handiness and easy operability. Light pressure suffices to allow for the effective lubrication of hydraulic nipples, ball-type and flush-type nipples. The UMETA telescopic push-type grease guns are equipped with a telescopic tube and are therefore suitable for harder to reach applications.

With our nozzles, you will find the optimal connection to any lubricating nipple according to DIN. UMETA push-type grease guns are equipped with special nozzles M 9 x 1. Just choose the desired push-type grease gun with the suitable nozzle for your lubricating nipple type from the list!









500/NS



500/H

500/K





barrel version suitable for connection thread packaging shock-resistant polyamide gun body grease up to NLG12 M 9 x 1 bulk

Туре	Connection M 9 x 1	Ref. No.:
30	hollow-type nozzle 500	7130433
30/S	pointed nozzle 500/S	7130133
30/H	hydraulic nozzle 500/H	7130233
30/NS	pin pointed nozzle 500/NS	7130533
30/K	combi nozzle 500/K	7133933

#### Push-Type Grease Gun made of shock-resistant polyamide

- · form B according to DIN 1282
- · suitable for hydraulic, ball-type, and flush-type nipples

	Type 30	lype 34
filling capacity	60 ccm (2.0 oz.)	150 ccm (4.8 oz.)
operating pressure (approx.)	80 - 120  bar	80 - 120  bar
output per stroke	0.6 ccm (0.02 oz.)	0,6 ccm (0.02 oz.)
total length	165 mm (6 1/2")	200 mm (7 7/8")
tube measurements (Ø x L)	30 x 105 mm	42 x 140 mm
	(1.18" x 4.13")	(1.66" x 5.5")
weight	62 g (2.2 oz.)	100 g (3.5 oz.)

Туре	Connection M 9 x 1	Ref. No.:
34	hollow-type nozzle 500	7134433
34/S	pointed nozzle 500/S	7134133
34/H	hydraulic nozzle 500/H	7134233
34/NS	pin pointed nozzle 500/NS	7134533
34/K	combi nozzle 500/K	7135933



#### Model 36



barrel version suitable for filling capacity

connection thread

opperating pressure

zinc-plated body grease up to NLGI2

300 ccm (10.0 oz.) bulk grease

M9x1

approx. 120 - 200 bar / 1,740 - 2,900 PSI

Туре	Connection M 9 x 1	Ref. No.:
36	hollow-type nozzle 500	7136413
36/S	pointed nozzle 500/S	7136113
36/H	hydraulic nozzle 500/H	7136213

#### Push-Type Grease Gun made of zinc-plated steel

- · form B according to DIN 1282
- · suitable for hydraulic, ball-type, and flush-type nipples

output 0.7 ccm (0.02 oz.)/stroke

tube measurements  $\emptyset$  50 mm x L 155 mm ( $\emptyset$  1.97" x L 6.1")

barrel length 240 mm (9 ½")

packaging bulk

weight 300 g (10.5 oz.)

Туре	Connection M 9 x 1	Ref. No.:
36/NS	pin pointed nozzle 500/NS	7136313
36/K	combi nozzle 500/K	7136513

#### Model 40 - 44



bulk

barrel version suitable for connection thread packaging shock-resistant polyamide gun body grease up to NLG12 M 9 x 1  $\,$ 

Туре Connection M 9 x 1 Ref. No.: 40 hollow-type nozzle 500 7140433 40/S pointed nozzle 500/S 7140133 40/H 40/NS 40/K hydraulic nozzle 500/H 7140233 pin pointed nozzle 500/NS 7140333 combi nozzle 500/K 7140533

Туре	Connection M 9 x 1	Ref. No.:
42	hollow-type nozzle 500	7142433
42/S	pointed nozzle 500/S	7142133
42/H	hydraulic nozzle 500/H	7142233
42/NS	pin pointed nozzle 500/NS	7142533
42/K	combi nozzle 500/K	7142733

#### Telescopic Push-Type Grease Gun made of polyamide

- $\cdot$  form A according to DIN 1282
- · with telescopic tube
- · suitable for hydraulic, ball-type, and flush-type nipples

	Type 40	Type 42	Type 44
filling capacity bulk grease	70 ccm (2.4 oz.)	110 ccm (3.5 oz.)	180 ccm (5.8 oz.)
operating pressure (approx.)	140 bar / 2,030 PSI	180 bar / 2,610 PSI	200 bar / 2,900 PSI
output per stroke	0.8 - 1.2 ccm	0.8 - 1.2 ccm	0.8 - 1.2 ccm
	(0.03 - 0.04  oz.)	(0.03 - 0.04  oz.)	(0.03 - 0.04  oz.)
total length	240 mm (9 1/2")	270 mm (10 1/2")	335 mm (13 1/2")
tube measurements ( $\emptyset$ x L)	36 x 100 mm	41 x 110 mm	45 x 135 mm
	(0.42" x 3.94")	(1.62" x 4.33")	(1.78" x 5.31")
weight	100 g (3.5 oz.)	120 g (4.25 oz.)	150 g (5.3 oz.)

Туре	Connection M 9 x 1	Ref. No.:
44	hollow-type nozzle 500	7144433
44/S	pointed nozzle 500/S	7144133
44/H	hydraulic nozzle 500/H	7144233
44/NS	pin pointed nozzle 500/NS	7144533
44/K	combi nozzle 500/K	7144753

#### Model 46



barrel version zinc-plated body
suitable for grease up to NLGI2
filling capacity 335 ccm (10.7 oz.) bulk grease

connection thread M 9 x 1

operating pressure approx. 200 bar / 2,900 PSI

 Type
 Connection M 9 x 1
 Ref. No.:

 46
 hollow-type nozzle 500
 7146413

 46/S
 pointed nozzle 500/S
 7146113

 46/H
 hydraulic nozzle 500/H
 7146213

#### Telescopic Push-Type Grease Gun made of zinc-plated steel

- · form A according to DIN 1282
- · with telescopic tube
- · suitable for hydraulic, ball-type, and flush type nipples

output approx. 1.2 ccm (0.04 oz.)/stroke tube measurements Ø 45 mm x L 250 mm (Ø 1.8" x L 9.8")

total length 565 mm (22 ¼") packaging bulk

packaging bulk weight 600 g (21 oz.)

Туре	Connection M 9 x 1	Ref. No.:
46/NS	pin pointed nozzle 500/NS	7146313
46/K	combi nozzle 500/K	7146753

#### Model 21



barrel version suitable for filling capacity connection thread zinc-plated body grease up to NLGI2 150 ccm (4.8 oz.) M 10 x 1 or R 1/8

operating pressure approx. 8 - 20 bar / 116 - 290 PSI

ConnectionScope of deliveryRef. No.:M 10 x 1without accessories7611113

#### Screw-Type Grease Gun made of zinc-plated steel

365 g (12.9 oz.)

· metering gun for greases

output tube measurements total length

weight

approx. 1.8 ccm (0.06 oz.)/turn Ø 40 mm x L 130 mm (Ø 1.6" x L 5.1")

total length 180 mm (7") packaging bulk

Connection	Scope of delivery	Ref. No.:
R 1 /8	without accessories	7611213



#### OIL GUNS

UMETA oil guns are specially designed for operation with oils and high-viscosity grease, and they are manufactured with the same high quality as the well-established UMETA grease guns. Sealing elements and accessory parts specially desgined for this purpose allow for optimal leakproof oil fittings.

#### **70/PKO**



#### Hand Lever Oil Guns with shock-resistant polyamide barrel

· for 500 ccm (16.0 oz.) oil

We recommend our wall hook, Ref. No. 6900099 for a proper and leakproof storage of the oil gun after use.



barrel version

shock-resistant polyamide barrel

Ø 60 mm (2 1/3")

barrel length suitable for

292 mm (11 ½")

filling capacity

oils and high-viscosity grease 500 ccm (16.0 oz.) bulk grease and oil

connection thread

M 10 x 1 or G 1/8

operating pressure

output testing pressure packed in

weight

approx. 1.9 ccm (0.06 oz.)/stroke 800 bar / 11,600 PSI printed UMETA polybag or printed UMETA cardboard box

+ accessories and packaging

1,075 g (37.9 oz.)

upon reques	it 1/8 NPT
400 bar / 5	5,800 PSI

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	V001549
M 10 x 1	polybag	with 340/GLN, incl. oil hydraulic coupling	V001502
M 10 x 1	polybag	with 110/G0	V001550
M 10 x 1	cardboard box	without accessories	V001554
M 10 x 1	cardboard box	with 340/GLN, incl. oil hydraulic coupling	V001555
M 10 x 1	cardboard box	with 110/G0	V001557

Connection	Packed in	Scope of delivery	Ref. No.:
R 1/8	polybag	without accessories	V001551
R 1/8	polybag	with 340/GLN,	V001553
		incl. oil hydraulic coupling	
R 1/8	polybag	with 110/G0	V001552
R 1/8	cardboard box	without accessories	V001558
R 1/8	cardboard box	with 340/GLN,	V001559
		incl. oil hydraulic coupling	
R 1/8	cardboard box	with 110/G0	V001560

#### 43/S and 43/H



barrel version tube measurements ( $\emptyset$  x L) 41 x 110 mm (1  $\frac{5}{8}$ " x 4  $\frac{1}{3}$ ") total length suitable for

filling capacity

shock-resistant polyamide barrel 270 mm (10 5/8")

oils and high-viscosity grease 110 ccm (3.5 oz.)

M 9 x 1 connection thread

Type Scope of delivery Ref. No.: 43/S pointed nozzle 500/S 7143133

#### **Telescopic Push Type Oil Guns**

- · form A according to DIN 1282
- · suitable for oils and high-viscosity grease
- · comes with pointed nozzle or hydraulic nozzle

The UMETA telescopic push-type oil guns are equipped with a telescopic tube and are therefore suitable for a precise lubrication. Light pressure suffices to allow for the effective lubrication of hydraulic nipples, ball-type and flush-type nipples.

operating pressure tuatuo packaging weight

180 bar (2,610 PSI) 0.6 ccm (0.02 oz.)/stroke

120 g (4.2 oz.)

+ accessories and packaging

Туре	Scope of delivery	Ref. No.:
43/H	hydraulic nozzle 500/H	7143233





#### **NOZZLE TUBES**

UMETA nozzle tubes in a straight or bent version allow for most simple, tool-free assembly by a polyamide butterfly nut, which guarantees an optimal sealing effect and which makes it possible to stabilize the bent nozzle in any desired position.



1/8 NPT

90/G

V000072

nozzle tubes with connection G 1/8 are marked by a blue butterfly nut

nozzle tubes with connection thread 1/8-NPT upon request

	, , ,				
110/G		1	_		- ( ::
	· nozzle tube, bent	· length 170 mm	Type	Connection	Ref. No.:
	· with hydraulic coupler		110/G 110/G	M 10 x 1 G 1/8	V000279 V000337
			,	- 7 -	
100/G		l	_		
	· nozzle tube, straight	· length 170 mm	Type	Connection	Ref. No.:
<b>1</b>	· with hydraulic coupler		100/G 100/G	M 10 x 1 G 1/8	V000044 V000155
110/S					
,	· nozzle tube, bent	· length 154 mm	Туре	Connection	Ref. No.:
	· with pointed nozzle		110/S	M 10 x 1	V000316
	min pointed totals		110/S	G 1/8	V000285
100/\$		1 154	-		D ( N
	· nozzle tube, straight	· length 154 mm	Type	Connection	Ref. No.:
-	· with pointed nozzle		100/S 100/S	M 10 x 1 G 1/8	V000247 V000253
	T		100/3	0 1/ 0	7000230
110/H	· nozzle tube, bent	· length 150 mm	Туре	Connection	Ref. No.:
		longin 150 mm	110/H	M 10 x 1	V000103
	· with hydraulic nozzle		110/H	G 1/8	V000375
100/H					
	· nozzle tube, straight	· length 150 mm	Туре	Connection	Ref. No.:
	· with hydraulic nozzle		100/H 100/H	M 10 x 1 G 1/8	V000076 V000055
	M 6st				
95/G	· nozzle tube, bent	· without butterfly nut	Туре	Connection	Ref. No.:
	· with hydraulic coupler	· length 170 mm (6 ½")	95/G	M 10 x 1	V000398
	· willi flydraulic coupler	· ieiigiii 1/0 iiiiii (0 ½ )	95/G	G 1/8	V000154
			95/G	1/8 NPT	V000101
90/G	والمناصف والمنط والمستود		Time	Connection	n.f.u
-	· nozzle tube, straight	· without butterfly nut	<b>Type</b> 90/G	Connection M 10 x 1	<b>Ref. No.:</b> V000074
	· with hydraulic coupler	· length 170 mm (6 ½")	90/G	G 1/8	V000074 V000054
			90 /G	1 /8 NPT	V000034

#### **NOZZLES AND HYDRAULIC COUPLERS**

#### Hollow-type nozzle



· suitable for ball-type and hydraulic-type nipples acc. to DIN 71412

12 mm 8.5 mm

Туре	Connection	Ref. No.:
500	M 9 x 1	7351461
501	M 10 x 1	V000100
502	G 1/8	V000227

#### Pointed nozzle



suitable for flush-type nipples acc. to DIN 3405

outer Ø 12 mm height 18 mm

outer Ø

height

Type Connection Ref. No.: 500/S M9x1 7351161 501/S M 10 x 1 V000248 502/S G 1/8 V000254

#### Pin pointed nozzle



 suitable for flush-type nipples acc. to DIN 3405

height 16 mm spanner size 11

Type Connection Ref. No.: 500/NS M 9 x 1 7351561 501/NS M 10 x 1 V000246 502/NS G 1/8 V000252

#### Hydraulic nozzle



· suitable for ball-type and hydraulic-type nipples acc. to DIN 71412

12 mm outer  $\emptyset$ height 15 mm

Connection Ref. No.: Type 500/H M 9 x 1 7351261 501/H M 10 x 1 V000104 502/H G 1/8 V000250

#### Combo-nozzle hollow/pointed



· suitable for two different applications by just unscrewing/ screwing the desired nozzle

outer Ø 12 mm height 28 mm spanner size 11

Type Connection Ref. No.: 500/K M9x1 7351061 501/K M 10 x 1 7351031 502/K G 1/8 7351041

#### Hydraulic coupler



also available with turned jaws upon request



· standard with 4 punched jaws

· suitable for hydraulictype nipples acc. to DIN 71412

15 mm 36 mm 13 spanner size

outer Ø

height

Type Connection Ref. No.: 515/G M 9 x 1 7353361 515/G M 10 x 1 V000077 515/G G 1/8 V000106 515/G 1/8 NPT V000102

#### Angled hydraulic coupler



· standard with 4 punched jaws

· suitable for hydraulic-type nipples acc. to DIN 71412

outer Ø 15 mm height 36 mm width 27 mm spanner size 14

Type Connection Ref. No.: 515/G-S M 10 x 1 7351314 515/G-S 7351315 G1/8515/G-S 1/8 NPT 7351317

#### Hydraulic coupler, heavy-duty hexagon



· standard with 4 punched jaws

 suitable for hydraulic-type nipples acc. to DIN 71412

· with ball valve

· oil-proof outer Ø 15 mm height 48 mm spanner size 17

Type Connection Ref. No.: 512/G M 10 x 1 7351316 512/G G 1/8 7351326 512/G 1/8 NPT 7351376

#### **Bayonet coupler**



· suitable for bayonet nipples

outer Ø 16.5 mm height 37 mm spanner size 17

Туре	Connection	Ref. No.:
517/B	M 10 x 1	9140215
517/B	G 1/8	9140216
517/B	1/8 NPT (upon request)	9140217



#### **Button-head coupler**



· according to DIN 1283

#### **Sidewise connection**



Dimensions	M 4	M1+T1	M 22
outer Ø	18.0 mm	24.0 mm	32.0 mm
height	28.5 mm	28.0 mm	38.5 mm
width	31.0 mm	36.0 mm	42.0 mm

#### Top connection



Dimensions	M1+T1	M 22
outer Ø	24.0 mm	32.0 mm
height	28.0 mm	38.5 mm

The UMETA slide coupler is equipped with the hose connection either at the top, or at the side — and it is made of aluminium or steel for optimal handling — according

to each application. You achieve additional flexibility by using a swivel joint.

Туре	Connection	Sidewise	Aluminium	Steel
520	M 10 x 1	M 4, Ø 10 mm	_	V000088
521	M 10 x 1	M 1 + T 1, Ø 16 mm	V000097	V000084
522	M 10 x 1	M 22, Ø 22 mm	V000095	V000096
520	G 1/8	M 4, Ø 10 mm	_	V000085
521	G 1/8	M 1 + T 1, Ø 16 mm	V000331	V000224
522	G 1/8	M 22, Ø 22 mm	V000098	V000321
520	1/8 NPT	M 4, Ø 10 mm	_	V001625
521	1/8 NPT	M 1 + T 1, Ø 16 mm	V000325	V001425
522	1/8 NPT	M 22, Ø 22 mm	V000666	V001426

Туре	Connection	Тор	Aluminium	Steel
520	M 10 x 1	M 4, Ø 10 mm	_	_
521	M 10 x 1	M 1 + T 1, Ø 16 mm	_	7368015
522	M 10 x 1	M 22, Ø 22 mm	_	_
520	G 1/8	M 4, Ø 10 mm	_	_
521	G 1/8	M 1 + T 1, Ø 16 mm	_	_
522	G 1/8	M 22, Ø 22 mm	7368011	7368012

For a flexible assembly between hose and coupler, we recommend using a UMETA swivel joint. With a UMETA swivel joint, the coupler can be turned to any desired position without having to hold the grease gun in an inappropriate

- > Sealing kits for slide coupler, consisting of sealing, spring, and metal ring, are available in different versions and sizes.
- Further special versions upon request, e. g. those for using resins.



Button-head coupler with connection possibility on both sides upon request.

#### **Swivel joint**





length	30 mm
weight	11 g
outer Ø	14 mm
cnannar ciza	14

position.

Туре	Connection	Ref. No.:
140/G20	M 10 x 1	7331911
140/G20	G 1/8	7331921
140/G20	G 1/4	7331941
140/G20	1 /8 NPT	7331925

#### OIL-PROOF HYDRAULIC COUPLER

#### Hydraulic coupler



- · with ball valve therefore, absolutely oil-proof
- · suitable for hydraulictype nipples acc. to DIN 71412
- standard with4 punched jaws

outer Ø 15 mm height 36 mm spanner size 13

Туре	Connection	Ref. No.:
515/G0	M 10 x 1	V000330
515/G0	G 1/8	V000361
515/G0	1/8 NPT	V000239

#### Hydraulic coupler, heavy-duty hexagon



- · with ball valve therefore, absolutely oil-proof
- · suitable for hydraulictype nipples acc. to DIN 71412
- standard with4 punched jaws

outer Ø 15 mm height 48 mm spanner size 17

Туре	Connection	Ref. No.:
512/G	M 10 x 1	7351316
512/G	G 1/8	7351326
512/G	1/8 NPT	7351376

#### HIGH PRESSURE HOSES

With UMETA's hoses, you establish an optimal connection between your grease gun and the lubricating spot. Available in two versions and lengths, either without nozzle, or already assembled with the UMETA nozzle of your choice.

#### Please be aware of smallest allowable bending radius.

#### ATTENTION: NEVER FOLD!



inner Ø 4.0
outer Ø 10.
burst pressure 1,0
testing pressure 80
operating pressure max. 40

4.0 mm (0.16") 10.2 mm (0.4") 1,000 bar / 14,500 PSI 800 bar / 11,600 PSI 400 bar / 5,800 PSI

Туре	Connection	Connector	Length	Ref. No.:
360/LN	M 10 x 1	without nozzle	300 mm (12")	V000145
340/GLN	M 10 x 1	hydraulic coupler H	300 mm (12")	V000039
330/LN	M 10 x 1	button head coupler M 4	300 mm (12")	V000366
350/LN	M 10 x 1	button head coupler M 1 + T 1	300 mm (12")	V000283
354/LN	M 10 x 1	button head coupler M 22	300 mm (12")	V000318
360/LN	G 1/8	without nozzle	300 mm (12")	V000130
340/GLN	G 1/8	hydraulic coupler H	300 mm (12")	V000108
330/LN	G 1/8	button head coupler M 4	300 mm (12")	V001048
350/LN	G 1/8	button head coupler M 1 + T 1	300 mm (12")	V000223
354/LN	G 1/8	button head coupler M 22	300 mm (12")	V000650
360/LN	1/8" NPT	without nozzle	300 mm (12")	V000109
340/GLN	1/8" NPT	hydraulic coupler H	300 mm (12")	V000326
330/LN	1/8" NPT	button head coupler M 4	300 mm (12")	V001662
350/LN	1/8" NPT	button head coupler M 1 + T 1	300 mm (12")	V000682
354/LN	1/8" NPT	button head coupler M 22	300 mm (12")	V000683

#### High pressure hose Ø 11 mm (0.43")

· DIN 1283

temperature range allowed bending radius max. inner layer reinforcement outer layer -20°C - +60°C (-4 °F - +140 °F) 35 mm (1.37") polyethylene 1 polyester insert polyamide

Туре	Connection	Connector	Length	Ref. No.:
362/LN	M 10 x 1	without nozzle	500 mm (20")	V000312
342/GLN	M 10 x 1	hydraulic coupler H	500 mm (20")	V000041
332/LN	M 10 x 1	button head coupler M 4	500 mm (20")	V000940
352/LN	M 10 x 1	button head coupler M $1 + T 1$	500 mm (20")	V000298
356/LN	M 10 x 1	button head coupler M 22	500 mm (20")	V000394
362/LN	G 1/8	without nozzle	500 mm (20")	V000323
342/GLN	G 1/8	hydraulic coupler H	500 mm (20")	V000288
332/LN	G 1/8	button head coupler M 4	500 mm (20")	V001049
352/LN	G 1/8	button head coupler M 1 + T 1	500 mm (20")	V000651
356/LN	G 1/8	button head coupler M 22	500 mm (20")	V000652
362/LN	1/8" NPT	without nozzle	500 mm (20")	V000328
342/GLN	1/8" NPT	hydraulic coupler H	500 mm (20")	V000327
332/LN	1/8" NPT	button head coupler M4	500 mm (20")	V001663
352/LN	1/8" NPT	button head coupler M 1 + T 1	500 mm (20")	V000684
356/LN	1/8" NPT	button head coupler M 22	500 mm (20")	V000685

#### 360/L



inner Ø
outer Ø
burst pressure
testing pressure
operating pressure max.

4.8 mm (0.19") 12.5 mm (0.5") 1,650 bar / 23,925 PSI 800 bar / 11,600 PSI 415 bar / 6,000 PSI

Туре	Connection	Connector	Length	Ref. No.:
360/L	M 10 x 1	without nozzle	300 mm (12")	V000282
340/GL	M 10 x 1	hydraulic coupler H	300 mm (12")	V000200
330/L	M 10 x 1	slide coupler M 4	300 mm (12")	V001206
350/L	M 10 x 1	slide coupler M 1 + T 1	300 mm (12")	V000311
354/L	M 10 x 1	slide coupler M 22	300 mm (12")	V000653
360/L	G 1/8	without nozzle	300 mm (12")	V000410
340/GL	G 1/8	hydraulic coupler H	300 mm (12")	V000042
330/L	G 1/8	slide coupler M 4	300 mm (12")	V001208
350/L	G 1/8	slide coupler M 1 + T 1	300 mm (12")	V000741
354/L	G 1/8	slide coupler M 22	300 mm (12")	V000761
360/L	1/8" NPT	without nozzle	300 mm (12")	V000521
340/GL	1/8" NPT	hydraulic coupler H	300 mm (12")	V000686
330/L	1/8" NPT	slide coupler M 4	300 mm (12")	V001672
350/L	1/8" NPT	slide coupler M 1 + T 1	300 mm (12")	V000687
354/L	1/8" NPT	slide coupler M 22	300 mm (12")	V000688

#### high pressure hose 2 SN Ø 13 mm (1/2")

· DIN 1283

temperature range: allowed bending radius max.: inner layer reinforcement outer layer -40°C -+100°C (-40 °F - +212 °F) 90 mm (3.5") polyethylene double steel wire braid synth. rubber

Туре	Connection	Connector	Length	Ref. No.:
362/L	M 10 x 1	without nozzle	500 mm (20")	V000297
342/GL	M 10 x 1	hydraulic coupler H	500 mm (20")	V000294
332/L	M 10 x 1	slide coupler M 4	500 mm (20")	V001207
352/L	M 10 x 1	slide coupler M $1 + T 1$	500 mm (20")	V000475
356/L	M 10 x 1	slide coupler M 22	500 mm (20")	V000332
362/L	G 1/8	without nozzle	500 mm (20")	V000471
342/GL	G 1/8	hydraulic coupler H	500 mm (20")	V000496
332/L	G 1/8	slide coupler M 4	500 mm (20")	V001209
352/L	G 1/8	slide coupler M 1 + T 1	500 mm (20")	V001210
356/L	G 1/8	slide coupler M 22	500 mm (20")	V001020
362/L	1/8" NPT	without nozzle	500 mm (20")	V000465
342/GL	1/8" NPT	hydraulic coupler H	500 mm (20")	V000689
332/L	1/8" NPT	slide coupler M 4	500 mm (20")	V001673
352/L	1/8" NPT	slide coupler M 1 + T 1	500 mm (20")	V000490
356/L	1/8" NPT	slide coupler M 22	500 mm (20")	V000691



#### **QUICK-ADAPTERS**

- for high pressure hoses and nozzle tubes with hydraulic coupler  $% \left( 1\right) =\left( 1\right) \left( 1\right) \left$ 

O.:l					
Quick-adapter, short	· allows for the flexible	length	32 mm	Connection	Ref. No.:
	combination with	weight	45 g	M 8 x 1	9907126
	various UMETA	outer Ø	20 mm	M 10 x 1	9907127
-	accessory parts			R 1/8	9907128
200/M 1	· for button-head	length	105 mm		
2007	nipples M 1 (Ø 16)	height	28 mm	Type	Ref. No.:
	acc. to DIN 3404	weight	110 g	200/M 1	7321651
	· button-head coupler	outer Ø	24 mm		
	made of aluminium				
200/M 4	· for button-head	length	107 mm	Туре	Ref. No.:
	nipples M 4 (Ø 10)	height	28.5 mm	200/M 4	7321851
	acc. to DIN 3404	weight outer Ø	100 g 18 mm	, ·	
	<ul> <li>button-head coupler made of steel</li> </ul>	Outer 10	10 111111		
200/M 22	· for button-head	length	114 mm	Time	Ref. No.:
	nipples M 22 (Ø 22)	height	38.5 mm	<b>Type</b> 200/M 22	7321751
	acc. to DIN 3404	weight	160 g	200/ W 22	7521751
	- button-head coupler made of aluminium	outer Ø	32 mm		
	mude of distribution				
200/K	· for cardan shafts, with	length	133 mm	Туре	Ref. No.:
	hollow nozzle	weight	80 g	200/K	7322451
	P				
200/S	· for flush-type nipples acc. to DIN 3405	length	92 mm	Туре	Ref. No.:
200/3	acc. to DIN $3405$	weight	65 g	200/S	7321151
	Ð			200/3	7021131
200/XS	· hard to reach areas,	length	95 mm		
200/ K3	for cardan shafts and	weight	60 g	Туре	Ref. No.:
	smallest nipples of	pin point tub	-	200/XS	7321551
	any kind	outer Ø	4 mm		
	D.	inner Ø	0.8 mm		
		length	55 mm		
Quick-adapters in a		consisting	of:		Ref. No.:
handy carrying case	1000000	each 1 x	200/M 1		9230004
	20000000		200/M 4		
100	0		200/M 22		
9			200/K 200/S		
	7771		200/3 200/XS		
			swivel joint		
	4 4 4 4				

#### WALL BRACKETS

- Wall bracket for UMETA TWIN-LOCK® Grease Guns







With the robust wall bracket made of zinc plated steel you obtain a steady-state greasing station for your UMETA grease gun.

After having mounted the bracket to the wall, the grease gun will be fixed with the clamping collar.

Now, the grease nipple has to be connected with hose and nozzle and can be lubricated very comfortable directly from the wall station.

For changing the grease cartridge the gun tube can be removed while the grease gun remains in the bracket.

Туре	Ref. No.:
Wall bracket (open version), cpl. set	7092100
Wall bracket (closed version), cpl. set	7092110
Wall hook	6900099

#### GREASE CARTRIDGES

#### **UMETA** grease cartridges according to DIN 1284



filling quantity
thaw point
HOUSE
NLGI class
packing unit
400 g (14.0 oz.)
180 °C/356 °F
24 pcs.

Packing unit	Ref. No.:
24 pcs.	7371953
•	

#### Super lithium multipurpose grease

- · cartridge according to DIN 1284
- · suitable for lubricating normally strained bearings
- · suitable for all grease guns according to DIN 1283
- · universally applicable

application temperature	
upon permanent operation	-30 °C/ -22 °F up to
	+120 °C/ 248 °F
temporarily	up to $+130$ °C/266 °



## GARAGE EQUIPMENT

Get the practical devices for daily works in the garage from  ${\it UMETA}$  as well!

We offer you the complete programme of handling systems, such as suction and filling devices, or fully equipped grease gun carrying cases, e. g.



#### SUCTION GUNS

Suction Guns are practical and reliable devices for suction and delivery of oils and high-viscosity grease. They stand out by their ergonomic handle, robust design, and they are easy to operate.

For an optimal sealing effect, they are always equipped with a double sleeve. Here, too, we carry a complete accessories programme, e. g. connection nozzle tubes and flexible hoses.



Type 2



barrel version made of zinc-plated steel

Ø 42 mm (1.65")

barrel length 260 mm (10.2")

suitable for oil and high-viscosity grease

filling capacity 250 ccm (8.75 oz.)

connection thread M 10 x 1

#### **Suction Gun**

· for a 250 ccm content

packed in

polybag or bulk

weight

440 g (15.5 oz.)

+ accessories and packaging dimensions 42 x 290 mm (1.65" x 11.4")

Connection	Ref. No.:
M 10 x 1	7222143

#### Type 3



barrel version zinc-plated steel, yellow passivated

Ø 50 mm (2.0")

barrel length 295 mm (11.6")

suitable for oil and high-viscosity grease

filling capacity 500 ccm (17.5 oz.)

connection thread M 10 x 1

Connection	Ref. No.:
M 10 x 1	7233113

#### **Suction Gun**

· for a 500 ccm content

packed in polybag

or bulk

weight 560 g (19.8 oz.)

+ accessories and packaging

dimensions 56 x 350 mm (2.2" x 13.8")



#### Type 4

barrel length



**Suction Gun** 

packed in

· for a 1,000 ccm content

barrel version zinc-plated steel, yellow passivated

Ø 56 mm (2.2") 446 mm (17.6")

suitable for oil and high-viscosity grease

filling capacity 1,000 ccm (35.0 oz.)

connection thread M 13 x 1

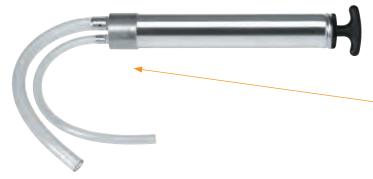
or bulk
weight 1,065 g (37.6 oz.)
+ accessories and packaging

dimensions 61 x 530 mm (2.4" x 20.9")

polybag

Connection	Ref. No.:
M 13 x 1	7244313

#### Type 2/V



#### Suction Gun with reversing valve

· for a 250 ccm content



The reversing valve of type 2/V allows for most simple transfer of liquids from one container to another.

barrel version made of zinc-plated steel

Ø 42 mm (1.65")

barrel length 270 mm (10.6")

suitable for oil and high-viscosity grease

filling capacity 250 ccm (8.75 oz.)

packed in polybag

or bulk

weight 580 g (20.5 oz.)

+ packaging

dimensions 42 x 360 mm (1.65" x 14.2")

**Ref. No.:** 7212443

#### Filling cylinder



barrel version made of zinc-plated steel

Ø 56 mm (2.2")

barrel length 370 mm (14.6")

suitable for grease and high-viscosity grease

filling capacity 400 g (14.0 oz.) grease cartridge / 500 ccm (17.5 oz.) bulk grease

#### for central lubrication systems

- · for fast filling of central lubrication systems with grease and high-viscosity grease
- · suitable for bulk grease and for grease cartridges of 400 g

packed in polybag

or bulk

weight 960 g (33.9 oz.)

+ packaging

dimensions 64 x 460 mm (2.5" x 18.1")

**Ref. No.:** 5556010

#### ACCESSORIES FOR SUCTION GUNS

UMETA's high quality suction gun accessories let you handle any job easily!



#### SDF

**SDF 13** 

## SDF 10

#### transparent, flexible hose

 $\cdot$  for decanting fluid contents



Туре	Connection	Total length	Ref. No.:
SDF 10	M 10 x 1	300 mm (11.8")	7277113

Туре	Connection	Total length	Ref. No.:
SDF 13	M 13 x 1	300 mm (11.8")	7277313

#### **SDK**



**SDK 13** 



· bent



Туре	Connection	Total length	Ref. No.:
SDK 13	M 13 x 1	250 mm (9.8")	7266313

#### **SDG**



Туре	Connection	Total length	Ref. No.:
SDG 10	M 10 x 1	190 mm (7.5")	7255113

#### Nozzle tube

· straight

Туре	Connection	Total length	Ref. No.:
SDG 13	M 13 x 1	250 mm (9.8")	7256313



#### OTHER GARAGE EQUIPMENT

#### **UMETA TWIN-LOCK® Ultra Case Kit**





The complete lubricating equipment in a handy carrying case, which contains everything you need for any application, especially our **UMETA TWIN-LOCK® Ultra Grease Gun 75/PKU according to DIN 1283**. The carrying case kit comes with the practical UMETA hose parking unit. The grease gun can be hung up by the provided wall bracket, and is thus always at hand.

## UMETA TWIN-LOCK® Ultra Grease Gun 75/PKU Top model, which combines quality, function and design.

- · for 400 g (14.0 oz.) grease cartridge / 500 ccm (17.5 oz.) bulk grease
- · ergonomic grips made of anti-slip material
- · filler valve, DIN 1283 included
- $\cdot$  with TWIN-LOCK system and EVER-FLOW system

#### Accessories kit, consisting of:

- · high pressure hose 340/GLN
- · nozzle tube 110/G
- · hydraulic coupler 515/G-4
- quick-adapter, as short version 200/M 4, 200/M 1, 200/M 22, 200/S, 200/XS
- $\cdot$  grease nipple assortment 60s, each 5 pcs. H1/H2/H3  $\,$  6 x 1, 8 x 1, 10 x 1, R 1/8  $\,$
- · grease cartridge 400 g
- · hose parking unit at hand lever
- · wall bracket

Connection	Packaging	Scope of delivery	Ref. No.:
M 10 x 1	carrying case	complete accessories	6900096
G 1/8	carrying case	complete accessories	6900098

	Ref. No.:
case without content	6900095

#### **Portable Lubrication System CARRY-LUBE**



- · hand- or foot operated high pressure equipment
- · for 2.5 kg grease bucket (diameter 160 mm)
- · adjustable for greasing with high volume or high pressure
- · with high-pressure grease gun up to 690 bar / 10,000 PSI
- · connected with 1.5 m hose
- · capable for approx. 30 high pressure shots

suitable for length of suction tube	grease up to NLGI 2 150 mm (5.9")	packed in gross weight	single carton box 4,330 g
output	max. 1.25 g (0.044 oz.) per shot	net weight	4,030 g
	(approximately 30 shots per loading)	dimensions (L x W x H)	200 x 215 x 460 mm
operating pressure	max. 690 bar (10,000 PSI)		

Packaging	Ref. No.:
cardboard box	9626825



#### **UMETA Filling Device for Grease Guns**

All grease guns with a DIN filler valve can be filled from the bucket easily and safely by the inclined filling coupler. With variable screw-on features, the filling devices work with all common bucket sizes. The loose lid protects against dirt and grime and serves for simple control of filling height at the same time.

delivery capacity 30 ccm (1.1 oz.)/stroke packed in cardboard box operating pressure 8 bar / 1.2 PSI weight in kgs, incl. packaging

Content	Grease Bucket	Bucket height max.	Weight	Dimensions (L x W x H)	
grease bucket	Ø	in mm (inches)	in kgs	in mm	Ref. No.:
5 kg	180 - 210 mm	510 (20")	3.8	670 x 420 x 100	7591783
10 kg	210 - 240 mm	510 (20")	3.9	670 x 420 x 100	7591883
15 kg	240 - 270 mm	510 (20")	4.3	670 x 420 x 100	7591483
20 kg	270 - 310 mm	510 (20")	4.8	670 x 420 x 100	7591983
25 kg	310 - 335 mm	680 (26.8")	5.4	670 x 420 x 100	7591583
50 kg	335 - 385 mm	680 (26.8")	6.5	800 x 420 x 100	7591683



#### **UMETA Handlever Oil Barrel Pump (steel tube)**

- · with telescopic tube and steel discharge elbow
- · for 60/200/220 ltr. drums
- · suitable for motor, hydraulic, and gear oil, diesel, petroleum, heating oil, waste oil

suitable for motor, hydraulic, and total height 1,250 mm (49.2") gear oils up to SAE 50 total width 520 mm (20.5") made of zinc-plated steel net weight 1,800 g (63.5 oz.) tube type length/dip depth 440 - 860 mm (17.3" - 33.9") cardboard box packed in tube Ø 25 - 35 mm (1.0" x 1.4") 1,900 g (67 oz.) gross weight 460 x 140 x 70 mm drum thread dimensions (L x W x H) (18.1 x 5.5 x 2.75") delivery capacity 16 ltr. (541 oz.)/min. 300 ccm (10.1 oz.)/stroke

Packaging	Ref. No.:
cardboard box	9626830



#### **UMETA Rotary Oil Barrel Pump**

- · with steel tube and steel discharge elbow
- · for 60/200/220 ltr. drums
- · comes with: 1 m PVC hose with fold protection spring, 2 hose clamps

made of zinc-plated steel total width 210 mm (8.3") tube type length/dip depth 980 mm (38.6") net weight 4,800 g (169 oz.) tube Ø 25 - 35 mm (1.0" x 1.4") packed in cardboard box 4,900 g (173 oz.) drum thread weight 35 ltr. (1,183 oz.)/min. dimensions (L x W x H) 360 x 160 x 130 mm delivery capacity total heigth 1,250 mm (49.2") (14.2 x 6.3 x 5.1")

Packaging	Ref. No.:
cardboard box	9626820



#### **UMETA Oil Cans** \*



Туре	Nominal content	Connection	Net weight	Ref. No.:
K 200 flex	200 ml	flexible hose	195 g	7522224
K 300 flex	300 ml	flexible hose	215 g	7523224
K 500 flex	500 ml	flexible hose	235 a	7525224

#### Stand out for the following advantages:

- · precision double-pumping system made of brass
- · high pressure performance
- · large filling hole
- · red stove enamelling
- $\cdot$  easy to disassemble, therefore, easy to clean
- · enormously stable due to large bottom
- · packed: 12 pcs. per size in cardboard box



Size	Packing unit	Ref. No.:
0.5 ltr.	15 pcs.	9626700
1.0 ltr.	15 pcs.	9626701
2.0 ltr.	10 pcs.	9626702
5.0 ltr.	4 pcs.	9626705

- · made of especially stable red/ecru polyamide
- · available in different sizes

Please note our packing units!



The flexible spout is available for all different can sizes and facilitates filling without additional funnel use.

SIZE	racking unit	Ket. No.:
1.0, 2.0 + 3.0 ltr.	loose packaging	9626708

#### Measuring Cups \*



Size	Packing unit	Ref. No.:
0.25 ltr.	25 pcs.	9626725
0.5 ltr.	16 pcs.	9626800
1.0 ltr.	12 pcs.	9626801
2.0 ltr.	12 pcs.	9626802
3.0 ltr.	10 pcs.	9626803
5.0 ltr.	5 pcs.	9626805

- · made of transparent polyamide
- · available in different sizes
- · embossed labelling

Please note our packing units!

 $<sup>^{\</sup>star}$  We reserve to modify colour and form.

#### Funnels \*



Size (in mm) **Packing unit** Ref. No.: Type kit of 4 Ø 60/80/100/120 9626103 10 pcs. one size Ø 100 12 pcs. 9626109 Ø 140 one size 12 pcs. 9626140 Funnels made of especially stable red polyamide, available in different sizes and kits. The funnels are available both with and without filter screen, partially equipped with flexible plastics or brass hose, or a bent plastics tube, respectively.

Please note our packing units!

Туре	Size (in mm)	Packing unit	Ref. No.:
with filter and flex hose, polyamide	Ø 210	12 pcs.	9626396

Other versions upon request.

#### Washing tub, 6.0 ltr. \*



Packing unit Ref. No.: 9626810 6 pcs.

· made of especially stable red polyamide

#### UMETA grease cartridges according to DIN 1284 \*



400 g/14.0 oz. filling quantity thaw point 180 °C/356 °F NLGI class packing unit 24 pcs.

Packing unit	Ref. No.:
24 pcs.	7371953

#### Super lithium multipurpose grease

- · cartridge according to DIN 1284
- · suitable for lubricating normally strained bearings
- suitable for all grease guns according to DIN 1283
- · universally applicable

application temperature upon permanent operation

-30 °C/ -22 °F up to +120 °C/ 248 °F

temporarily

up to +130 °C/266 °F

<sup>\*</sup> We reserve to modify colour and form



## INJECTION GUNS



#### 75/PKI Zinc



barrel version

barrel length suitable filling canacity

filling capacity connection thread

made of zinc-plated steel  $\emptyset$  56 mm (2.2") 295 mm

for resin

550 ccm (17.5 Oz.) bulk grease

M 10 x 1 or G 1/8 upon request 1/8 NPT

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	7091156

#### Injection gun

 $\cdot$  for 550 ccm (17.5 oz.) filling material

· with rolled, zinc-plated steel cap

operating pressure output testing pressure packed in 400 bar / 5,800 PSI approx. 1.9 ccm (0.06 oz.)/stroke 800 bar / 11,600 PSI

packed in polybag weight 960 g (33.9 oz.)

+ accessories and packaging

dimensions (L x W x H) 356 x 125 x 67.5 mm (14.0 x 4.9 x 2.6")

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	7091157

## 75/PKI Zinc



barrel version made of zinc-plated steel Ø 56 mm (2.2")

barrel length 296 mm suitable for resin

filling capacity 550 ccm (17.5 Oz.) bulk grease connection thread M 10 x 1 or G 1/8, upon request 1/8 NPT

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	V000334

## **Injection gun**

- · für 550 ccm (17.5 oz.) filling material
- · with orange polyamide cap

operating pressure 400 bar / 5,800 PSI

output approx. 1.9 ccm (0.06 Oz.)/stroke

testing pressure 800 bar / 11,600 PSI

packed in polybag

weight 960 g (33.9 oz.) + accessories and packaging dimensions (L x W x H) 356 x 125 x 67.5 mm (14.0 x 4.9 x 2.6")

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	V001440

## 75/LLI Zinc



barrel version made of zinc-plated steel

Ø 56 mm (2.2")

barrel length 485 mm suitable for resin

filling capacity 1,100 ccm (35 oz.) bulk material connection thread M 10 x 1 or G 1/8, upon request 1/8 NPT

Connection	Packed in	Scope of delivery	Ref. No.:
M 10 x 1	polybag	without accessories	V000340

## Injection gun

- · long version for 1,100 ccm (35 oz.) filling material
- · with orange polyamide cap

operating pressure 400 bar / 5,800 PSI

output approx. 1.9 ccm (0.06 Oz.)/stroke

testing pressure 800 bar / 11,600 PSI

packed in polybag

weight 1,230 g (43.4 oz.) + accessories and packaging dimensions (L x W x H) 545 x 125 x 67.5 mm (21.5 x 4.9 x 2.6")

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybaa	without accessories	V001478

## 75/LLI Zinc



barrel version made of zinc-plated steel

Ø 56 mm (2.2")

barrel length 453 mm suitable for resin

filling capacity 1,000 ccm (32 oz.) bulk grease connection thread M 10 x 1 or G 1/8, upon request 1/8 NPT

ConnectionPacked inScope of deliveryRef. No.:M 10 x 1polybagwithout accessories7091312

## Injection gun

- · long version for 1,000 ccm (32 oz.) filling material
- $\cdot$  with zinc-plated steel screw cap

operating pressure 400 bar / 5,800 PSI

output approx. 1.9 ccm (0.06 Oz.)/stroke

testing pressure 800 bar / 11,600 PSI

packed in polybag

weight 1,260 g (44.4 oz.) + accessories and packaging dimensions (L x W x H) 513 x 125 x 67.5 mm (20.2 x 4.9 x 2.6")

Connection	Packed in	Scope of delivery	Ref. No.:
G 1/8	polybag	without accessories	upon request



## GREASE NIPPLES

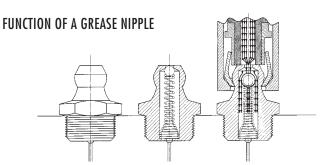
#### Maintaining permanent motion!

They are small and inconspicuous, but responsible for keeping machines and all kinds of equipment in motion - whether in a harvester in Russia, a pipeline in Alaska, or a brewery in Australia. There is a UMETA Grease Nipple for every application purpose in most sizes, types and composition. With a range of more than 1,500 different types of nipples with about 70 different thread forms, we offer the largest product line worldwide.

Depending on the application and the installation sites, we can manufacture grease nipple according to international standards. Other than a standard version made of steel, zinc-plated and passivated, we offer many other types, made of brass or stainless steel. You will always find a solution in our range of products - even for the most challenging application. Rely on us - since we are manufacturer and not a dealer - for about 80 years!

#### UMETA GREASE NIPPLES - ADVANTAGES AT A GLANCE

- · 1,500 available types
- · hydraulic-type-, ball-type-, flush-type-, bayonet-, and button-head nipples
- standard versions made of zinc-plated steel, stainless steel, or brass
- · case-hardened according to DIN
- international product standards
   (e. g. DIN, ISO, SAE, BS, JIS)
- · individual, custom-designed solutions
- · individual packaging according to customers requirements



#### TASKS OF A GREASE NIPPLE

- protection of the lubrication point against dirt and humidity — no sealing against internal pressure
- · standardized connection to the grease gun
- · essential for maintenance and repairs

#### RANGE OF APPLICATIONS

- bearings
- · hinges for machines, vehicles, industry
- · cardan shafts
- · drive shafts
- · linear guides
- · hydraulic cylinders
- · drives
- · chains
- · axels

#### GREASE NIPPLES ARE MANUFACTURED OF

- · steel: 1.0718 (11SMnPb30+C) SAE 12L13
- stainless steel: 1.4305 ~ ASTM303 (SST303);
   1.4401, 1.4404 ~ ASTM316, 316L (SST316L)



## UMETA HYDRAULIC-TYPE GREASE NIPPLES ACCORDING TO DIN 71412

#### APPLICATION AREA

UMETA hydraulic-type nipples are suitable for all standard lubrication points, which have to be frequently lubricated in a reliably way. Due to their multi-purpose field of application, they are the most commonly used types of grease nipples.

#### **VERSIONS**

In general, our hydraulic-type grease nipples according to DIN are made of steel, case-hardened, zinc-plated and passivated, and they are featured with a tapered thread. The head diameter is 6.5 (-0.2) mm / 0.256" (-0.008"). For safety reasons and in order to avoid abrasion wear, the standard demands 550 HV as a minimum for a surface hardness. Therefore, we operate this decisive process in our own curing oven. We offer various standard types also in brass or stainless steel 1.4305  $\sim$  ASTM 303 and 1.4404  $\sim$  ASTM 316L (V2A/V4A). Of course, our hydraulic-type nipples are also available in different angle versions, with a self-forming thread, or as drive-in type.

#### SPECIAL VERSIONS

Upon request, UMETA manufactures hydraulic-type nipples in other versions, with respect to the following:

- dimension
- · material
- · thread size
- · thread form (e.g. with cylindrical thread)
- · opening pressure
- · surface colour (e.g. yellow passivated)
- · further surface treatment
- · unhardened

 $\cdot$  etc.

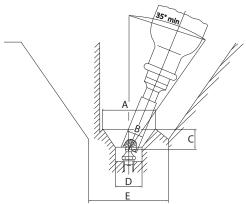
## MOUNTING INSTRUCTIONS In order to allow for a prope

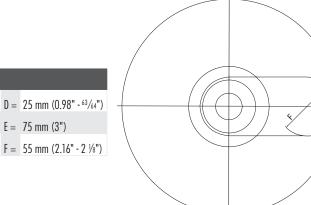
In order to allow for a proper lubrication with all common grease guns, the head space, which is necessary for installation, should be considered (please see table with dimensions).

#### **OPERATING INSTRUCTIONS**

As suitable lubricating nozzle, we recommend our hydraulic couplers.









Head space

A = 50 mm (1.97")







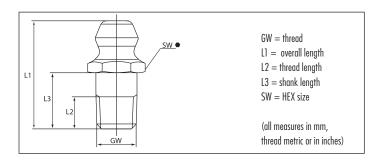


## Type H1



## **Hydraulic-Type Grease Nipples**

- $\cdot$  according to DIN 71412
- $\cdot$  straight version A/180  $^\circ$
- standard versions according to DIN are made of steel, case-hardened, zinc-plated and passivated
- · for other types and materials, please see table, or upon request



GW	M	M 5 x 0.8			Ref No.:			
Ll	L2	L3	SW		Steel	Brass	SST303	SST316L
15	5.5		7r	mm HEX 🕳	1100701	1110701	1120701	

GW	M	6 x	0.75	Ref No.:			
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
15	5.5		7mm HEX 🕳	1100703	1110703	1120703	
24	6	14	7mm HEX 👄	5241056			
29	8.3	19	7mm HEX	5241059			

GW	M	6 x	1.0	Ref No.:			
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
13.5	4		7mm HEX	5241007	5241101	5241102	
15	5.5		7mm HEX 👄	1100704	1110704	1120704	1140704
17.3	5.6	8.5	7mm HEX 👄	5241038			
24	6	14	7mm HEX	5241057			
29	8.3	19	7mm HEX	*5241060			
41	6	31	7mm HEX	5313742			
15	5.5		11mm HEX	1101104		1121104	

GW	M 7 x 1.0				Ref No.:	:		
Ll	L2	L3	SW		Steel	Brass	SST303	SST316L
15	5.5		9	mm HEX 🕳	1100905			

GW	M	8 x	0.75		Ref No.:			
Ll	L2	L3	SW		Steel	Brass	SST303	SST316L
15	5.5		9	mm HFX 🕳	1100906			

GW	M	8 x	1.0		Ref No.:			
L1	L2	L3	SW		Steel	Brass	SST303	SST316L
15	5.5		91	mm HEX 👄	1100907	1110907	1120907	1140907
18.5	8.5		9	mm HEX 🕳	5241009			

(	GW	<b>M 8 x 1.25</b>				Ref No.:			
	Ll	L2	L3	SW		Steel	Brass	SST303	SST316L
	15	5.5		9	mm HEX 🕳	1100908	1110908	1120908	1140908

GW	M	10 x	1.0		Ref No.:			
Ll	L2	L3	SW		Steel	Brass	SST303	SST316L
15	5.5		11	mm HEX 👄	1101109	11111109	1121109	1141109
17.5	7.5		11	mm HEX 👄	5241074			

GW	M	10 x	1.25	Ref No.	:		
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
15	5.5		11mm HEX 👄	1101110	)		

GW	M	10 x	1.5	Ref No.:			
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
15	5.5		11mm HFX	1101111	11111111	1121111	1141111

GW	M	12 x	1.0	Ref No.	:		
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
17 5	6.5		14mm HFX	1101412	7		

GW	M	12 x	1.25	Ref No.:			
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
17.5	6.5		14mm HFX	1101413			

GW	M	12 x	1.5		Ref No.:			
Ll	L2	L3	SW		Steel	Brass	SST303	SST316L
17.5	6.5		14r	nm HEX 🕳	1101414	11111414	1121414	

GW	M	12 x	1.75	Ref No	.:		
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
17.5	6.5		14mm HEX 🔷	110141	5	1121415	

GW	M	14 2	x 1.5		Ref No	).:		
L1	L2	L3	SW		Steel	Brass	SST303	SST316L
17 5	65		14r	nm HFX 🕳	110141	7		

GW	M	14 x	2.0		Ref No.:			
Ll	L2	L3	SW		Steel	Brass	SST303	SST316L
17.5	6.5		1	4mm HEX	1101418			

GW	M	16 x	1.5		Ref No.:			
Ll	L2	L3	SW		Steel	Brass	SST303	SST316L
18	7		1	7mm HEX 👄	1101719			

GW	<b>R</b> 1	1/8, 1/8	8 - 28 BSP	Ref No.:			
L1	L2	L3 S	W	Steel	Brass	SST303	SST316L
43	6	33**	9mm HEX 🕳	5241070			
15	5.5		11mm HEX ●	1101156	11111156	1121156	1141156

GW	<b>R</b> 1	/4,	1/4 - 19 BSP	Ref No.:			
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
17.5	6.5		14mm HEX	1101457	1111457	1121457	1141457
19	8		14mm HEX ●	5241071			

GW	R S	3/8,	3/8 - 19 BSP	Ref No.:			
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
18	7		17mm HEX	1101758		1121758	

GW	1/	<mark>8" - 2</mark>	7 NPT/PTF	Ref No.:			
L1	L2	L3	SW	Steel	Braass	SST303	SST316L
45	6.5	35**	9mm HEX 🕳	5241076			
65	8	55**	9mm HEX	5241077			
15	5.5		11mm HEX 🖝	1101167	11111167		
17	6.5		11mm HEX   ■				1141167
17.5	6.5	7.5	11mm HEX 👄	5241024	5241105	5241106	
31	6	21	11mm HEX ●	5241075			

GW	1/	4" - 1	8 NPT/PTF	Ref No.:				
L1	L2	L3	SW	Steel	Brass	SST303	SST316L	
17.5	6.5		14mm HEX 👄	1101468				
19	8		14mm HEX	5241072				
21	9		14mm HEX				1141468	

GW	1/	4" - 2	8 NF/UNF/SAE	Ref No.:			
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
13.5	4		7mm HEX 👄	5241054	5241103		
15	5.5		7mm HEX	1100737	1110737	1120737	
17.3	5.6	8.5	7mm HEX 👄	5241055			
24	6	14	7mm HEX	5241058			
29	8.3	19	7mm HEX	5241061			
41	6	31	7mm HEX	5241080			

GW	1/4	l" - 2	6 BSF	Ref No.:			
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
15	5.5		7mm HEX	1100744	1110744	1120744	
29	8.3	19	7mm HEX	5241062			

GW	1/4	‡" BS	W	Ref No	Ref No.:				
L1	L2	L3	SW	Steel	Brass	SST303	SST316L		
15	5.5		7mm HEX 🕳	110075	50				

GW	5/	<mark>16" -</mark>	24 NF/UNF/SAI	Ref No.:			
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
14	4		9mm HEX 🕳	5241068			
15	5.5		9mm HEX	1100938	1110938	1120938	

GW	5/	<mark>16" -</mark>	22 BSF	Ref No.:				
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L	
15	5.5		9mm HEX 🕳	110094	5			

	GW	5/	16" B	SW		Ref No.:				
Ī	L1	L2	L3	SW		Steel	Brass	SST303	SST316L	
1	15	5.5			9mm HEX	1100951				

GW	3/	<b>′8"</b> - 1	18 NPT/PTF	Ref No	.:		
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
18	7		17mm HEX	110176	9		

GW	3/	<mark>'8" - 2</mark>	20 BSF	Ref No.:					
L1	L2	L3	SW	Steel	Brass	SST303	SST316L		
15	5.5		11mm HEX	1101146	)				

(	GW	3/8" - 24 NF/UNF/SAE		24 NF/UNF/SAE	Ref No.:			
	L1	L2	L3	SW	Steel	Brass	SST303	SST316L
	15	5.5		11mm HFX	1101139	1111139	1121139	

GW	3/	'8" BS	W	Ref No	Ref No.:				
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L		
15	5.5		11mm HEX 👄	110115	2				

(GW	1/	<b>'2" -</b>	20 UNF/NF/SAE	Ref No.:	:		
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
17.5	6.5		14mm HEX 🔷	1101440			

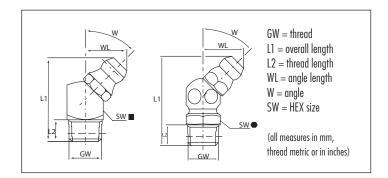


## Type H2



## **Hydraulic-Type Grease Nipples**

- · according to DIN 71412
- $\cdot$  angled version B/45 $^{\circ}$  /67 $^{\circ}$
- · optionally available with square or hexagonal body
- · standard versions according to DIN are made of steel, zinc-plated and passivated, head case-hardened
- · with tapered thread
- · for other types and materials, please see table, or upon request



GW	M	5 x 0	8.0			Ref No.:			
Ll	L2	WL	W	SW		Steel	Brass	SST303	SST316L
23.5	5.5	10.5	45°		9mm HEX	1200901			
GW	AA	6 x 0	75			D ( 11			
Ll	L2	WL	W	SW		Ref No.: Steel	Brass	SST303	SST316L
20.5	5.5	10.5	45°	JVV	9mm SQ. ■	1204503	DIUSS	331303	331310L
23.5		10.5	45°		9mm HEX	1204503			
23.3	5.5	10.5	43		/IIIIII IILA	1200703			
GW	M	6 x 1	.0			Ref No.:			
L1	L2	WL	W	SW		Steel	Brass	SST303	SST316L
20.5	5.5	10.5	45°		9mm SQ. ■	1204504			
23.5	5.5	10.5	45°		9mm HEX	1200904	1210904	1220904	1240904
17.5	5.5	12.3	67°		9mm SQ. ■	1404504			
20.5	5.5	12.2	67°		9mm HEX	1400904			
GW	M	7 x 1	.0			Ref No.:			
LI	L2	WL	W	SW		Steel	Brass	SST303	SST316L
23.5									JJIUIUL
LU.J	5.5	10.5	45°		9mm HEX	1200905	2.000		3310101
20.5	5.5	10.5	45°		9mm HEX ●				3310101
					9mm HEX ◆	1200905	2.002		3310101
GW	M	8 x (	).75	CW	9mm HEX ◆	1200905 Ref No.:			
GW L1	<b>M</b> L2	<b>8 x (</b>	).75 W	SW		1200905 Ref No.: Steel	Brass	SST303	SST316L
GW	M	8 x (	).75	SW	9mm HEX • 9mm HEX •	1200905 Ref No.:			
GW L1	<b>M</b> L2	<b>8 x (</b>	).75 W	SW		1200905 Ref No.: Steel			
GW L1	<b>M L2</b> 5.5	<b>8 x (</b>	<b>0.75</b> W 45°	SW		1200905 Ref No.: Steel			
GW L1 23.5	<b>M L2</b> 5.5	<b>8 x (</b> WL 10.5	<b>0.75</b> W 45°	SW		1200905  Ref No.: Steel 1200906			
GW L1 23.5	M L2 5.5	8 x ( WL 10.5	0.75 W 45°			1200905  Ref No.: Steel 1200906  Ref No.:	Brass	SST303	SST316L
GW L1 23.5 GW L1 20.5 23.5	M L2 5.5 M L2 5.5 5.5	8 x 1 WL 10.5 8 x 1 WL 10.5 10.5	0.75 W 45° W 45° 45°		9mm HEX ●  9mm SQ. ■ 9mm HEX ●	Ref No.: Steel 1200906 Ref No.: Steel 1204507 1200907	Brass Brass	SST303	SST316L
GW L1 23.5 GW L1 20.5	M L2 5.5 M L2 5.5	8 x 0 WL 10.5 8 x 1 WL 10.5	0.75 W 45°		9mm HEX ● 9mm SQ. ■	Ref No.: Steel 1200906 Ref No.: Steel 1204507	Brass Brass	SST303 SST303	SST316L
GW L1 23.5 GW L1 20.5 23.5	M L2 5.5 M L2 5.5 5.5 5.5	8 x 1 WL 10.5 8 x 1 WL 10.5 10.5	0.75 W 45° W 45° 45°		9mm HEX ●  9mm SQ. ■ 9mm HEX ●	Ref No.: Steel 1200906 Ref No.: Steel 1204507 1200907	Brass Brass	SST303 SST303	SST316L
GW L1 23.5 GW L1 20.5 23.5 17.5	M L2 5.5 M L2 5.5 5.5 5.5	8 x 0 WL 10.5 8 x 1 WL 10.5 10.5 12.3	0.75 W 45° W 45° 45° 67°		9mm HEX ● 9mm SQ. ■ 9mm HEX ● 9mm SQ. ■	Ref No.: Steel 1200906 Ref No.: Steel 1204507 1200907 1404507	Brass Brass	SST303 SST303	SST316L
GW L1 23.5 L1 20.5 23.5 17.5 20.5	M L2 5.5 M L2 5.5 5.5 5.5 5.5	8 x 0 WL 10.5 8 x 1 WL 10.5 10.5 12.3 12.2	0.75 W 45° W 45° 45° 67° 67°		9mm HEX ● 9mm SQ. ■ 9mm HEX ● 9mm SQ. ■	Ref No.: Steel 1200906 Ref No.: Steel 1204507 1200907 1404507 1400907	Brass Brass	SST303 SST303	SST316L
GW L1 23.5 GW L1 20.5 23.5 17.5	M L2 5.5 M L2 5.5 5.5 5.5 5.5	8 x 0 WL 10.5 8 x 1 WL 10.5 12.3 12.2	45° 45° 45° 45° 67°		9mm HEX ● 9mm SQ. ■ 9mm HEX ● 9mm SQ. ■	Ref No.: Steel 1200906 Ref No.: Steel 1204507 1200907 1404507	Brass Brass	SST303 SST303	SST316L SST316L 1240907
GW L1 23.5 GW L1 20.5 23.5 17.5 20.5	M L2 5.5 M L2 5.5 5.5 5.5 5.5	8 x 0 WL 10.5 8 x 1 WL 10.5 10.5 12.3 12.2	0.75 W 45° 45° 45° 67° 67°	SW	9mm HEX ◆  9mm SQ. ■  9mm HEX ◆  9mm SQ. ■  9mm HEX ◆	Ref No.: Steel 1200906 Ref No.: Steel 1204507 1200907 1404507 1400907 Ref No.: Steel	Brass 1210907	SST303 SST303 1220907	SST316L
GW L1 23.5 GW L1 20.5 23.5 17.5 20.5 GW	M L2 5.5 M L2 5.5 5.5 5.5 5.5	8 x 0 WL 10.5 8 x 1 WL 10.5 12.3 12.2	45° 45° 45° 45° 67°	SW	9mm HEX ● 9mm SQ. ■ 9mm HEX ● 9mm SQ. ■	Ref No.: Steel 1200906 Ref No.: Steel 1204507 1200907 1404507 1400907	Brass 1210907 Brass	SST303 SST303 1220907	SST316L SST316L 1240907

GW	M	10 x	1.0		Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
20.5	5.5	11	45°	11mm SQ. <b>■</b>	1204709			
25	5.5	11.5	45°	11mm HEX ●	1201109	1211109	1221109	1241109
26	7	11.5	45°	11mm HEX ●	5242085			
47	7	11	45°	11mm SQ. <b>■</b>	5242088			
25	5.5	11.5	67°	11mm HEX ●	1401109			
GW	M	10 x	1.25		Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
25	5.5	11.5	45°	11mm HEX ●	1201110			
CW		10	1.5					
GW		10 x			Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
25	5.5	11.5	45°	11mm HEX 🖝	1201111		1221111	
GW	M	12 x	1.0		Ref No.:			
LI	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22.5	6.5	12	45°	14mm HEX ●	1201412	51433	331000	3310102
LL.J	0.5		13		1201112			
GW		12 x			Ref No.:		_	
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22.5	6.5	12	45°	14mm HEX 👄	1201414			
GW	M	12 x	1 75		Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22.5	6.5	12	45°	14mm HEX	1201415	D1 U33	331000	331010L
LL.J	0.5	12	13	1 TIIIII IILA	IZUITIJ			
GW		14 x			Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22.5	6.5	12	45°	14mm HEX 👄	1201417			
GW	M	16 x	1.5		Dot No.			
Ll	L2	WL	W	SW	Ref No.: Steel	Brass	SST303	SST316L
25.5	7	13.5	45°	17mm HEX ●	1201719	DI USS	331303	331310L
25.5	1	13.3	40	I / IIIIII NEX 🖝	1201/19			

GW	R	1 /2	1 /8	- 28 BSP	Ref No.:			
LI	L2		W		Steel	Brass	SST303	SST316L
20.5		11						
25		11.5					1221156	1241156
28.5		11.5						
	5.5	11	45°	11mm SQ. <b>■</b>	5242087			
25	5.5	11.5			1401156			
GW	R	1/4,	1/4	- 19 BSP	Ref No.:			
Ll	L2	WL	W		Steel		SST303	SST316L
22.5	6.5	12	45°	14mm HEX	1201457	1211457	1221457	1241457
CW	D	2 /0	2 /0	10 DCD	D ( 11			
LI	L2		-	<b>- 19 BSP</b> SW	Ref No.: Steel		SST303	CCT2141
					1201758		331303	331310L
25.5	/	13.3	45	I/IIIIII ПЕХ	1201750			
GW	1/	/8" -	27 N	PT/PTF	Ref No.:			
Ll	L2	WL		SW	Steel		SST303	SST316L
20.5	5.5	11	45°	11mm SQ. <b>■</b>	1204767			
27	7	11.5	45°	11mm HEX 👄	5242104			
24	7	14	67°	11mm HEX ●	5242105			
GW	1/	/4" -	18 N	PT/PTF	Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22.5	6.5	12	45°	14mm HEX 🔷	1201468			
22.5	6.5	12	45°	14mm HEX ●	1201468			
	1/		26 B	SF	Ref No.:		SST303	SST316L
GW L1	1/ L2	<b>/4" -</b> WL	<mark>26 B</mark>	SF	Ref No.: Steel	Brass	SST303 1220944	
GW L1	1 / L2 5.5	<b>/4" -</b> WL 10.5	<b>26 B</b> 9 W 45°	SF SW	Ref No.: Steel 1200944	Brass		
GW L1 23.5	1 / L2 5.5	<b>/4" -</b> WL 10.5	<b>26 B</b> 9 W 45°	SF SW 9mm HEX •	Ref No.: Steel 1200944	Brass		
GW L1 23.5 20.5	1/ L2 5.5 5.5	<b>/4" - WL</b> 10.5 12.2	<b>26 B</b> 9 W 45° 67°	SF SW 9mm HEX ● 9mm HEX ●	Ref No.: Steel 1200944 1400944	Brass		
GW L1 23.5 20.5	1/ L2 5.5 5.5	/4" - WL 10.5 12.2	26 B9 W 45° 67°	SF SW 9mm HEX ◆ 9mm HEX ◆	Ref No.: Steel 1200944 1400944 Ref No.:	Brass	1220944	
GW L1 23.5 20.5	1/ L2 5.5 5.5 L2	/4" - WL 10.5 12.2	26 BS W 45° 67°	SF SW 9mm HEX ● 9mm HEX ●	Ref No.: Steel 1200944 1400944 Ref No.: Steel	Brass Brass	1220944 SST303	
GW L1 23.5 20.5 GW L1 23.5	1/ L2 5.5 5.5 1/ L2 5.5	/4" - WL 10.5 12.2 /4" - WL 10.5	26 B9 W 45° 67° 28 N W 45°	SF SW 9mm HEX ● 9mm HEX ● SW 9mm HEX ●	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937	Brass 1210937	1220944 SST303	
GW L1 23.5 20.5	1/ L2 5.5 5.5 1/ L2 5.5	/4" - WL 10.5 12.2 /4" - WL 10.5	26 B9 W 45° 67° 28 N W 45°	SF SW 9mm HEX ● 9mm HEX ●	Ref No.: Steel 1200944 1400944 Ref No.: Steel	Brass 1210937	1220944 SST303	
GW L1 23.5 20.5 GW L1 23.5	1/ L2 5.5 5.5 1/ L2 5.5	/4" - WL 10.5 12.2 /4" - WL 10.5	26 B9 W 45° 67° 28 N W 45°	SF SW 9mm HEX ● 9mm HEX ● SW 9mm HEX ●	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937	Brass 1210937	1220944 SST303	
GW L1 23.5 20.5 GW L1 23.5	1/ L2 5.5 5.5 1/ L2 5.5 5.5	/4" - WL 10.5 12.2 /4" - WL 10.5	26 B: W 45° 67° 28 N W 45° 67°	SF SW 9mm HEX ● 9mm HEX ●  F/UNF/SAE SW 9mm HEX ● 9mm HEX ●	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937	Brass Brass 1210937	1220944 SST303	
GW L1 23.5 20.5 GW L1 23.5 20.5	1/ L2 5.5 5.5 5.5 L2 5.5 5.5	/4" - WL 10.5 12.2 /4" - WL 10.5 12.2	26 B9 W 45° 67° 28 N W 45° 67°	9mm HEX • 9mm HEX • 9mm HEX •  9mm HEX •  F/UNF/SAE SW 9mm HEX • 9mm HEX •	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937	Brass Brass 1210937	1220944 SST303	
GW L1 23.5 20.5 GW L1 23.5 20.5	1/ L2 5.5 5.5 5.5 L2 5.5 5.5	/4" - WL 10.5 12.2 /4" - WL 10.5 12.2	26 B9 W 45° 67° 28 N W 45° 67°	9mm HEX • 9mm HEX • 9mm HEX •  9mm HEX •  F/UNF/SAE SW 9mm HEX • 9mm HEX •	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937	Brass 1210937	1220944 SST303 1220937	SST316L
GW L1 23.5 20.5 GW L1 23.5 20.5	1/ L2 5.5 5.5 5.5 L2 5.5 5.5	/4" - WL 10.5 12.2 /4" - WL 10.5 12.2	26 B9 W 45° 67° 28 N W 45° 67°	9mm HEX • 9mm HEX • 9mm HEX •  9mm HEX •  F/UNF/SAE SW 9mm HEX • 9mm HEX •	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937 Ref No.: Steel	Brass 1210937	1220944 SST303 1220937	SST316L
GW L1 23.5 20.5 GW L1 23.5 20.5	1/ L2 5.5 5.5 5.5 5.5 1/ L2 5.5	WL 10.5 12.2 WL 10.5 12.2 WL 10.5 12.2	26 B W 45° 67° 28 N W 45° 67°	9mm HEX • 9mm HEX • 9mm HEX •  9mm HEX •  9mm HEX • 9mm HEX • 9mm HEX •	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937 Ref No.: Steel 1200950	Brass 1210937 Brass	1220944 SST303 1220937	SST316L
GW L1 23.5 20.5 GW L1 23.5 20.5 GW	1/ L2 5.5 5.5 5.5 1/ L2 5.5 5.5	/4" - WL 10.5 12.2 /4" - WL 10.5 12.2 /4" - WL 10.5	26 B: W 45° 67°  28 N W 45° 67°  BSW W 45° - 22	SF SW 9mm HEX ● 9mm HEX ●  9mm HEX ●  F/UNF/SAE SW 9mm HEX ● 9mm HEX ● 9mm HEX ●	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937 Ref No.: Steel 1200950	Brass 1210937 Brass	SST303 1220937 SST303	SST316L SST316L
GW L1 23.5 20.5 GW L1 23.5 20.5 GW L1	1/ L2 5.5 5.5 5.5 5.5 5.5 5.5 5.5	/4" - WL 10.5 12.2 /4" - WL 10.5 12.2 /4" - WL 10.5	26 B: W 45° 67°  28 N W 45° 67°   BSW W 45° - 22   W	SF SW 9mm HEX • 9mm HEX •  9mm HEX •  9mm HEX •  9mm HEX •  9mm HEX •  9mm HEX •	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937 Ref No.: Steel 1200950	Brass 1210937 Brass	1220944 SST303 1220937	SST316L
GW L1 23.5 20.5 GW L1 23.5 20.5 GW L1 23.5	1/ L2 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5	WL 10.5 12.2  /4" - WL 10.5 12.2  /4" - WL 10.5 12.2	26 B: W 45° 67°  28 N W 45° 67°  - 22   W 45°	SF SW 9mm HEX • SW 9mm HEX •	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937 Ref No.: Steel 1200950 Ref No.: Steel	Brass 1210937 Brass	SST303 1220937 SST303	SST316L SST316L
GW L1 23.5 20.5 GW L1 23.5 20.5 GW L1	1/ L2 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5	WL 10.5 12.2  /4" - WL 10.5 12.2  /4" - WL 10.5 12.2	26 B: W 45° 67°  28 N W 45° 67°   BSW W 45° - 22   W	SF SW 9mm HEX • SW 9mm HEX •	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937 Ref No.: Steel 1200950 Ref No.: Steel	Brass 1210937 Brass	SST303 1220937 SST303	SST316L SST316L
GW L1 23.5 20.5 GW L1 23.5 20.5 GW L1 23.5 20.5	1/ L2 5.5 5.5 5.5 5.5 5.5 5.5 L2 5.5 5.5	WL 10.5 12.2  /4" - WL 10.5 12.2  /4" - WL 10.5 12.2	26 B: W 45° 67°  28 N W 45° 67°  BSW W 45°  - 22   W 45° 67°	SF SW 9mm HEX •	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937 Ref No.: Steel 1200950 Ref No.: Steel 1200945	Brass 1210937  Brass	SST303 1220937 SST303	SST316L SST316L
GW L1 23.5 20.5 GW L1 23.5 20.5 GW L1 23.5 GW L1 23.5 20.5 GW	1/ L2 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5	VL 10.5 12.2  V4" - WL 10.5 12.2  V4" - WL 10.5 12.2  V16" VL 10.5 12.2	26 B: W 45° 67° 28 N W 45° 67° BSW W 45° 67°	SF SW 9mm HEX •	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937 Ref No.: Steel 1200950 Ref No.: Steel 1200945 1400945	Brass 1210937  Brass	SST303 1220937 SST303	SST316L SST316L
GW L1 23.5 20.5 GW L1 23.5 20.5 GW L1 23.5 20.5 GW L1 23.5 20.5	1/ L2 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5	VL 10.5 12.2  V4" - WL 10.5 12.2  V4" - WL 10.5 12.2  V16" WL 10.5 12.2	26 B: W 45° 67° 28 N W 45° 67° BSW W 45° - 22 I W 45° 67°	SF SW 9mm HEX •	Ref No.: Steel 1200944 1400944 Ref No.: Steel 1200937 1400937 Ref No.: Steel 1200950 Ref No.: Steel 1200945 1400945	Brass 1210937  Brass Brass	\$\$T303 1220937 \$\$T303 \$\$T303	SST316L SST316L
GW L1 23.5 20.5 GW L1 23.5 20.5 GW L1 23.5 GW L1 23.5 20.5 GW	1/ L2 5.5 5.5 5.5 5.5 1/ L2 5.5 5.5 5.5 5.5	VL 10.5 12.2 VL 10.5 VL 10	26 B: W 45° 67° 28 N W 45° 67° BSW W 45° 67°	SF SW 9mm HEX •  SW 9mm HEX • 9mm HEX • 9mm HEX •	Ref No.: Steel 1200944 1400944  Ref No.: Steel 1200937 1400937  Ref No.: Steel 1200950  Ref No.: Steel 1200945 1400945 1400945	Brass 1210937  Brass	\$\$T303 1220937 \$\$T303 \$\$T303	SST316L SST316L

GW	5/	/16" ·	- BSV	V	Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316I
23.5	5.5	10.5	45°	9mm HEX 🕳	1200951			
GW	3/	/8" -	NPT	/PTF	Ref No.:			
LI	L2				Steel	Brass	SST303	SST316I
25.5	7	13.5	45°	17mm HEX	1201769			
GW	3	/8" -	20 R	ÇĒ	Ref No.:			
LI	L2		W	SW	Steel	Brass	SST303	SST316I
				11mm HEX ●				
25	5.5		67°		1401140			
2111		/011		- / /				
GW				F/UNF/SAE	Ref No.:			
Ll	L2			SW	Steel		SST303	SST316I
25		11.5						
25	5.5	11.5	67°	11mm HEX ●	1401139			
GW	3/	/8" B	SW		Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316
25	5.5	11.5	45°	11mm HEX 🕳	1201152			
GW	1.	/2" -	20 II	NF/NF/SAE	Ref No.:			
Ll	L2		W		Steel	Brass	SST303	SST316I
22.5	6.5	12	45°	14mm HEX	1201440			



## Type H3

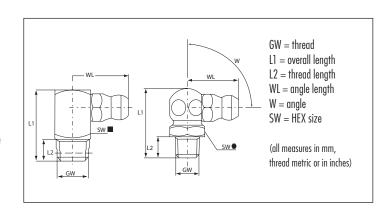




- angled version C/90° • standard versions acco
  - · standard versions according to DIN are made of steel, zinc-plated and passivated, head case-hardened
  - · with tapered thread

 $\cdot$  according to DIN 71412

· for other types and materials, please see table, or upon request



GW	M	5 x	0.8	Ref No.:				
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	13	90°	9mm HEX 🕳	1300901			

GW	M	6 x	0.75		Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	14	90°	9mm SQ. ■	1304503			
18	5.5	13	90°	9mm HEX 🗢	1300903			

GW	M 6 x 1.0				Ref No.:				
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L	
18	5.5	14	90°	9mm SQ. ■	1304504				
18	5.5	13	90°	9mm HEX 👄	1300904	1310904	1320904	1341630	

GW	M	7 x	1.0		Ref No.:				
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L	
18	5.5	13	90°	9mm HEX ●	1300905				

(GW	M	8 x	0.75		Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	13	90°	9mm HEX 👄	1300906			

GW	M	8 x	1.0		Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	13	90°	9mm HEX 🕳	1300907	1310907	1320907	1340907
18	5.5	14	90°	9mm SQ. ■	1304507			

(	GW	M	8 x	1.25		Ref No.:			
	Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
	18	5.5	14	90°	9mm SQ. ■	1304508			
	18	5.5	13	90°	9mm HEX 👄	1300908	1310908	1320908	

GW	M	10 x	1.0		Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	15	90°	11mm SQ. ■	1304709			
20	5.5	14	90°	11mm HEX	1301109	1311109	1321109	1341109
42	7	15	90°	11mm SQ. ■	5242092			

GW	M	10 x	1.25		Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
20	5.5	14	90°	11mm HEX	1301110			

GW	M	10 x	1.5		Ref No.	:		
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
20	5.5	14	90°	11mm HEX 🗢	130111	1	1321111	

GW	M	12 >	1.0		Ref No	.:		
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22	6.5	14	90°	14mm HFX 🕳	130141	2		

GW	M	12)	1.5		Ref No.	:		
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22	6.5	14	90°	14mm HEX 🕳	1301414	4		

GW	M	12 x	1.75		Ref No	.:		
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22	6.5	14	90°	14mm HEX 🕳	130141	5		1341415

GW	M	14 x	1.5		Ref No	.:		
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22	6.5	14	90°	14mm HEX 🕳	130141	7		

G	W	M	14 x	2.0		Ref No	.:		
L1	l	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22	2	6.5	14	90°	14mm HEX	130141	9		

(2111		- /-	- 10						
GW			-	- 28 BSP		<u>lef No.:</u>	n	CCTOOO	CCTO1/I
L1	L2	WL	W	SW		teel	Brass	SST303	SST316L
18	5.5	15	90°	11mm SQ. ■		304756	1011157	100115/	1041157
20	5.5 7	14	90°	11mm HEX •			1311156	1321156	1341156
42	/	15	90°	11mm SQ. ■	)	242093			
CW	-	7 /4	7 /4	10 000	_				
GW			-	- 19 BSP		ef No.:	_	CCTOOO	66701 / 1
Ll	L2	WL	W	SW		teel	Brass	SST303	SST316L
22	6.5	14	90°	14mm HEX ●	I	30145/	131145/	1321457	1341457
0111	_	0 /0	0 /0	10 000					
GW	_		-	- 19 BSP		ef No.:	_		
Ll	L2	WL	W	SW		teel	Brass	SST303	SST316L
20	7	19	90°	17mm HEX   ■	]	301758			
GW				PT/PTF	R	ef No.:			
L1	L2	WL	W	SW		teel	Brass	SST303	SST316L
18	5.5	15	90	11mm SQ. <b>■</b>	1	304767			
GW	_		18 N	PT/PTF		lef No.:			
Ll	L2	WL	W	SW		teel	Brass	SST303	SST316L
22	6.5	14	90	14mm HEX ●	1	301468			
GW	1.	/4" -	26 B	SF	R	ef No.:			
GW L1	<b>1</b> ,	<b>/4" -</b> WL	<b>26 B</b> 9	SF SW		ef No.:	Brass	SST303	SST316L
$\overline{}$	_				S	teel		<b>SST303</b> 1320944	SST316L
LI	L2	WL	W	SW	S	teel			SST316L
LI	L2	WL	W	SW	S	teel			SST316L
L1 18	<b>L2</b> 5.5	WL 13	₩ 90°	SW 9mm HEX ◆	S:	teel 300944			SST316L
L1 18	L2 5.5	WL 13	w 90° <b>28 N</b>	SW 9mm HEX ◆	S: 1	teel 300944 def No.:	1310944	1320944	
L1 18 GW L1	L2 5.5	WL 13 / <b>4" -</b> WL	W 90° 28 N W	9mm HEX •  F/UNF/SAE SW	Si 1 R Si	teel 300944 def No.: teel	1310944 Brass	1320944 SST303	SST316L SST316L
L1 18	L2 5.5	WL 13	w 90° <b>28 N</b>	SW 9mm HEX ◆	Si 1 R Si	teel 300944 def No.: teel	1310944 Brass	1320944	
L1 18 GW L1	L2 5.5	WL 13 / <b>4" -</b> WL	W 90° 28 N W	9mm HEX •  F/UNF/SAE SW	Si 1 R Si	teel 300944 def No.: teel	1310944 Brass	1320944 SST303	
L1 18 GW L1 18	L2 5.5 L2 5.5	WL 13 / <b>4" -</b> WL 13	W 90° 28 N W 90°	9mm HEX •  F/UNF/SAE SW	S: 1 R S: 1	teel 300944 def No.: teel 300937	1310944 Brass 1310937	1320944 SST303	
GW L1 18	L2 5.5 L2 5.5	WL 13 /4" - WL 13	W 90° 28 N W 90°	9mm HEX •  9mm HEX •  F/UNF/SAE SW 9mm HEX •	S 1 1 R S 1 1 R	teel 300944 def No.: teel 300937	1310944  Brass 1310937	1320944 SST303 1320937	SST316L
L1 18 GW L1 18	L2 5.5 L2 5.5	WL 13 /4" - WL 13 /4" B WL	W 90° 28 N W 90°	9mm HEX •  9mm HEX •  F/UNF/SAE SW  9mm HEX •	S S 1 1 R S S S S S S S S S S S S S S S	teel 300944 def No.: teel 300937	1310944  Brass 1310937	1320944 SST303 1320937 SST303	SST316L
L1 18 GW L1 18	L2 5.5 L2 5.5	WL 13 /4" - WL 13 /4" B WL	W 90° 28 N W 90°	9mm HEX •  9mm HEX •  F/UNF/SAE SW 9mm HEX •	S S 1 1 R S S S S S S S S S S S S S S S	teel 300944 def No.: teel 300937	1310944  Brass 1310937	1320944 SST303 1320937	SST316L
GW L1 18 GW L1	L2 5.5 L2 5.5	WL 13 /4" - WL 13 /4" B WL	W 90° 28 N W 90°	9mm HEX •  9mm HEX •  F/UNF/SAE SW  9mm HEX •	S S 1 1 R S S S S S S S S S S S S S S S	teel 300944 def No.: teel 300937	1310944  Brass 1310937	1320944 SST303 1320937 SST303	SST316L
GW L1 18	1, 12 5.5 5.5 1, 12 5.5	WL 13 /4" - WL 13 /4" B WL 13	W 90° 28 N W 90° SW W 90°	SW 9mm HEX  F/UNF/SAE SW 9mm HEX  SW 9mm HEX	S S 1 R S S 1 1	teel 300944  def No.: teel 300937  def No.: teel 300950	1310944  Brass 1310937  Brass	1320944 SST303 1320937 SST303	SST316L
GW L1 18 GW L1 18 GW GW GW	1, 12 5.5 5.5 1, 12 5.5	WL 13 /4" - WL 13 /4" B WL 13	W 90° 28 N W 90° SW W 90°	SW 9mm HEX  F/UNF/SAE SW 9mm HEX  SW 9mm HEX	S S 1 1 R S S 1 1 R R S S 1 1 R R R S S 1 1 R R R S S 1 1 R R R S S S 1 1 R R R R	teel 300944  def No.: teel 300937  def No.: teel 300950	Brass 1310937 Brass	SST303 1320937 SST303 1320945	SST316L SST316L
GW L1 18 GW L1 18 GW L1	1, 12 5.5 5.5 1, 12 5.5	WL 13 /4" - WL 13 /4" B WL 13	W 90° 28 N W 90° SW W 90°	SW 9mm HEX  F/UNF/SAE SW 9mm HEX  SW 9mm HEX  SW SW SW SW SW SW SW SW	S S S S S S S S S S S S S S S S S S S	teel 300944  def No.: teel 300937  def No.: teel 300950	Brass 1310937 Brass	1320944 SST303 1320937 SST303	SST316L
GW L1 18 GW L1 18 GW GW GW	1, 12 5.5 5.5 1, 12 5.5	WL 13 /4" - WL 13 /4" B WL 13	W 90° 28 N W 90° SW W 90°	SW 9mm HEX  F/UNF/SAE SW 9mm HEX  SW 9mm HEX	S S S S S S S S S S S S S S S S S S S	teel 300944  def No.: teel 300937  def No.: teel 300950	Brass 1310937 Brass	SST303 1320937 SST303 1320945	SST316L SST316L
GW L1 18 GW L1 18	1, 12 5.5 5.5 1, 12 5.5	WL 13 /4" - WL 13 /4" B WL 13	W 90° 28 N W 90° SW W 90°	SW 9mm HEX  F/UNF/SAE SW 9mm HEX  SW 9mm HEX  SW SW SW SW SW SW SW SW	S S S S S S S S S S S S S S S S S S S	teel 300944  def No.: teel 300937  def No.: teel 300950	Brass 1310937 Brass	SST303 1320937 SST303 1320945	SST316L SST316L
GW L1 18 GW L1 18	1, 12 5.5 5.5 1, 12 5.5 5.5	WL 13 /4" - WL 13 /4" B WL 13	W 90° 28 N W 90° SW W 90°	SW 9mm HEX  F/UNF/SAE SW 9mm HEX  SW 9mm HEX  SW 9mm HEX  9mm HEX	S S S S S S S S S S S S S S S S S S S	teel 300944 def No.: teel 300937 def No.: teel 300950 def No.: teel 300945	Brass 1310937 Brass	SST303 1320937 SST303 1320945	SST316L SST316L
GW L1 18 GW L1 18 GW L1 18	1, L2 5.5 5.5 1, L2 5.5 5.5	WL 13 /4" - WL 13 /4" B WL 13	W 90° 28 N W 90° SW W 90°	SW 9mm HEX  F/UNF/SAE SW 9mm HEX  9mm HEX  SW 9mm HEX  NF/UNF/SAE	S S S S S S S S S S S S S S S S S S S	teel 300944  def No.: teel 300937  def No.: teel 300950  def No.: teel 300945	Brass 1310937 Brass Brass	SST303 1320937 SST303 1320945	SST316L SST316L
GW L1 18 GW L1 18	1, 12 5.5 5.5 1, 12 5.5 5.5	WL 13 /4" - WL 13 /4" B WL 13 /16" WL	W 90° 28 N W 90° SW W 90°	SW 9mm HEX  F/UNF/SAE SW 9mm HEX  SW 9mm HEX  SW 9mm HEX  9mm HEX	S S S S S S S S S S S S S S S S S S S	teel 300944 def No.: teel 300937 def No.: teel 300950 def No.: teel 300945	Brass 1310937 Brass	SST303 1320937 SST303 1320945	SST316L SST316L

GW	5,	/16"	<b>BSW</b>		Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	13	90°	9mm HEX 🕳	1300951			
(GW	3,	/8" -	18 N	PT/PTF	Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
20	7	19	90°	17mm HEX 🕳	1301760			
GW	3,	/8" -	20 B	SF	Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
20	5.5	14	90°	11mm HEX 🕳	1301146			
GW	3,	/8" -	24 N	F/UNF/SAE	Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
20	5.5	14	90°	11mm HEX 👄	1301139			
GW	3,	/8" B	SW		Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
20	5.5	14	90°	11mm HEX 🔷	1301152			
GW	1,	/2" -	20 U	NF/NF/SAE	Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22	6.5	14	90°	14mm HEX	1301440			



## UMETA HYDRAULIC GREASE NIPPLES WITH SELF-FORMING THREAD

#### APPLICATION AREA

By using UMETA grease nipples with self-forming thread (SFT / SFG) you effectively save the thread-cutting process in the borehole.

#### **VERSIONS**

For safety reasons and in order to avoid abrasion wear, the DIN standard for grease nipple with self-forming thread demands a specific surface hardness of 650 HV minimum as well as a particularly wide flank angle of 105° at the thread. For a better visual distinction, UMETA self-forming grease nipples are yellow passivated. Upon request, they are also available in another surface colour, e.g. blue passivated = silver coloured.

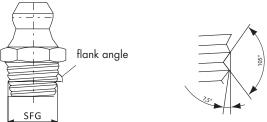
#### MOUNTING INSTRUCTIONS

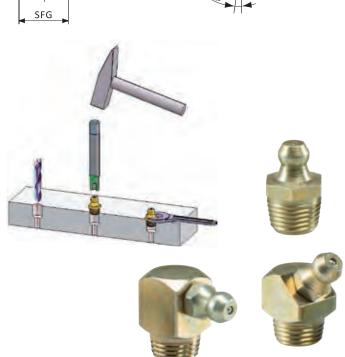
The special thread angle and the specific hardness level allow these grease nipples to be driven and screwed into holes without prior thread cutting. Thus, the thread of the grease nipple forms its counter thread. Later, the grease nipple can easily be screwed out and be replaced by a standard grease nipple. The exact size of the core hole depends on the material and must be determined by mounting tests. The consistency of the receiving material is decisive. The standard gauge for the installation bore diameter of 0.4-0.5 mm (0.02") below nominal width have proved in daily use.

#### OPERATING INSTRUCTIONS

As suitable lubricating nozzle, we recommend our hydraulic couplers.







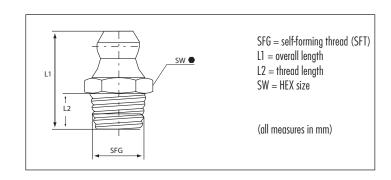
## Type H1/S

## Hydraulic-Type Grease Nipples with Self-Forming Thread



- according to DIN 71412
- · straight version A/180°
- · with self-forming thread, tapered
- standard version made of steel, case-hardened according to DIN (650HV) and yellow passivated

SFG	S	6 x 1	Ref No.:	
L1	L2	SW	Steel	not available in other materials
13.5	4	7mm HEX 🕳	5317443	
15	5.5	7mm HEX 🕳	1100774	
17.5	5.5	7mm HEX 👄	5241135	
SFG	S	8 x 1	Ref No.:	
Ll	L2	SW	Steel	not available in other materials
15	5.5	9mm HEX 🕳	1100975	
17	7	9mm HEX	5317541	



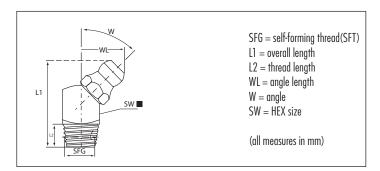
SFG	S	10 x 1	Ref No.:	
L1	L2	SW	Steel	not available in other materials
15	5.5	11mm HEX	1101176	
18	8	11mm HEX ●	5241014	

## Type H2/S

## Hydraulic-Type Grease Nipples with Self-Forming Thread



- · according to DIN 71412
- $\cdot$  angled version B/45 $^{\circ}$
- · with self-forming thread, tapered
- · standard version made of steel, case-hardened according to DIN (head 550 HV/body 650 HV) and yellow passivated



SFG	S	6 x 1			Ref No.:	
Ll	L2	WL	W	SW	Steel	not available in other materials
20.5	5.5	10.5	45°	9mm SQ. ■	1204574	

SFG	S	8 x 1			Ref No.:	
Ll	L2	WL	W	SW	Steel	not available in other materials
20.5	5.5	10.5	45°	9mm SQ. ■	1204575	

SFG	S	10 x	1		Ref No.:	
L1	L2	WL	W	SW	Steel	not available in other materials
20.5	5.5	11	45°	11mm SQ. ■	1204776	

SFG	S	1/4"	- 28		Ref No.:	
L1	L2	WL	W	SW	Steel	not available in other materials
20.5	5.5	11	45°	9mm HEX 🕳	1200977	

## Type H3/S

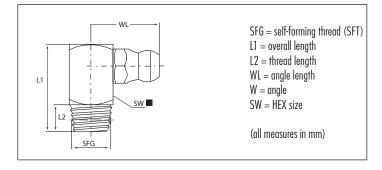
## Hydraulic-Type Grease Nipples with Self-Forming Thread



5.5 14

90°

- · according to DIN 71412
- $\cdot$  angled version C/90 $^{\circ}$
- · with self-forming thread, tapered
- standard version made of steel, case-hardened according to DIN (head 550 HV/body 650 HV) and yellow passivated



716	2	6 X I			Ref No.:	
Ll	L2	WL	W	SW	Steel	not available in other materials
18	5.5	14	90°	9mm S	Q. <b>1</b> 304574	
21.5	5.5	14	90°	9mm S	Q. <b>1</b> 304578	
SFG	S	8 x 1			Ref No.:	
Ll	L2	WL	W	SW	Steel	not available in other materials

1304575

SFG	S	10 x	1		Ref No.:	
Ll	L2	WL	W	SW	Steel	not available in other materials
18	5.5	15	90°	11mm SQ. ■	1304776	

9mm SQ. ■



## UMETA HYDRAULIC-TYPE GREASE NIPPLES - DRIVE-IN VERSION

#### APPLICATION AREA

By using UMETA grease nipples with drive-in shank, you effectively save the thread-cutting process in the borehole.

#### **VERSIONS**

Drive-in nipples as standard version are with plain shank, made of steel, case-hardened, zinc-plated and passivated. Upon request, UMETA manufactures drive-in grease nipples in other versions, with respect to the following:

- dimension
- · material
- · shank length
- · shank type (e.g. serrated ridge)
- · shank diameter
- · surface colour
- · further surface treatment

#### MOUNTING INSTRUCTIONS

For straight-type grease nipples, we recommend using the drive-in tool, with which the nipple can be driven-in effectively and with care. The exact size of the core hole depends on the material and must be determined by mounting tests. The standard gauge for the installation bore diameter corresponds to the nominal width of the shank Ø.

#### **OPERATING INSTRUCTIONS**

Since this type of grease nipple is only driven in, it may get loose by

- · strong vibrations
- high back-pressure when greasing with auto-matic guns
- pulling off the hydraulic coupler
   Drive-in type hydraulic grease nipples should only be lubricated by a hydraulic nozzle.

#### RECOMMENDATION

Drive-in type grease nipples are only suitable for low pressures. Please check whether they can be replaced by self-forming nipples for a better fit.



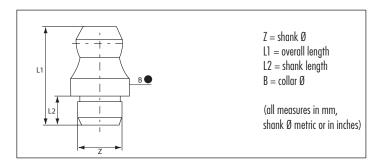


## Type H1a

## **Hydraulic-Type Grease Nipples - Drive-in Version**



- according to DIN 71412
- · straight version A/180°
- · drive-in-type with plain shank
- · standard versions according to DIN are made of steel, case-hardened, zinc-plated and passivated
- for other types and materials, please see table, or upon request



Z	5r	nm Ø	Ref No.:			
Ll	L2	В	Steel	Brass	SST303	SST316L
15	5.5	8 •	1100185			
_	,	~ ~	- 4			

[	6n	nm Ø	Ref No.:			
Ll	L2	В	Steel	Brass	SST303	SST316L
14	4	8 •	5241040		5241097	
15	5.5	8 •	1100186	1110186	1120186	1140186
21	11	10 •	5241029			

Z	6.	<b>35mm,</b> 1	/4" Ø Ref No	.:		
Ll	L2	В	Steel	Brass	SST303	SST316L
15	5.5	8 •	110018	7		

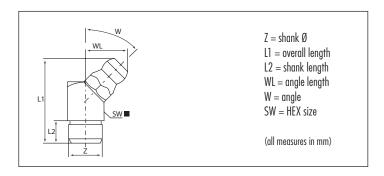
Z	8m	ım Ø	Ref No.:					
Ll	L2	В	Steel	Brass	SST303	SST316L		
15	5.5	10 •	1100288	1110288	1120288			
30	5.5	10 •	1100289					
Z	10mm Ø		Ref No.:					
L1	L2	В	Steel	Brass	SST303	SST316L		
15	5.5	12 •	1100389					
7	F /	71711 6						
<u>Z</u>	5/	'16" Ø	Ref No.:					
L1	L2	В	Steel	Brass	SST303	SST316L		
15	5.5	10 •	1100290					

## Type H2a

## Hydraulic-Type Grease Nipples - Drive-in Version



- · according to DIN 71412
- $\cdot$  angled version B/45 $^{\circ}$
- · drive-in-type with plain shank
- · standard versions according to DIN are made of steel, zinc-plated and passivated, head case-hardened



(	Z	6m	ım Ø			Ref No.:					
	L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L		
	20.5	5.5	10.5	45°	9mm SQ. ■	1204586					

(Z	10	)mm (	<b>7</b>		Ref No.:	:		
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
20.5	5.5	10.7	45°	11mm SQ. <b>■</b>	1204789	)		

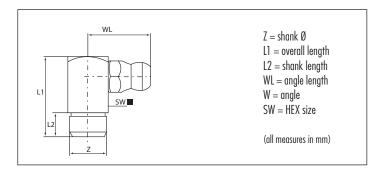
Z	8r	nm Ø			Ref No	.:		
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
20.5	5.5	10.5	45°	9mm SQ. ■	120458	8		

## Type H3a

## Hydraulic-Type Grease Nipples - Drive-in Version



- $\cdot$  according to DIN 71412
- · angled version C/90°
- · drive-in-type with plain shank
- · standard versions according to DIN are made of steel, zinc-plated and passivated, head case-hardened



Z	6r	nm Ø			Ref No	.:		
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	14	90°	9mm SQ. ■	130458	6		

Z	8r	nm Ø				Ref No.	•		
Ll	L2	WL	W	SW		Steel	Brass	SST303	SST316L
18	5.5	14	90°	9mm	SQ. ■	130458	8		

Z	10	)mm	Ø		Ref No	.:		
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	15	90°	11mm SQ. <b>■</b>	130478	9		



## UMETA HYDRAULIC-TYPE GREASE NIPPLES - SPECIAL DESIGNS

The following types are representing only the most commonly used special-type nipples. For individual applications, UMETA manufactures hydraulic-type grease nipples with special equipment in other versions, with respect to the

following:

- · dimension
- · material
- · thread size
- · thread form (e. g. with tapered thread)
- · length



## High-pressure hydraulic-type nipple with pin valve



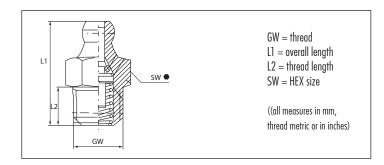
- · straight version A/180°
- · made of steel, zinc-plated and passivated
- · with special pin valve

Due to the special pin valve, the lubrication point will be sealed hermetically after the greasing operation. As a result, internal impulse-like pressures up to 400 bar (5,800 PSI) can be attained, depending on the respective application.

#### APPLICATION AREA

Heavy Industry, Heavy Vehicle Industry.

GW	M	10 x 1.0	Ref No.:			
L1	L2	SW	Steel	Brass	SST303	SST316L
21	7.5	11mm HEX ●	5800049			
21	9	11mm HEX ◆	5800052		5800050	
GW	R 1	/8, 1/8 - 28 BSP	Ref No.:			
GW L1	<b>R 1</b>	<b>/8, 1/8 - 28 BSP</b> SW	Ref No.: Steel	Brass	SST303	SST316L
<b>GW</b> L1 21				Brass	<b>SST303</b> 5800051	SST316L
Ll	L2	SW	Steel	Brass		SST316L



#### **OPERATING INSTRUCTIONS**

ATTENTION! During dismantling, utmost caution is required because of the possible pressure load. Dismantling should be done by experienced personnel only!

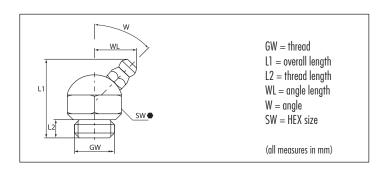
GW	G	1/8, 1/8 - 28 BSPP	Ref No.:			
Ll	L2	SW	Steel	Brass	SST303	SST316L
21	7	13mm HEX ●	5800056			
GW	G	1/4, 1/4 - 19 BSPP	Ref No.:			
L1	L2	SW	Steel	Brass	SST303	SST316L
21	7	13mm HEX ●			5800057	
GW	1/	'8" - 27 NPT/PTF	Ref No.:			
L1	L2	SW	Steel	Brass	SST303	SST316L
21	7.5	11mm HEX ●	5800048			
21	9	11mm HEX			5800040	

## Hydraulic-type nipple with sealing element



- · angled version B/45°
- made of steel, zinc-plated and passivated
- · head hardened according to DIN
- · with cylindrical thread
- · with sintered sealing element under the collar

APPLICATION AREA Heavy Industry, Heavy Vehicle Industry.



GW	M	14 x	2.0		Ref No.	:		
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
26.6	7	14	45°	19 mm HEX 🕳	524204	2		

## Hydraulic-type nipple, double headed



- · made of steel, zinc-plated and passivated
- · heads hardened according to DIN
- · optionally available as:
  - H2-double head with 67° angle / hexagon body
  - H3-double head with 90° angle / square body

# SW WL SW SW GW L1 L2 GW GW GW GW GW L2

GW = thread, L1 = overall length, L2 = thread length, WL = angle length, SW = HEX size (all measures in mm, thread metric or in inches)

## APPLICATION AREA

Option of alternative greasing by means of two heads.

GW	M	6 x 1	1.0		Ref No	ı.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L	
18	5.5	14.5	90°	9mm SQ. ■	524417	9			

GW	M	8 x 1	.0		Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	14.5	90°	9mm SQ. ■	5244178			
18	5.5	14.5	90°	11mm SQ. <b>■</b>	5244181			
20	5.5	13.5	67°	11mm HEX 👄	5244159			

GW	M	8 x 1	.25		Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	14.5	90°	9mm SQ. ■	5244096			
20	5.5	13.5	67°	11mm HEX ●	5244160			
24	5.5	14.5	90°	9mm SQ. ■	5244033			

GW	M	10 x	1.0		Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	15	90°	11mm SQ. <b>■</b>	5244094		5244134	
20	5.5	13.5	67°	11mm HEX	5244161			
22	7	13.5	67°	11mm HEX	5244163			

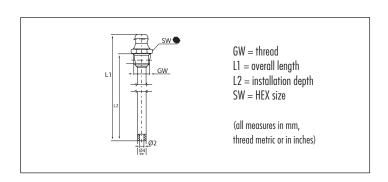
GW	R	1/8,	1/8	- 28 BSP	Ref No	.:		
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	15	90°	11mm SQ.	524409	5		
20	5.5	13.5	67°	11mm HEX	524416	2		

## Hydraulic-type nipple with extension





- · straight version A/180°
- · made of steel, zinc-plated and passivated
- $\cdot$  head hardened according to DIN
- · with tapered thread
- with press-fitted extension for exact grease flow



## APPLICATION AREA

For deep seated lubrication points, which can be serviced sufficiently through the extension, e.g. for drive shafts.

GW	M 8 x	1.0	Ref No.			
Ll	L2	SW	Steel	Brass	SST303	SST316L
75	65	9mm HEX 👄	5241130	)		
130	120	9mm HEX	5241133	}		

GW	M 8	x 1.25	Ref No.:					
Ll	L2	SW	Steel	Brass	SST303	SST316L		
32	22	9mm HEX	524121	3				

GW	M	10 x 1.0	Ref No.:				
L1	L2	SW	Steel	Brass	SST303	SST316L	
59	49	11mm HEX ●	5241140	0			
75	65	11mm HEX   ■	524113	2			

GW	5/1	6" - 24 NF/UNF/SA	Ref No	.:		
Ll	L2	SW	Steel	Brass	SST303	SST316L
75	65	9mm HFX 🕳	524113	1		



## UMETA BALL-TYPE GREASE NIPPLES ACCORDING TO FORMER DIN 3402

#### APPLICATION AREA

UMETA ball-type nipples are suitable for all standard lubrication points, which have to be frequently lubricated in a reliably way. They are more and more often replaced by hydraulic-type grease nipples according to DIN 71412 due to their manifold application purposes.

#### **VERSIONS**

In general, our ball-type grease nipples according to DIN are made of steel, zinc-plated and passivated, and they are featured with a tapered thread. The head diameter is 6.5 (-0.2) mm / 0.256" (-0.008"). We offer various standard types also in brass or stainless steel 1.4305 ~ ASTM 303 and 1.4404 ~ ASTM 316L (V2A/V4A). Of course, our ball-type grease nipples are also available in different angle versions, or as drive-in type.

On request, UMETA manufactures ball-type nipples in other versions, with respect to the following:

- · dimension
- · material
- · thread size
- · thread form (e. g. with cylindrical thread)
- · opening pressure
- · surface colour (e. g. yellow passivated)
- · further surface treatment

· etc.

#### OPERATING INSTRUCTIONS

As suitable lubricating nozzle, we recommend our hollow-type nozzles or hydraulic nozzles by using our push-type grease guns type A+B.



## Type K1



## **Ball-Type Grease Nipples**

- · according to former DIN 3402
- · straight version A/180°
- standard versions according to DIN are made of steel, zinc-plated and passivated, with tapered thread
- for other types and materials, please see table, or upon request

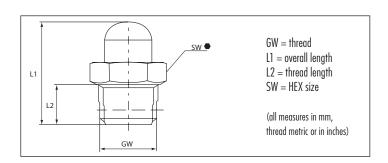
L1 L2

17.5 8

SW

17mm HEX

(2)11		_					
GW		5 x	0.8	Ref No.:			
L1	L2	SW		Steel	Brass	SST303	SST316L
14	5.5		7mm HEX	2100701	2110702		
-		_					
GW	M	6 x	0.75	Ref No.:			
L1	L2	SW		Steel	Brass	SST303	SST316L
14	5.5		7mm HEX 🔷	2100703	2110703		
GW	M	6 x	1.0	Ref No.:			
L1	L2	SW		Steel	Brass	SST303	SST316L
14	5.5		7mm HEX	2100704	2110704	2120704	
GW	M	<b>7</b> x	1.0	Ref No.:			
L1	L2	SW		Steel	Brass	SST303	SST316L
14	5.5		9mm HEX	2100905			
GW	M	8 x	1.0	Ref No.:			
L1	L2	SW		Steel	Brass	SST303	SST316L
14	5.5		9mm HEX ●	2100907	2110907	2120907	
(GW	M	8 x	1.25	Ref No.:			
Ll	L2	SW		Steel	Brass	SST303	SST316L
14	5.5		9mm HEX ●	2100908			
			_				



GW	M	10 x 1.0		Ref No.:			
Ll	L2	SW		Steel	Brass	SST303	SST316L
14	5.5	11mm HEX	( <b>•</b>	2101109			
GW	M	10 x 1.5		Ref No.:			
L1	L2	SW		Steel	Brass	SST303	SST316L
14	5.5	11mm HEX	( <b>•</b>	2101111			
GW	R	1/8, 1/8	- 28 BSP	Ref No.:			
Ll	L2	SW		Steel	Brass	SST303	SST316L
14	5.5	11mm HEX	( -	2101156	2111156		
GW	R	1/4, 1/4	- 19 BSP	Ref No.:			
L1	L2	SW			Brass	SST303	SST316L
16	6.5	14mm HEX	( <b>•</b>	2101457	2111457		
GW	R	3/8, 3/8	- 19 BSP	Ref No			

Steel

2101758

Brass

SST303

SST316L

## Type K2

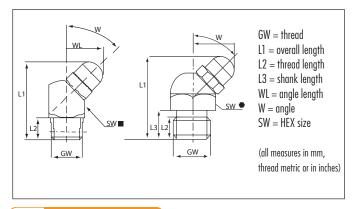
## **Ball-Type Grease Nipples**

- according to former DIN 3402
- $\cdot$  angled version B/45 $^{\circ}$
- · standard versions according to DIN are made of steel, zinc-plated and passivated, with tapered thread





GW	M	6 X	1.0				Ref No.:			
Ll	L2	L3	WL	W	SW		Steel	Brass	SST303	SST316L
19	5.5		9	45°	9	mm SQ.	2204504			
GW	M	8 x	1.0				Ref No.:			
L1	L2	L3	WL	W	SW		Steel	Brass	SST303	SST316L
19	5.5		9	45°	9	mm SQ.	2204507			
GW	M	8 x	1.25				Ref No.:			
L1	L2	L3	WL	W	SW		Steel	Brass	SST303	SST316L
19	5.5		9	45°	9	mm SQ. ■	2204508			
19	5.5		9	45°	11r	nm HEX 🕳		2111458		
20	5.5	6	9.5	45°	11r	mm HEX 🕳		2111470		



(GW	M	10 x	1.0			Ref No.:			
Ll	L2	L3	WL	W	SW	Steel	Brass	SST303	SST316L
14	5.5		9.5	45°	11mm SQ. ■	2204709			
GW	M	10 x	1.5			Ref No.:			
Ll	L2	L3	WL	W	SW	Steel	Brass	SST303	SST316L
20	5.5	6	9.5	45°	11mm HEX		2111471		
27	5.5	9.5	9.5	45°	11mm HEX	2204711			
GW	R	1/8,	1/8	- 28	BSP	Ref No.:			
GW L1	<b>R</b> L2	1/8, L3	1/8 WL	<b>- 28</b> W	<b>BSP</b> SW	Ref No.: Steel	Brass	SST303	SST316L
$\overline{}$			-				Brass	SST303	SST316L
Ll	L2		WL	W	SW	Steel	<b>Brass</b> 2111460	SST303	SST316L
<b>L1</b>	<b>L2</b> 5.5 5.5		WL 9.5 9.5	W 45° 45°	SW 11mm SQ. ■ 11mm HEX ●	Steel		SST303	SST316L
14 14	<b>L2</b> 5.5 5.5	L3	WL 9.5 9.5	W 45° 45°	SW 11mm SQ. ■ 11mm HEX ●	<b>Steel</b> 2204756		SST303 SST303	SST316L SST316L

## **Typ K3**

## **Ball-Type Grease Nipples**



- · according to former DIN 3402
- · elbow version C/90°
- · standard versions according to DIN are made of steel, zinc-plated and passivated, with tapered thread

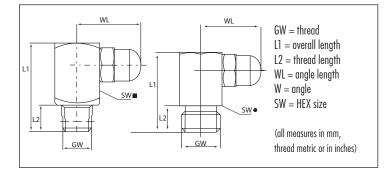
GW

L2

M 10 x 1.0

WL

SW



Ref.- No.:

Steel

Brass

SST303

SST316L

GW	M	6 x	1.0		Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	13	90°	9 mm SQ. <b>■</b>	2304504			
GW	M	8 x	1.0		Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	13	90°	9 mm SQ. <b>■</b>	2304507			
GW	M	8 x	1.25		Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	13	90°	9mm SQ. ■	2304508			
18	5.5	13	90°	9mm HEX 👄		21114613	<del>k</del>	
19	5.5	13	90°	11mm HEX 👄		2111468	*	

18	5.5	14	90°	11mm SQ. <b>■</b>	2304709			
GW	M	10 x	1.5	(cyl.)	Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
19	5.5	13	90°	11mm HEX 🕳		2111469	*	
GW	R	1/8,	1/8	- 28 BSP	Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	14	90°	11mm SQ. <b>■</b>	2304756			
GW	R	1/4,	1/4	- 19 BSP	Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
22.5	6.5	15	90°	14mm HEX 🕳	2301457			



## UMETA BALL-TYPE GREASE NIPPLES - DRIVE-IN VERSION

#### APPLICATION AREA

By using UMETA grease nipples with drive-in shank, you effectively save the thread-cutting process in the borehole.

#### **VERSIONS**

Drive-in nipples as standard version are with plain shank, made of steel, zinc-plated and passivated. Upon request, UMETA manufactures drive-in grease nipples in other versions, with respect to the following:

- · dimension
- · material
- · shank length
- · shank type (e. g. serrated ridge)
- · shank diamter
- · surface colour
- · further surface treatment

#### MOUNTING INSTRUCTIONS

For straight-type grease nipples, we recommend using the drive-in tool, with which the nipple can

be driven-in effectively and with care.
The exact size of the core hole
depends on the material and
must be determined by
mounting tests.
The standard gauge for the
installation bore diameter

corresponds
to the nominal width of

the shank Ø.

Drive-in type hydraulic grease nipples should only be lubricated by a hydraulic nozzle.



#### RECOMMENDATION

Drive-in type grease nipples are only suitable for low pressures. Please check whether they can be replaced by self-forming nipples for a better fit.



#### OPERATING INSTRUCTIONS

Since this type of grease nipple is only driven in, it may get loose by

- · strong vibrations
- high back-pressure when greasing with automatic guns
- · pulling off the hydraulic coupler.



## Type Kla

## **Ball-Type Grease Nipples - Drive-in Version**



- · according to former DIN 3402
- · straight version A/180°
- · drive-in-type with plain shank
- · standard versions according to DIN are made of steel, zinc-plated and passivated
- · for other types and materials, please see table, or upon request

B	$Z = \operatorname{shank} \emptyset$ $L1 = \operatorname{overall} \operatorname{length}$ $L2 = \operatorname{shank} \operatorname{length}$ $B = \operatorname{collar} \emptyset$
L2	(all measures in mm)

Z	6n	nm Ø	Ref No.:		_	
Ll	L2	В	Steel	Brass	SST303	SST316L
14	5.5	8 •	2100186	2110186	2120186	
15	6.5	8 •		2110187		
Z	8n	nm Ø	Ref No.:			
L1	L2	В	Steel	Brass	SST303	SST316L
14	5.5	10	2100288	2110288	2120288	

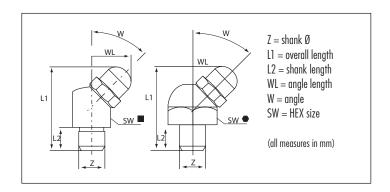
7	10	mm Ø	Ref No.:				
L1	L2	В	Steel	Brass	SST303	SST316L	
14	5.5	12 •	2100389				

## Type K2a

## **Ball-Type Grease Nipples - Drive-in Version**



- · according to former DIN 3402
- $\cdot$  angled version B/45 $^{\circ}$
- · drive-in-type with plain shank
- · standard versions according to DIN are made of steel, zinc-plated and passivated



Z	Z 6mm Ø			Ref No.:					
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L	
19	5.5	9	45°	9mm SQ. ■	2204586				
21	7	9	45°	9mm HEX		2111467			

Z	10mm Ø							
<u>L</u> 1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
19	5.5	9.5	45°	11mm SQ. ■	220478	19		

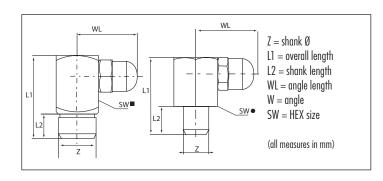
7	Z 8mm Ø				Ref No.:			
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
19	5.5	9	45°	9mm SQ. ■	2204588			
21	7	9	45°	9mm HEX		2111466		

## Type K3a

## **Ball-Type Grease Nipples - Drive-in Version**



- $\cdot$  according to former DIN 3402
- $\cdot$  angled version C/90 $^{\circ}$
- · drive-in-type with plain shank
- · standard versions according to DIN are made of steel, zinc-plated and passivated



Z	6mm Ø				Ref No.:					
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L		
18	5.5	13	90°	9mm SQ. ■	2304586					
18	5.5	13	90°	9mm HEX 🖝		2111462				
19	5.5	13	90°	11mm HEX 🔷		2111463				

Z	8mm Ø				Ref No.:			
L1	L2	WL	W	SW	Steel	Brass	SST303	SST316L
18	5.5	13	90°	9mm SQ. ■	2304588			
19	5.5	13	90°	11mm HEX 🖝		2111464		



## UMETA FLUSH-TYPE GREASE NIPPLES ACCORDING TO DIN 3405

#### APPLICATION AREA

Flush-type grease nipples are particularly suitable for installations where extending or protruding nipples cannot be used.

#### **VERSIONS**

In general, our flush-type grease nipples according to DIN are made of steel, zinc-plated and passivated, and they are featured with a cylind-rical thread. Of course, our flush-type nipples are also available in different angle versions, with a self-forming thread, or as drive-in type. We offer various standard types also in brass or stainless steel 1.4305 ~ ASTM 303 (V2A).

Upon request, UMETA manufactures flush-type grease nipples

in other versions, with respect to the following:

- dimension
- · material
- · thread size
- · thread form (e. g. with tapered thread)
- · opening pressure

· further surface treatment

· surface colour (e. g. yellow passivated)

.



Flush-type nipples are only suitable for pressgreasing by means of a UMETA extension tube or a UMETA push-type grease gun with pin-pointed, pointed, or combi-nozzle.



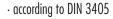




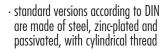


## Type D1

## Flush-Type Grease Nipples







· for other types and materials, please see table, or upon request

SST303

SST303

Brass

Brass

3101127 3111127 3121127

Ref.- No.:

Steel

3100926 3110926 3120926

SST316L

SST316L

GW	M	<b>5</b> x	8.0	Ref No.:			
L1	L2	SW		Steel	Brass	SST303	SST316L
9	6		7mm HEX ●	3100720			
GW	M	6 x	0.75	Ref No.:			
Ll	L2	SW		Steel	Brass	SST303	SST316L
9	6		7mm HEX ●	3100723			
GW	M	6 x	1.0	Ref No.:			
L1	L2	SW		Steel	Brass	SST303	SST316L
9	6		7mm HEX ●	3100724	3110724	3120724	
GW	AA	0	1.0				
GW	IAI	O X	1.0	Ref No.:			
Ll	L2	SW		Steel	Brass	SST303	SST316L
9.5	6.5		9mm HEX <b>●</b>	3100925	3110925	3120925	
GW	M	8 x	1.25	Ref No.:			

60° SW ●	GW = thread L1 = overall length L2 = thread length SW = HEX size
L2 GW	(all measures in mm, thread metric or in inches)

GW	AA	10 x 1.5				
$\overline{}$			Ref No.:			
[]	L2	SW	Steel	Brass	SST303	SST316L
9.5	6.5	11mm HEX ◆	3101128			
0111		10 15				
GW	M	12 x 1.5	Ref No.:			
Ll	L2	SW	Steel	Brass	SST303	SST316L
14	9.5	14mm HEX ◆	3101431			
0111		1 /0 1 /0 00 DODD				
GW	G	1/8, 1/8 - 28 BSPP	Ref No.:			
L1	L2	SW	Steel	Brass	SST303	SST316L
9.5	6.5	11mm HEX ●	3101161	3111161	3121161	
OW	_	1 /4 1 /4 10 DCDD				
GW	G	1/4, 1/4 - 19 BSPP	Ref No.:			
Ll	L2	SW	Steel	Brass	SST303	SST316L
14	9.5	14mm HEX ◆	3101462	3111462	3121462	
GW	G	3/8, 3/8 - 19 BSPP	Ref No.:			
Ll	L2	SW	Steel	Brass	SST303	SST316L
14.5	9	17mm HEX 🔷	3101763			
GW	1/	'4" - 28 NF/UNF/SAE	Ref No.:			
L1	L2	SW	Steel	Brass	SST303	SST316L
9	6	7mm HEX ◆	3100742			

L2

6.5

GW

9mm HEX

11mm HEX

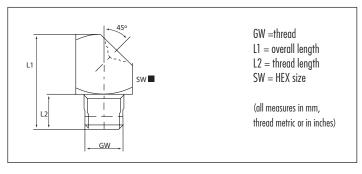
 $M 10 \times 1.0$ 

SW

## Type D2

## Flush-Type Grease Nipples

- · according to DIN 3405
- $\cdot$  angled version B/45 $^{\circ}$
- · standard versions according to DIN are made of steel, zinc-plated and passivated, with tapered thread



GW	M	10 x	1.0	Ref No.:					
Ll	L2	W	SW	Steel	Brass	SST303	SST316L		
15	5.5	45°	11mm SQ. <b>■</b>	3204709	)				

GW	R	1/8,	1/8 - 28 BSP	Ref No.:			
Ll	L2	W	SW	Steel	Brass	SST303	SST316L
15	5.5	45°	11mm SQ. ■	3204756			

GW	M	6 x 1	1.0		Ref No.:				
Ll	L2	W	SW		Steel	Brass	SST303	SST316L	
15	5 5	45°		9mm SQ	3204504	3214504			

(GW	M	8 x	1.0		Ref No.:				
Ll	L2	W	SW		Steel	Brass	SST303	SST316L	
15	5.5	45°		9mm SQ. ■	3204507	7			

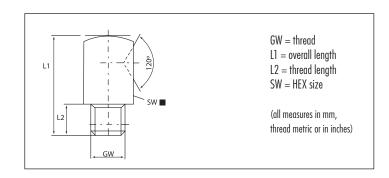
GW	M 8 x 1.25			Ref No	Ref No.:				
Ll	L2	.2 W SW		Steel	Brass	SST303	SST316L		
15	5.5	45°	9mm SQ. ■	320450	)8				

## Type D3



## Flush-Type Grease Nipples

- $\cdot$  according to DIN 3405
- $\cdot$  angled version C/90  $^\circ$
- · standard versions according to DIN are made of steel, zinc-plated and passivated, with tapered thread



G	W	M	6 x	1.0		Ref No.:			
L	1	L2	W	SW		Steel	Brass	SST303	SST316L
1	8	5.5	90°		9mm SQ. ■	3304504			
G	W	M	8 x	1.0		Ref No.:			
L	1	L2	W	SW		Steel	Brass	SST303	SST316L
1	8	5.5	90°		9mm SQ. ■	3304507			
G	W	M	8 x	1.25		Ref No.:			
L	1	L2	W	SW		Steel	Brass	SST303	SST316L
1	8	5.5	90°		9mm SQ. ■	3304508			

GW	M	10 x	1.0	Ref No.:			
L1	L2	W	SW	Steel	Brass	SST303	SST316L
18	5.5	90°	11mm SQ. ■	3304709			
GW	R	1/8,	1/8 - 28 BSP	Ref No.:			
L1	L2	W	SW	Steel	Brass	SST303	SST316L
18	5.5	90°	11mm SQ. ■	3304756			
18	5.5	90°	11mm SQ. ■	3304756			
18	5.5	90°	11mm SQ. <b>■</b>	3304756			



## FLUSH-TYPE GREASE NIPPLES WITH SELF-FORMING THREAD

#### APPLICATION AREA

By using UMETA grease nipples with self-forming thread (SFT / SFG) you effectively save the thread-cutting process in the borehole.

#### **VERSIONS**

For safety reasons and in order to avoid abrasion wear, the DIN standard for grease nipples with self-forming thread demands a specific surface hardness of 650 HV minimum as well as a particularly wide flank angle of 105° at the thread. Therefore, we operate this decisive process in our own curing oven. For a better visual distinction, UMETA self-forming grease nipples are yellow passivated. Upon request, they are also available in another surface colour, e. g. blue passivated = silver coloured.



The special thread angle and the specific hardness level allow these grease nipples to be driven and screwed into holes without prior thread cutting. Thus, the thread of the grease nipple forms its counter thread. Later, the grease nipple can easily be screwed out and be replaced by a standard grease nipple. The exact size of the core hole depends on the material and must be determined by mounting tests. The consistency of the receiving material is decisive. The standard gauge for the installation bore diameter of 0.4-0.5 mm (0.02") below nominal width have proved in daily use.

## **OPERATING INSTRUCTIONS**

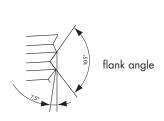
As suitable lubricating nozzle, we recommend our pointed nozzles.











## Type D1/S

## Flush-Type Grease Nipples with Self-Forming Thread



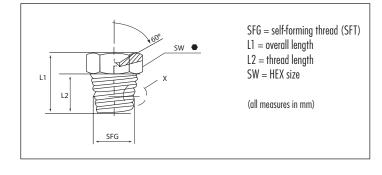
5.5

9mm HEX

 $\cdot$  straight version A/180°  $\cdot$  with self-forming thread, tapered

· according to DIN 3405

standard version made of steel, case-hardened according to DIN (650HV) and yellow passivated



SFG	S	6 x 1	Ref No.:	
L1	L2	SW	Steel	not available in other materials
8.5	5.5	7mm HEX 🕳	3100774	
SFG	S	8 x 1	Ref No.:	
Ll	L2	SW	Steel	not available in other materials

3100975

SFG	S	10 x 1	Ref No.:	
L1	L2	SW	Steel	not available in other materials
8.5	5.5	11mm HEX 🕳	3101176	

## FLUSH-TYPE GREASE NIPPLES - DRIVE-IN VERSION

#### APPLICATION AREA

By using UMETA grease nipples with drive-in shank, you effectively save the thread-cutting process in the borehole.

#### **VERSIONS**

Drive-in nipples as standard version are with plain shank, made of steel, zinc-plated and passivated. Upon request, UMETA manufactures drive-in grease nipples in other versions, with respect to the following:

- dimension
- · material
- · shank length
- · shank type (e. g. serrated ridge)
- · shank diamter
- · surface colour
- · further surface treatment

#### MOUNTING INSTRUCTIONS

The exact size of the core hole depends on the material and must be determined by mounting tests. The standard gauge for the installation bore diameter corresponds to the nominal width of the shank Ø.

## RECOMMENDATION

Drive-in type grease nipples are only suitable for low pressures. Please check whether they can be replaced by self-forming nipples for a better fit.

#### **OPERATING INSTRUCTIONS**

Since this type of grease nipple is only driven in, it may get loose by

- strong vibrations
- high back-pressure when greasing with automatic guns

Drive-in type grease nipples, flush-type, should only be lubricated by a pointed nozzle.



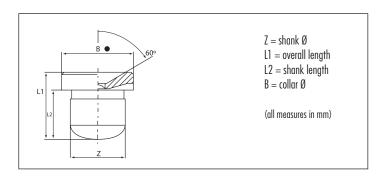


## Type D1a

## Flush-Type Grease Nipples - Drive-in Version



- $\cdot$  according to DIN 3405
- · straight version A/180°
- · drive-in-type with plain shank
- standard versions according to DIN are made of steel, zinc-plated and passivated
- for other types and materials, please see table, or upon request



Z	5n	nm	Ø	Ref No.:			
L1	L2 B			Steel	Brass	SST303	SST316L
7.5	5.5 8 •			3100185			
	6mm Ø						
Z	6n	nm	Ø	Ref No.:			
Z L1	6n L2	<b>nm</b> B	Ø	Ref No.: Steel	Brass	SST303	SST316L
$\overline{}$			Ø •	Steel	<b>Brass</b> 3110186		SST316L

Z	6.	35n	nm, 1	/4"Ø Ref No.:	:		
L1	L2	В		Steel	Brass	SST303	SST316L
7.5	5.5	8	•	3100187	,		

(	Z	8m	m Ø	Ref No.:				
	L1	L2	В	Steel	Brass	SST303	SST316L	
	9.5	6.5	10 •	3100288	3110288	3120288		
(	Z	10	mm Ø	Ref No.:				
(	Z L1	10 L2	<b>mm Ø</b> B	Ref No.: Steel	Brass	SST303	SST316L	
	<b>Z</b> L1 9 5	L2	_			SST303	SST316L	

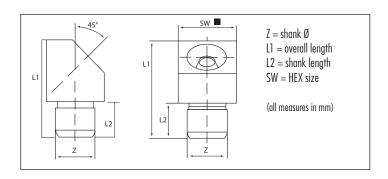


## Type D2a

## Flush-Type Grease Nipples - Drive-in Version



- $\cdot$  according to DIN 3405
- $\cdot$  angled version B/45 $^{\circ}$
- · drive-in-type with plain shank
- · standard versions according to DIN are made of steel, zinc-plated and passivated



Z	10mm Ø		<b>3</b>	Ref No.:				
Ll	L2	W	SW	Steel	Brass	SST303	SST316L	
15	5.5	45°	11mm SQ. <b>■</b>	3204789	9			

Z	6n	6mm Ø			Ref No.:				
Ll	L2	W	SW	Steel	Brass	SST303	SST316L		
15	5.5	45°	9mm SQ. ■	3204586					

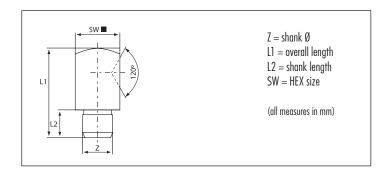
Z	8r	nm Ø		Ref No.:				
Ll	L2	W	SW	Steel	Brass	SST303	SST316L	
15	5.5	45°	9mm SΩ ■	3204588				

## Type D3a

## Flush-Type Grease Nipples - Drive-in Version



- $\cdot$  according to DIN 3405
- $\cdot$  angled version C/90  $^\circ$
- · drive-in-type with plain shank
- standard versions according to DIN are made of steel, zinc-plated and passivated



Z	6n	nm Ø		Ref No.	:		
Ll	L2	W	SW	Steel	Brass	SST303	SST316L
18	5.5	90°	9mm SQ. ■	3304586	5		

7	8mm Ø				Ref No.:					
Ll	L2	W	SW		Steel	Brass	SST303	SST316L		
18	5.5	90°		9mm \$0.	330458	18				

Z	10mm Ø			Ref No.:				
L1	L2	W	SW	Steel	Brass	SST303	SST316L	
18	5.5	90°	11mm SQ. <b>■</b>	3304789	)			

## FLUSH-TYPE GREASE NIPPLES - SPECIAL DESIGNS

#### **VERSIONS**

The following types are representing only the most commonly used special-type nipples. For individual applications, UMETA manufactures flush-type grease nipples with special equipment in other versions, with respect to the following:

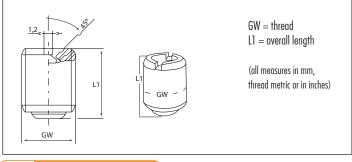
- · dimension
- · material
- · thread size
- · thread form (e. g. with tapered thread)
- · length

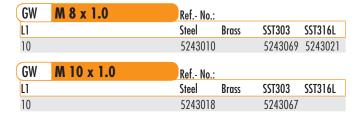


## Type DV1

## Flush-Type Grease Nipples

- · without collar, with slot for screwdriver
- · for even mounting without projection
- · straight version A/180°
- · made of steel, zinc-plated and passivated, with cylindrical thread





GW	G 1/8, 1/8 - 2	8 BSPP Ref No.:	
L1		Steel Brass	SST303 SST316L
10		5243019	5243068
GW	G 1/4	Ref No.:	
L1		Steel Brass	SST303 SST316L
13		5243020	

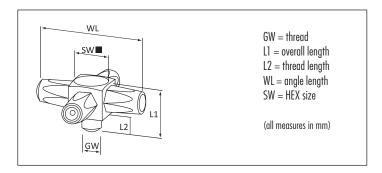
## Type D3 quattro 90°

## Flush-Type Grease Nipples

 made of steel, zinc-plated and passivated, with tapered thread



GW	M	6 x	1.0		Ref No.:	:		
Ll	L2	WL	W	SW	Steel	Brass	SST303	SST316L
15.5	5.5	33	90°	11mm SQ. ■	5244185	)		





## UMETA BUTTON-HEAD GREASE NIPPLES ACCORDING TO DIN 3404

#### APPLICATION AREA

UMETA button-head grease nipples are particularly suitable for lubricating points with a big grease volume because of their specific high flow-rate of grease. As another result of the robust construction, these grease nipples are preferably used in the construction machinery.

#### **VERSIONS**

The UMETA button-head grease nipples are available in four different sizes:

 $\cdot$  head Ø 10 mm = M4

 $\cdot$  head Ø 16 mm = M1

 $\cdot$  head Ø 22 mm = M22

 $\cdot$  head hexagon-type, Hex size 15 mm = T1

In general, our button-head grease nipples according to DIN are made of steel, zinc-plated and passivated, and they are featured with a cylindrical thread. We offer various standard types also in brass or stainless steel  $1.4305 \sim \text{ASTM } 303$  and  $1.4404 \sim \text{ASTM } 316L \text{ (V2A/V4A)}$ .

Upon request, UMETA manufactures button-head grease nipples in other versions, with respect to the following:

- dimension
- · material
- · thread size
- · thread form (e. g. with tapered thread)
- · opening pressure
- · surface colour (e. g. yellow passivated)
- · further surface treatment
- · etc.

#### MOUNTING INSTRUCTIONS

In order to allow for a proper lubrication with all common grease guns, the head space, which is necessary for installation, should be considered (please see table with dimensions).

#### **OPERATING INSTRUCTIONS**

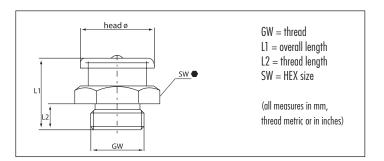
As suitable lubricating nozzle, we recommend our button-head coupler.



## Type M4



- · head Ø 10 mm
- · according to DIN 3404
- $\cdot$  straight version A/180  $^\circ$
- standard versions according to DIN are made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request

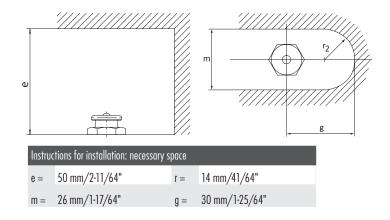


(	GW	M	6 x 1.0	Ref No.:					
	L1	L2	SW	Steel	Brass	SST303	SST316L		
	13.5	6	11mm HEX ●	4201104					

GW	M	8 x 1.0	Ref No.	Ref No.:				
L1	L2	SW	Steel	Brass	SST303	SST316L		
13.5	6	11mm HEX 🔷	420110	7				

GW	M	10 x 1.0	Ref No.	:		
L1	L2	SW	Steel	Brass	SST303	SST316L
13.5	6	11mm HEX ●	420110	9		

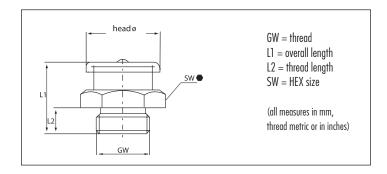






## Type M1

- · head Ø 16 mm
- according to DIN 3404
- $\cdot$  straight version A/180  $^\circ$
- standard versions according to DIN are made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request





GW	M	8 x 1.0	Ref No.:	Ref No.:				
L1	L2	SW	Steel	Brass	SST303	SST316L		
17	6	17mm HEX 🕳	4101707	4111707	4121707	4141707		

GW	M	8 x 1.25	Ref No.:	Ref No.:					
L1	L2	SW	Steel	Brass	SST303	SST316L			
17	6	17mm HEX	4101708	4111708	4121708				

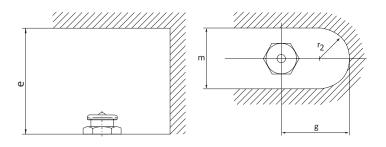
GW	M	10 x 1.0	Ref No.:			
L1	L2	SW	Steel	Brass	SST303	SST316L
17	6	17mm HEX 👄	4101709	4111709	4121709	4141709
20	9	17mm HEX ●	4101713			

GW	M	10 x 1.5	Ref No.:			
Ll	L2	SW	Steel	Brass	SST303	SST316L
17	6	17mm HEX ●	4101711	4111711	4121711	

GW	M	12 x 1.0	Ref No.	:		
L1	L2	SW	Steel	Brass	SST303	SST316L
17	6	17mm HEX 👄	4101732	2		

GW	M	12 x 1.5	Ref No.:			
Ll	L2	SW	Steel	Brass	SST303	SST316L
17	6	17mm HEX ●	4101714	4111714	4121714	

GW	M	12 x 1.75	Ref No.	Ref No.:				
Ll	L2	SW	Steel	Brass	SST303	SST316L		
17	6	17mm HEX	410171	5	4121715			



Instru	Instructions for installation: necessary space								
е =	55 mm/2-11/64"	r =	16 mm/41/64"						
m =	32 mm/1-17/64"	g =	35 mm/1-25/64"						

(	GW	M	14 x 1.5	Ref No.:				
	Ll	L2	SW	Steel	Brass	SST303	SST316L	
	17	6	17mm HEX ●	4101717		4121716		

(	GW	M	16 x 1.5	Ref No.:				
	L1	L2	SW	Steel	Brass	SST303	SST316L	
	18	7	17mm HEX ◆	4101719	4111715			

GW	G	1/8, 1/8 - 28 BSPF	Ref No.:			
Ll	L2	SW	Steel	Brass	SST303	SST316L
17	6	17mm HEX ◆	4101761	4111761	4121761	4141761

(	GW	<b>G</b> 1	<mark>/4, 1/4 - 19 BSPP</mark>	Ref No.:			
	Ll	L2	SW	Steel	Brass	SST303	SST316L
	17	6	17mm HEX ◆	4101762	4111762	4121762	4141762

(	GW	<b>G</b> 3	3/8, 3/8 - 19 BSPP	Ref No.:			
	L1	L2	SW	Steel	Brass	SST303	SST316L
	18	7	17mm HEX ●	4101763	4111763	4121763	4141763

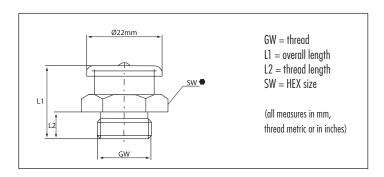
GW	1,	/4" - 18 NPT/PTF	Ref No.:	Ref No.:				
L1	L2	SW	Steel	Brass	SST303	SST316L		
21	10	17mm HEX ◆	4101768					
21.5	11	17mm HEX ◆				4141768		

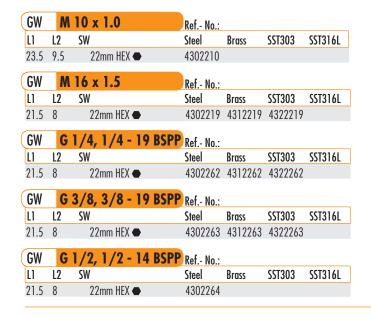
## Type M22

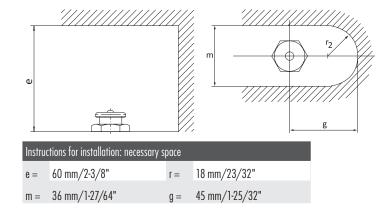
## **Button-Head Grease Nipples**



- · head Ø 22 mm
- · according to DIN 3404
- · straight version A/180°
- standard versions according to DIN are made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request



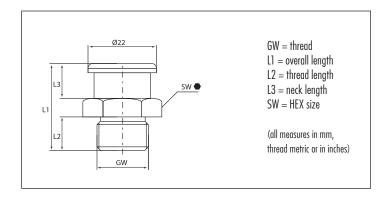




## Type M22/L



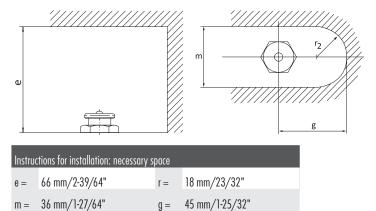
- · head Ø 22 mm
- · with extended neck
- according to DIN 3404
- · straight version A/180°
- standard versions according to DIN are made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request





GW	G	3/8	, 3/8 - 19 BSPF	Ref No.:			
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
28	11.5	11	22mm HEX 👄	4402263			

(	GW	<b>G</b> 1	/2,	1/2 - 14 BSPP	Ref No.:			
Ī	L1	L2	L3	SW	Steel	Brass	SST303	SST316L
	28	11.5	11	22mm HEX	4402264			

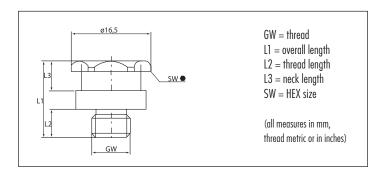




## Type T1



- · hexagonal head form, Hex size 15 mm
- · round collar, Ø 14.5 mm
- $\cdot$  straight version A/180  $^\circ$
- standard version made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request



GW	M	6 x	1.0	Ref No.:				
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L	
16	6	6.2	15mm HEX	450150	4			

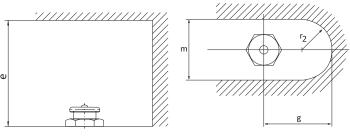
GW	M	8 x	1.0	Ref No.:				
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L	
16	6	6.2	15mm HEX 👄	450150	7			

GW	M	M 8 x 1.25			Ref No.:					
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L			
16	6	6.2	15mm HFX	450150	8					

GW	M 10 x 1.0			Ref No.:					
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L		
16	6	6.2	15mm HEX ●	450150	9				

GW	M	M 10 x 1.5			Ref No.:				
L1	L2	L3	SW	Steel	Brass	SST303	SST316L		
16	6	6.2	15mm HEX	450151	1				

GW	G 1/8, 1/8 - 28 BSPP			Ref No.:				
L1	L2	L3	SW	Steel	Brass	SST303	SST316L	
16	6	6.2	15mm HEX ●	4501561	4611560			



Instructions for installation: necessary space									
e =	55 mm/2-11/64"	r =	16 mm/41/64"						
m =	32 mm/1-17/64"	g =	35 mm/1-25/64"						

GW	G	1/4,	1/4 - 19 BSPP	Ref No.:	:		
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6.2	15mm HEX ●	4501562	)		

GW	1,	/4" -	28 NF/UNF/SAE	Ref No.:				
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L	
16	6	6.2	15mm HEX	4501537	1			

## Type T1B



- · hexagonal head and collar, Hex size 15 mm
- $\cdot$  straight version A/180  $^\circ$
- standard versions according to DIN are made of steel, zinc-plated and passivated, with cylindrical thread
- · for other types and materials, please see table, or upon request

GW	M	6 x	1.0	Ref No.:				
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L	
16	6	6	15mm HEX	4601504	4611504			

GW	M	8 x	1.0	Ref No.:				
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L	
16	6	6	15mm HEX	4601507	4611507			

GW	M	8 x	1.25	Ref No.:			
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6	15mm HFX	4601508	4611508		

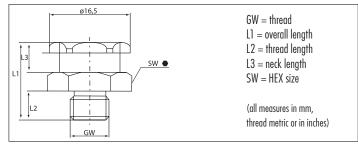
GW	M	10 x	1.0	Ref No.:			
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6	15mm HEX	4601509	4611509	4621509	

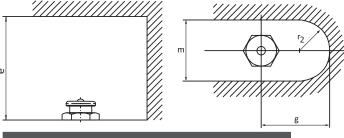
GW	M	10 x	c <b>1.5</b>	Ref No.:			
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6	15mm HFX	4601511	4611511		

GW	M	12 x	1.5	Ref No.:			
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6	15mm HEX	4601514	4611514	4621514	

GW	M	12 x	1.75	Ref No	ı.:		
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6	15mm HEX	460151	6		

GW	G	1/8,	1/8 - 28 BSPP	Ref No.:			
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6	15mm HFX	4601561	4611561	4621561	4641561





Instruc	Instructions for installation: necessary space										
e =	55 mm/2-11/64"	r=	16 mm/41/64"								
m =	32 mm/1-17/64"	g =	35 mm/1-25/64"								

GW	G	1/4,	1/4 - 19 BSPP	Ref No.:			
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6	15mm HEX 🖝	4601562	4611562	4621562	4641562

GW	G	3/8,	3/8 - 19 BSPP	Ref No.	:		
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6	15mm HEX ◆	5372717	7		

GW	1	/8" -	27 NPT/PTF	Ref No	.:		
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6	15mm HEX				4641567

GW	1	/4" -	28 NF/UNF/SA	Ref No	.:		
Ll	L2	L3	SW	Steel	Brass	SST303	SST316L
16	6	6	15mm HEX ●	460153	7		

(	GW	3/	<b>'8"</b> -	24 NF/UNF/SAE	Ref No.:			
	L1	L2	L3	SW	Steel	Brass	SST303	SST316L
	16	6	6	15mm HEX 👄	4601539			



## BUTTON-HEAD GREASE NIPPLES - SPECIAL DESIGNS

The following types are representing only the most commonly used special-type nipples. For individual applications, UMETA manufactures button-head grease nipples with special equipment in other versions, with respect to the following:

- · dimension
- · material

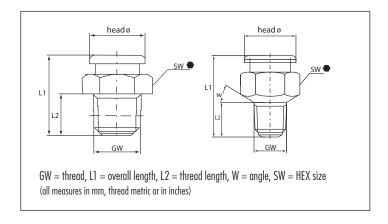


## Button head grease nipple with check valve

# Type M1 or Type M22



- Type M1, head-Ø 16 mm or Type M22, head-Ø 22 mm
- · straight version A/180°
- · made of steel, zinc-plated and passivated, with tapered thread
- · as high-pressure version with pin valve upon request



## **APPLICATION AREA**

Due to the special check valve, the lubricating point will be sealed hermetically after the greasing operation. As a result, internal impulse-like pressures up to 1.000 bar (14,500 PSI) can be attained, depending on the respective application. Particularly suitable for the Heavy Industry, Heavy Vehicle Industry.

GW	M	16 x	1.5		Ref No.:		
L1	L2	W	Тур	SW	Steel	Brass	SST303
32	12		M 22	22mm HEX 👄	5240013		
70	20		M 1	22mm HEX	5240020		
GW	R	1/4,	1/4	- 19 BSP	Ref No.:		
Ll	L2	W	Тур	SW	Steel	Brass	SST303

GW	G	3/8,	3/8	- 19 BSPP	Ref No.:		
Ll	L2	W	Тур	SW	Steel	Brass	SST303
23	13		M 1	17mm HEX 👄	5376314		
33	13	60°	M 22	22mm HEX	5240048		

5376214

17mm HEX

## **OPERATING INSTRUCTIONS**

ATTENTION! During dismantling, utmost caution is required because of the possible pressure load. Dismantling should be done by experienced personnel only!

GW	1/	4" -	18 NI	PTF	Ref No.:		
L1	L2	W	Тур	SW	Steel	Brass	SST303
21	10.7		M 1	17mm HEX 🕳	5240046		
35	15	30°	M 22	22mm HEX	5240061		
GW	3/	8" -	18 NI	PT/PTF	Ref No.:		
L1	L2	W	Тур	SW	Steel	Brass	SST303
33	14	60°	M 22	22mm HEX	5240062		
GW	1/	<b>′2"</b> -	14 NF	PT	Ref No.:		
L1	L2	W	Тур	SW	Steel	Brass	SST303
29	13		M 22	22mm HEX	5240063		
41.5	19	60°	M 22	22mm HFX	5240009		

# Button-head grease nipple with screwable protection cap Type M1

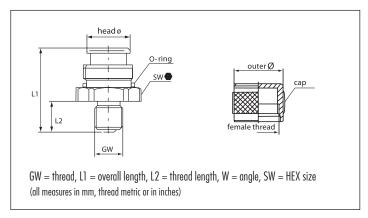
- · head Ø 16 mm
- · straight version A/180°
- with o-ring for sealing against dust and humidity
- · with cylindrical thread











#### APPLICATION AREA

For additional locking against internal pressure and as protection against contamination. Particularly suitable for plant engineering valves and for exposed lubricating points.

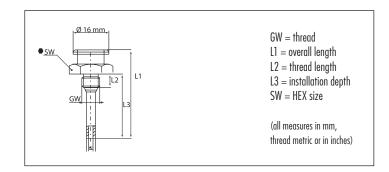
GW	M	10 x 1.0	Ref No.:			
L1	L2	SW	Steel	Brass	SST303	SST316L
31	11.5	22mm HEX 👄	5544057		5544053	
GW	M	12 x 1.5	Ref No.:			
LI	L2	SW	Steel	Brass	SST303	SST316L
31	11.5	22mm HFX -	5544056			

GW	<b>R 1</b>	/4, 1/4 - 19 BSP	Ref No.	:		
L1	L2	SW	Steel	Brass	SST303	SST316L
31	11.5	22mm HEX ●	554405	4		

# Button head grease nipple with extension Type M1



- · head Ø 16 mm
- $\cdot$  straight version A/180  $^{\circ}$
- made of steel, zinc-plated and passivated
- · head hardened according to DIN with cylindrical thread
- · with press-fitted extension for exact grease flow



#### APPLICATION AREA

For deep seated lubrication points, which can be serviced sufficiently through the extension, e. g. for drive shafts.

3W	M	8 x 1	.0	Ref No.	:		
L1	L2	L3	SW	Steel	Brass	SST303	SST316L
40	6	23	17mm HEX	5240067	7		



## UMETA BAYONET GREASE NIPPLES

#### APPLICATION AREA

An especially strong and reliable connection with the grease nipple will be achieved by using the bayonet coupler. The construction design also results in a specific high flow-rate of grease. Particularly suitable for the Heavy Industry, for example Ship Building.

#### **OPERATING INSTRUCTIONS**

As suitable lubricating nozzle, we recommend our bayonet coupler.



#### **VERSIONS**

In general, our bayonet nipples are made of steel, zinc-plated and passivated, and they are featured with a tapered thread. We offer various standard types also in brass or stainless steel 1.4305 ~ ASTM 303 (V2A). Upon request, UMETA manufactures bayonet grease nipples

in other versions, with respect to the following:

- · dimension
- · material
- $\cdot$  thread size
- · thread form (e. g. with cylindrical thread)
- · opening pressure
- $\cdot \text{ etc.}$







GW = thread

SST303

SST316L

L1 = overall length

L2 = thread length

## Type B1



## **Bayonet Grease Nipples**

- · head Ø 9.9 mm
- · straight version A/180°
- · standard version made of steel, zinc-plated and passivated, with tapered thread
- · for other types and materials, please see table, or upon request

L1 SW •	SW = HEX size
L2 GW	(all measures in mm, thread metric or in inches)

11mm HEX

GW	M	16 x 1.5	Ref No	Ref No.:			
Ll	L2	SW	Steel	Brass	SST303	SST316L	
25	6.5	17mm HEX ◆	914941	8			

GW	R	1/8, 1/8 - 28 BSP	Ref No.:			
Ll	L2	SW	Steel	Brass	SST303	SST316L
24	5.5	11mm HEX ●	9149415	9155416	9157420	

GW	R	1/4, 1/4 - 19 BSP	Ref No.:			
Ll	L2	SW	Steel	Brass	SST303	SST316L
25	6.5	14mm HEX ◆	9149416	9156416	9157421	

GW	R:	3/8, 3/8 - 19 BSP	Ref No.:			
L1	L2	SW	Steel	Brass	SST303	SST316L
25	6.5	17mm HEX ●	9149417	9157416		
( CW	1 /	Q" _ 97 NDT /DTE	Det No.			

Steel

9149414

GW	1,	/4" - 18 NPT/PTF	Ref No.	.:		
Ll	L2	SW	Steel	Brass	SST303	SST316L
25	6.5	14mm HEX ◆		9109416	)	

## UMETA GREASE NIPPLE ASSORTMENTS

UMETA's variety of grease nipple attachments can be trusted to always have the right one available. The kits carry an assortment that should cover all application purposes. In case you require a different assortment, UMETA will be happy to handle this on a case to case basis requiring a minimum order.



**Sort 170** 

## Steel, zinc-plated and passivated

consisting of:		Sort 80	Sort 170	Sort 350
Ref No.:	UMETA-Type	6008100	6017140	6035140
1100704	H 1, M 6 x 1.0	15	40	50
1100907	H 1, M 8 x 1.0	15	30	40
1101109	H 1, M 10 x 1.0	10	20	35
1101156	H 1, R 1/8"	10	15	30
1101457	H 1, R 1/4"	_	10	15
1204504	H 2, M 6 x 1.0	5	5	25
1204507	H 2, M 8 x 1.0	5	5	20
1204709	H 2, M 10 x 1.0	5	5	15
1204756	H 2, R 1/8"	_	5	15
1201457	H 2, R 1/4"	_	_	10
1304504	H 3, M 6 x 1.0	5	5	20
1304507	H 3, M 8 x 1.0	5	5	15
1304709	H 3, M 10 x 1.0	5	5	15
1304756	H 3, R 1/8"	_	5	15
1301457	H 3, R 1/4"	_	_	15
4101709	M 1, M 10 x 1.0	_	5	5
4101761	M 1, G 1/8"	_	5	_
4101762	M 1, G 1/4"	_	5	_
4302262	M 22, G 1/4"	_	_	5
7351311	515/G, M 10 x 1.0	_	_	2
Total number of pi	eces	80	170	350

## Stainless steel SST303 (V2A)

consisting of: Ref No.:	UMETA-Type	Sort 80 6008102	Sort 170 6017141	Sort 350 upon request
1120704	H 1, M 6 x 1.0	15	40	.,
1120907	H 1, M 8 x 1.0	15	30	
1121109	H 1, M 10 x 1.0	10	20	
1121156	H 1, R 1/8"	10	15	
1121457	H 1, R 1/4"	_	10	
1220904	H 2, M 6 x 1.0	5	5	
1220907	H 2, M 8 x 1.0	5	5	
1221109	H 2, M 10 x 1.0	5	5	
1221156	H 2, R 1/8"	_	5	
1320904	H 3, M 6 x 1.0	5	5	
1320907	H 3, M 8 x 1.0	5	5	
1321109	H 3, M 10 x 1.0	5	5	
1321156	H 3, R 1/8"	_	5	
4121709	M 1, M 10 x 1.0	_	5	
4121761	M 1, G 1/8"	_	5	
4121762	M 1, G 1/4"	_	5	
Total number of pieces		80	170	

dimension (L x W x H) in cm: Sort  $80 = 17.0 \times 11.5 \times 3.0$ Sort  $170 = 21.0 \times 13.0 \times 3.5$ Sort  $350 = 25.0 \times 18.0 \times 4.5$ 



## UMETA ACCESSORIES FOR GREASE NIPPLES



## **UMETA Plastic Protection Caps**

- · suitable for grease nipples with hydraulic head according to DIN 71412
- $\cdot$  suitable for a temperatur of approx. 70°C up to + 85°C

The protection caps are available with or without straps and in various colours. They are used for protecting the lubricating point against contamination and for indicating the lubricating intervals by colour coding.

Туре		Ref No.:
SK-R	•	9500110
SK-RL	•	9500111
SK-V	*	9500120
SK-VL	•	9500121

Туре		Ref No.:
SK-G	<del>=</del>	9500130
SK-GL	<del></del>	9500131
SK-B	<b>*</b>	9500140
SK-BL	-	9500141



## **UMETA Rubber Protection Caps**

· suitable for grease nipples with button head M1 according to DIN 3404

suitable for grease nipples with	Ref No.:
button head M1 according to DIN 3404	9500210



## **UMETA Alu Protection Caps**

- · suitable for grease nipples with hydraulic-type or button-head according to DIN 71412 and DIN 3404
- $\cdot$  suitable for a temperatur of 30°C up to + 120°C

For an especially easy clip-on and take-off. Optionally our aluminium protection caps can be anodised in colours for indicating the lubricating intervals.

suitable for grease nipples with	Ref No.:
hydraulic head according to DIN 71412	9500200
button head M1 according to DIN 3404	9500201



## **UMETA Drive-in Tool**

· for safe drive-in of straight drive-in or serrated ridge nipples

suitable for grease nipples with	Ref No.:
ball-type or hydraulic head according to DIN	5800058
ball-type or hydraulic head according to SAE	5800059



#### UMETA GREASE FITTINGS ACCORDING TO SAE J-534

#### **VERSIONS**

In general, our grease fittings according to SAE are made of steel, case hardened, zinc-plated, passivated and featured with a special surface treatment. For safety reasons and in order to avoid abrasion wear, the standard for SAE-grease fittings demands a specific surface hardness of 83 HR15 N minimum according to Rockwell hardness test procedure.

#### SPECIAL INFORMATION

For a better overview we added the international Alemite-reference numbers to our grease fittings. A general comparison of the relevant types you will find on page 78.

#### UMETA HYDRAULIC-TYPE GREASE FITTINGS ACCORDING TO SAE J-534

**Hydraulic-Type Grease Fittings** 



The SAE-standard for hydraulic-type grease fittings requires a tapered thread. The standard head- $\emptyset$  is 6.6 (+/- 0.3) mm / 0.26" (+/- 0.012").



Type H1

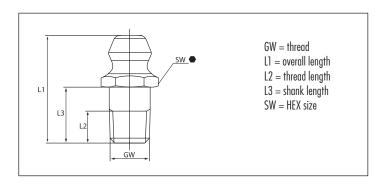
- · according to SAE J-534
- · straight version A/180°
- standard versions according to SAE are made of steel, hardened, zinc plated, passivated and top coated
- · salt spray resistance > 72 hours

#### **OPERATING INSTRUCTIONS**

20 mm

8 mm

As suitable lubricating nozzle for our hydraulic-type fittings, we recommend our hydraulic couplers.



(	GW	1/8" PTF				Ref No.:		
	Ll	L2	L3	SW		Steel	SST303	Alemite
	11/16"	5/32"	19/64"		7/16"HEX ●	5546006		1610-BL
	9/16"	5/32"	15/64"		7/16"HEX ●	5546008		1644-B
	1 1/4"	5/16"	25/32"		7/16"HEX •	5546010		1607-B
	1 3/4"	5/16"	1 17/64"		7/16"HEX ●	5546012		1669-B
	2 5/8"	5/16"	2 3/16"		3/8"HEX ●	5546014		1684-B
	3/4"	3/16"	5/16"		7/16"HEX ●		5546086	1961-S
	1"	9/32"	5/16"		1/2"HEX ●	*1) 5546016		1618-B

GW	1/4" PTF			Ref No.:		
Ll	L2	L3	SW	Steel	SST303	Alemite
7/8"	15/64"	27/64"	9/16"HEX <b>◆</b>	5546028		1627-B
7/8"	25/64"	27/64"	15 mm HEX		5546154	-

(	GW	1/4" - 28	SAE-LT			Ref No.:			
	L1	L2	L3	SW		Steel	SST303	Alemite	
	35/64"	7/64"	3/16"		5/16"HEX ●	5546030		1641-B	
	11/16"	13/64"	23/64"		5/16"HEX ●	5546032		1652-B	
	31/32"	13/64"	5/8"		5/16"HEX <b>●</b>	5546034		1680-B	
	1 1/8"	13/64	25/32"		5/16"HEX ●	5546036		1698-B	
	1 5/8"	13/64"	1 9/32"		5/16"HEX ●	5546038		3014-B	
	17/32"	7/64"	3/16"		5/16"HEX <b>●</b>		5546087	1966-S	
	31/32" 1 1/8" 1 5/8"	13/64" 13/64 13/64"	5/8" 25/32" 1 9/32"		5/16"HEX ◆ 5/16"HEX ◆ 5/16"HEX ◆	5546034 5546036	5546087	1680-B 1698-B 3014-B	

GW	1/4" -	<b>28 UNF-2</b>	A		Ref No.:		
L1	L2	L3	SW		Steel	SST303	Alemite
33/64"	5/64"	5/32"		9/32"HEX ●	5546106		1792-B
GW	3/8" -	18 NPTF			Ref No.:		
[]	L2	L3	SW		Steel	SST303	Alemite

(	GW	6/40" U	NF-2A			Ref No.:			
	L1	L2	L3	SW		Steel	SST303	Alemite	
	1/2"	7/64"	1/8"		1/4"HEX ●	*3) 5546507		3018	

17 mm HEX

\*2) 5547001

GI	N	10/32"	UNF-2A			Ref No.:				
L1		L2	L3	SW		Steel	SST303	Alemite		
1/	′2"	7/64"	1/8"		1/4"HEX ●	*3) 5546503		3016		

## Type H1 Hydraulic-Type Grease Fitting with pin valve, leakproof

GW	1/8" PTF			Ref No.:		
L1	L2	L3	SW	Steel	SST303	Alemite
3/4"	17/64"	5/16"	7/16"HEX ●	5546110		1650

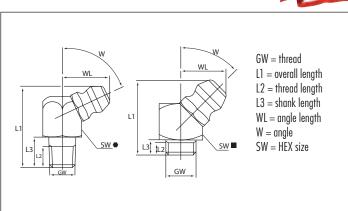
- \*1) female thread
- \*2) molybdenum-surface finish
- \*3) no ball check



## Type H2

#### **Hydraulic-Type Grease Fittings**

- · according to SAE J-534
- $\cdot$  elbow version B 30 $^{\circ}/45^{\circ}/65^{\circ}/67^{\circ}$
- · optionally available with square or hexagonal body
- standard versions according to SAE are made of steel, zinc-plated, passivated and top coated, head hardened
- $\cdot$  salt spray resistance > 72 hours



GW	1/8" P	TF					Ref No.:		
L1	L2	L3	WL	W	SW		Steel	SST303	Alemite
29/32"	19/64"	19/64"	11/32"	30°		7/16" HEX ●	5546152		1611-B
29/32"	19/64"	19/64"	11/32"	30°		7/16" HEX <b>●</b>		5546153	1921-S
57/64"	3/16"	19/64"	29/46"	45°		7/16" HEX ●	5546017		1688-B
27/32"	3/16"	19/64"	1/2"	65°		7/16" HEX ●	5546018		1612-B
17/32"	3/16"	9/16"	1/2"	65°		7/16" HEX ●	5546020		1623-B
2 3/4"	11/32"	2 1/4"	1/2"	65°		3/8" HEX ●	5546022		1649-B
61/64"	7/32"	11/32"	1/2"	67°		7/16" HEX ●		5546090	1922-S

GW	1/4" - 28 SAE-LT						Ref No.:		
L1	L2	L3	WL	W	SW		Steel	SST303	Alemite
13/16"	7/64"	13/64"	13/32"	45°		3/8" HEX ●	5546040		1637-B1
25/32"	13/64"	19/64"	15/32"	65°		3/8" HEX ●	5546042		3010-B1
13/16"	13/64"	13/64"	19/32"	45°		3/8" HEX ●		5546085	1968-S

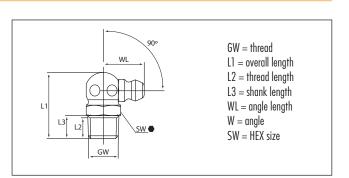
GW	1/4" - 28 UNF-2A						Ref No.:		
Ll	L2	L3	WL	W	SW		Steel	SST303	Alemite
39/64"	5/64"	1/8"	13/32"	45°		*9 mm SQ ■	5546108		1770-B1

# Type H3



### **Hydraulic-Type Grease Fittings**

- · according to SAE J-534
- · elbow version C/90°
- · standard versions according to SAE are made of steel, zinc-plated, passivated and top coated, head hardened
- $\cdot$  salt spray resistance > 72 hours



(GW	1/8" P	TF				Ref No.:		
L1	L2	L3	WL	W	SW	Steel	SST303	Alemite
27/32"	3/16"	19/64"	17/32"	90°	7/16" HEX ●	5546024		1613-B
1 13/16	" 5/16"	1 1/4"	17/32"	90°	7/16" HEX ●	5546026		1606-B
7/8"	7/32"	11/32"	17/32"	90°	7/16" HEX ●		5546088	1923-S

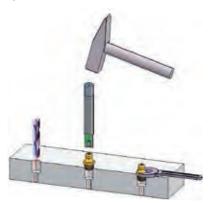
GW	1/4" -	28 SAE-	LT			Ref No.:		
Ll	L2	L3	WL	W S	SW	Steel	SST303	Alemite
3/4"	7/64"	13/64"	1/2"	90°	3/8" HEX 🔷	5546044		1911-B1
3/4"	7/64"	13/64"	1/2"	90°	3/8" HEX ●		5546089	1969-S



#### HYDRAULIC GREASE FITTINGS WITH SELF-FORMING THREAD ACCORDING TO SAE J-534

#### **VERSIONS**

For safety reasons and in order to avoid abrasion wear, the standard for SAE-grease fittings demands a specific surface hardness of 83 HR15 N minimum according to Rockwell hardness test procedure. Furthermore, a particularly wide flank angle of 90° at the thread is stipulated therein. For a better visual distinction, UMETA self-forming grease fittings are yellow passivated. Upon request, they are also available in another surface colour, e. g. blue passivated = silver coloured.



#### MOUNTING INSTRUCTIONS

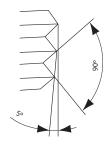
The exact size of the core hole depends on the material and must be determined by mounting tests. The consistency of the receiving material is decisive. The standard gauge for the installation bore diameter of 0.4-0.5 mm (0.02") below nominal width have proved in daily use. The recommended borehole  $\emptyset$  is listed with the part number.

flank angle (X)

#### OPERATING INSTRUCTIONS

As suitable lubricating nozzle, we recommend our hydraulic couplers.





# Type H1/S



# Hydraulic-Type Grease Fittings with Self-Forming Thread

- · according to SAE J-534
- · straight version A/180°
- · with self-forming thread, tapered
- standard version made of steel, according to SAE hardened, yellow passivated and top coated
- · salt spray resistance > 72 hours

L1 SW •	SFG = self-forming thread (SFT) L1 = overall length L2 = thread length SW = HEX size X = flank angle
---------	--

SFG	1/8" Spe	cial Taper Pip	e Thread	Ref No.:	
Ll	L2	for bore-Ø SV	V	Steel	Alemite
5/8"	15/16"	0.373-0.380"	7/16" HEX ●	5546052	1720-B

SFG	1/4" - 28	<b>B Special Tape</b> r	r Thread	Ref No.:	
L1	L2	for bore-Ø SW	1	Steel	Alemite
37/64"	13/64"	0.230"-0.235"	5/16" HEX ●	5546046	3038-B

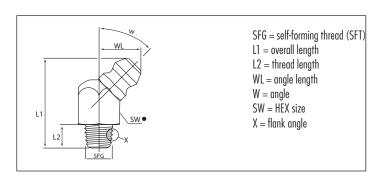
## Type H2/S



# Hydraulic-Type Grease Fittings with Self-Forming Thread

- · according to SAE J-534
- · elbow version B 45°/65°
- · with self-forming thread, tapered
- standard version made of steel, according to SAE hardened, yellow passivated and top coated
- · salt spray resistance > 72 hours

SFG	1/8" \$	pecial	Taper	Pipe Threa	d		Ref No.:	
Ll		-		for bore-Ø			Steel	Alemite
3/4"	13/64"	1/2"	65°	0.373-0.380"	7/16" H	IEX 🕳	5546054	1722-B



SFG	1/4" -	28 Sp	ecial	Taper Thread	ł			Ref No.:	
L1	L2	WL	W	for bore-Ø	SW			Steel	Alemite
13/16"	13/64"	25/64"	45°	0.230"-0.235"	3	/8" H	IEX 👄	5546048	3053-B



### Type H3/S



# Hydraulic-Type Grease Fittings with Self-Forming Thread

- · according to SAE J-534
- · elbow version C/90°
- · with self-forming thread, tapered
- standard version made of steel, according to SAE hardened, yellow passivated and top coated
- · salt spray resistance > 72 hours

WL 90° SW.●	SFG = self-forming thread (SFT) L1 = overall length L2 = thread length WL = angle length W = angle SW = HEX size X = flank angle
-------------	--

SFG	1/4" -	28 Sp	ecial '	Taper Thread		Ref No.:	
Ll	L2	WL	W	for bore-Ø S	W	Steel	Alemite
3/4"	13/64"	1/2"	90°	0.230"-0.235"	3/8" HEX <b>●</b>	5546050	3054-B

(	SFG 1/8" Special Taper Pipe Thread						Ref No.:		
	L1	L2	WL	W	for bore-Ø	SW		Steel	Alemite
	49/64"	13/64"	17/32"	90°	0.373-0.380"	7/16"	HEX $lacktriangle$	5546056	1723-B

## UMETA HYDRAULIC-TYPE GREASE FITTINGS - DRIVE-IN VERSION (USA VERSION)

#### **VERSIONS**

Drive-in fittings as standard version are made of steel, case-hardened, zinc-plated, passivated and top coated.

#### MOUNTING INSTRUCTIONS

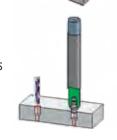
The exact size of the core hole depends on the material and must be determined by mounting tests. The standard gauge for the installation bore diameter corresponds to the nominal width of the serrated ridge-Ø.

#### **OPERATING INSTRUCTIONS**

Since this type of grease fitting is only driven in, it may get loose by

- strong vibrations
- · high back-pressure when greasing with automatic guns
- · pulling off the hydraulic coupler.

Drive-in type hydraulic grease fittings should only be lubricated by a hydraulic nozzle.





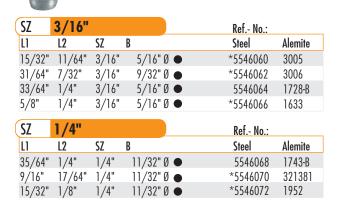
# Type H1a

# Hydraulic-Type Grease Fittings - Drive-in Type



- · with serrated ridge
- standard version made of steel, according to SAE hardened, zinc plated, passivated and top coated
- · salt spray resistance > 72 hours

L1 L2 SZ	SZ = drill size L1 = overall length L2 = shank length B = collar Ø
----------	---



SZ	5/16"				Ref No.:	
L1	L2	SZ	В		Steel	Alemite
35/64"	1/4"	5/16"	3/8" Ø	•	5546074	1608-B
5/8"	7/32"	5/16"	3/8" Ø	•	*5546076	1699
SZ	6.35 m	m, 1/	′4" Ø		Ref No.:	
Ll	L2	SZ		В	Steel	Alemite
15 mm	6.3 mm	6.35 m	m, 1/4" Ø	8 mm Ø ●	5241043	
			•			
SZ	3/8"				Ref No.:	
Ll	L2	SZ	В		Steel	Alemite
37/64"	7/32"	3/8"	7/16" Ø		*5546078	1666

\*no ball check

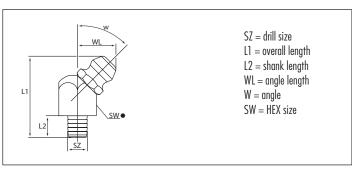


# Type H2a



# Hydraulic-Type Grease Fittings - Drive-in Type

- · elbow version B/45°/67°
- · with serrated ridge
- · standard version made of steel, according to SAE zinc plated, passivated and top coated, head hardened
- $\cdot$  salt spray resistance > 72 hours

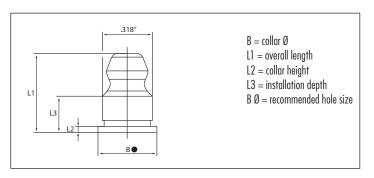


(SZ	3/16"					Ref No.:	
L1	L2	WL	W	SZ	SW	Steel	Alemite
53/64"	7/32"	13/32"	45°	3/16"	3/8" HEX ●	5546080	1992-B1
45/64"	7/32"	1/2"	65°	3/16"	3/8" HEX ●	5546082	1646-B1



# Hydraulic-Type Grease Fittings

- Rivet Type
- · designed for mounting on the back side of thin-walled sheet metal
- · standard version made of steel, according to SAE hardened, zinc plated, passivated and top coated
- $\cdot$  salt spray resistance > 72 hours

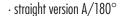


(	ΒØ	5/16"				Ref No.:	
	L1	L2	L3	for bore Ø	В	Steel	Alemite
	1/2"	5/128"	15/64"	5/16"	3/8"∅ ●	5546122	1675-B

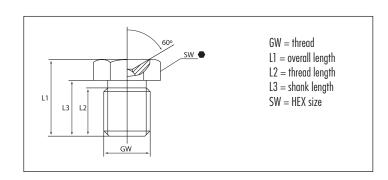
### UMETA FLUSH-TYPE GREASE FITTINGS (USA VERSION)

# Type D1

## Flush-Type Grease Fittings



- · made of steel, zinc plated, passivated and top coated
- $\cdot$  salt spray resistance > 72 hours





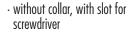
GW	1/4" -	28 NF		Ref No.:	
Ll	L2	L3	SW	Steel	Alemite
13/32"	3/16"	19/64"	5/16" HEX •	5546130	1851





## Type DV1

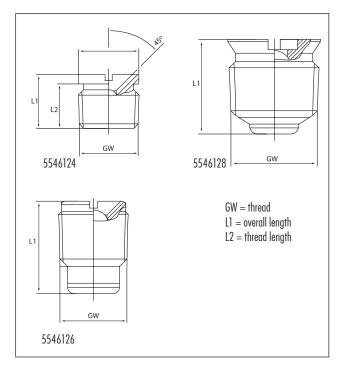
### Flush-Type Grease Fittings



- · for even mounting without projection
- · straight version A/180°
- · made of steel, zinc-plated, passivated and top coated
- · salt spray resistance > 72 hours

(	GW	1/8" NPTF	Ref No.:	
	L1	L2	Steel	Alemite
	23/64"	19/64"	5546124	1815
	17/32"	,	5546126	1452

GW	1/4"	<b>NPTF</b>	Ref No.:	
L1	L2		Steel	Alemite
9/16"			5546128	Z741-A



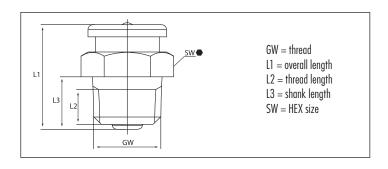
#### UMETA BUTTON-HEAD GREASE FITTINGS ACCORDING TO SAE J-534

# Type M1

#### **Button-Head Grease Fittings**



- · head Ø 15.5 mm (5/8")
- · according to SAE J-534
- · straight version A/180°
- standard versions according to SAE are made of steel, hardened, zinc plated, passivated and top coated
- · salt spray resistance > 72 hours





GW	1/8" P	rf (			Ref No.:		
Ll	L2	L3	SW		Steel	SST303	Alemite
3/4"	3/16"	11/32"		5/8" HEX ●	5546112		1184-B

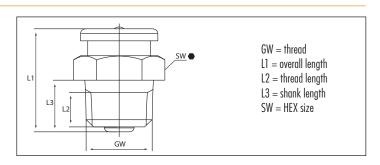
GW	1/4" NI	PTF		Ref No.:		
Ll	L2	L3	SW	Steel	SST303	Alemite
53/64"	17/64"	27/64"	5/8" HEX	*55461	14	A1186
53/64"	17/64"	27/64"	5/8" HEX	<ul><li>55461</li></ul>	16	1186-B

### Type M1 according to ISO 2768-m - stainless steel

#### **Button-Head Grease Fittings**

- $\cdot$  head Ø 15.5 mm (5/8")
- · according to ISO 2768 m
- · straight version A/180°
- · made of stainless steel 1.4305 ~ ASTM 303 (V2A)

GW	1/8" PT	F		Ref No.:		
L1	L2	L3	SW	Steel	SST303	Alemite
18 mm	4.8 mm	7.5 mm	17 mm HEX		5547020	-
GW	1 /4" - 1	2 NPTF		Dof No.		
GW L1	<b>1/4" -</b> 1	8 NPTF	SW	Ref No.: Steel	SST303	Alemite



GW	3/8" N	PTF	Ref No.:			
Ll	L2	L3	SW	Steel	SST303	Alemite
23.5 m	nm 13 mm	13 mm	19 mm HEX		5547022	

\*with plunger check

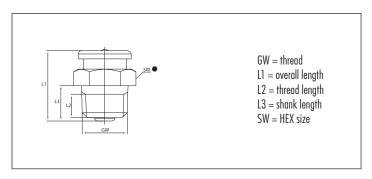


### Type M22

### Umeta Button-Head Grease Fittings with plunger check



- · head Ø 21.9 mm (7/8")
- · according to SAE J-534
- · straight version A/180°
- · standard versions according to SAE are made of steel, hardened, zinc plated, passivated and top coated
- · salt spray resistance > 72 hours



GW	1/2" N.	PTF		Ref No.:		
L1	L2	L3	SW	Steel	SST303	Alemite
1 1/6"	25/64"	1/2"	7/8" HEX	*5546120		1820-1

\*with plunger check

# UMETA ADAPTER (USA VERSION)

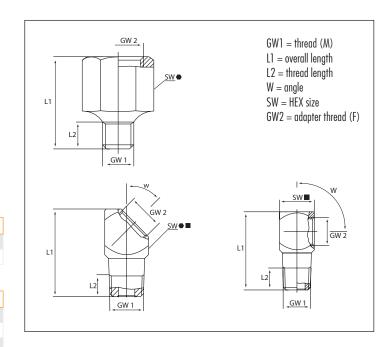
#### Adapters / elbow bodies



GW1 (M) 1 /8" - 27 NPT /PTF

- · elbow version 180°/45°/90°
- · optionally available with square or hexagonal body
- · standard version made of steel, according to SAE zinc plated, passivated and top coated
- · salt spray resistance > 72 hours

(GW1 (M)	1/8"	- 27	NPT/PTF			Ref No.:	
L1	L2	W	GW2 (F)	SW		Steel	Alemite
1"	7/32"	45°	1/8" - 27 NPT/PTF	1/2" SQ		5546134	43716
1 1/8"	17/64"	90°	1/8" - 27 NPT/PTF	1/2" SQ		5546132	43706
GW1 (M)	1/4"	- 28	NF/UNF/SAE			Ref No.:	
GW1 (M)	<b>1/4"</b> L2	<b>- 28</b> W	NF/UNF/SAE GW2 (F)	SW		Ref No.: Steel	Alemite
					•		Alemite 51942
L1	L2	W	GW2 (F)	SW	•	Steel	



#### UMETA GREASE FITTING ASSORTMENTS ACCORDING TO SAE J-534

UMETA's grease fitting assortments ensure you always have the right one available. The kits carry an assortment that should cover all application purposes.

#### **Sort 110**



- · standard version according to SAE, made of steel, hardened, zinc plated, passivated and top coated
- · salt spray resistance > 72 hours

Sort 110 consisting of: Ref No.:	UMETA-Type	Alemite-Type	6110100 Steel Quantity
5546006	H1, 1/8" PTF, 11/16"	1610-BL	25
5546040	H2, 1/4" - 28 SAE-LT, 13/16"	1637-B1	15
5546024	H3, 1/8" PTF, 27/32"	1613-B	15
5546030	H1, 1/4" - 28 SAE-LT, 35/64"	1641-B	25
5546017	H2, 1/8" PTF, 57/64"	1688-B	15
5546044	H3, 1/4" - 28 SAE-LT, 3/4"	1911-B1	15
Total number of	pieces		110





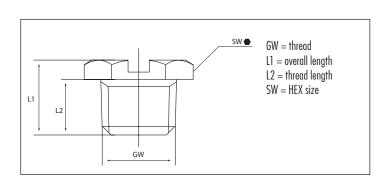
#### UMETA TURNED PARTS ACCORDING TO SAE J-534

### Plugs



- · according to SAE J-534
- · for subsequent closing of boreholes
- · made of steel, zinc-plated, passivated and top coated
- $\cdot$  salt spray resistance > 72 hours

GW	1/4" -	28 UNF-2A	Ref No.:	
L1	L2	Thread	Steel	Alemite
1/4"	3/16"	5/16" HEX ●	5546138	328224

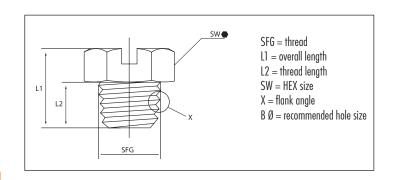




#### Plugs with Self-Forming Thread

- · according to SAE J-534
- · with self-forming thread, tapered
- standard version made of steel, hardened according to SAE (650HV) and yellow passivated
- $\cdot$  salt spray resistance > 72 hours
- · recommanded hole size = 0.02" below nominal width

SFG	1/4" -	28 Special Tap	er Thread	Ref No.:	
L1	L2	for bore-Ø SV	N	Steel	Alemite
21/64"	3/16"	0.230"-0.235"	5/16" HEX ●	5546140	328435



#### International Reference Chart

:	Page		5546052	1720-B	73		5546120	1820-1	77
Alemite			5546054	1722-B	73		5546122	1675-B	75
	74		5546056	1723-B	74		5546124	1815	76
1610-BL	71		5546060	3005	74		5546126	1452	76
1644-B	71		5546062	3006	74		5546128	Z741-A	76
1607-B	71		5546064	1728-B	74		5546130	1851	75
1669-B	71		5546066	1633	74		5546132	43706	77
1684-B	71		5546068	1743-B	74		5546134	43716	77
1618-B	71		5546070	321381	74		5546135	51942	77
1688-B	72		5546072	1952	74		5546138	328224	78
1612-B	72		5546074	1608-B	74		5546140	328435	78
1623-B	72		5546076	1699	74		5546152	1611-B	72
1649-B	72		5546078	1666	74		5546153	1921-S	72
1613-B	72		5546080	1992-B1	75		5546154		71
1606-B	72		5546082	1646-B1	75		5546157	310912	77
1627-B	71		5546085	1968-S	72		5546159	51943	77
1641-B	71		5546086	1961-S	71		5546503	3016	71
1652-B	71		5546087	1966-S	71		5546507	3018	71
1680-B	71		5546088	1923-S	72		5547001		71
1698-B	71		5546089	1969-S	72		5547020		76
3014-B	71		5546090	1922-S	72		5547021		76
1637-B1	72		5546106	1792-B	71		5547022		76
3010-B1	72		5546108	1770-B1	72		6110100		77
1911-B1	72		5546110	1650	71				
3038-B	73		5546112	1184-B	76				
	Alemite  1610-BL 1644-B 1607-B 1669-B 1684-B 1618-B 1612-B 1623-B 1649-B 1613-B 1606-B 1627-B 1641-B 1652-B 1680-B 1698-B 3014-B 1637-B1 3010-B1 1911-B1	Alemite 74 1610-BL 71 1644-B 71 1607-B 71 1669-B 71 1684-B 71 1618-B 71 1688-B 72 1612-B 72 1623-B 72 1649-B 72 1613-B 72 1606-B 72 1627-B 71 1641-B 71 1652-B 71 1652-B 71 1659-B 71 1698-B 71 3014-B 71 1637-B1 72 3010-B1 72 1911-B1 72	Alemite  74  1610-BL 71  1644-B 71  1607-B 71  1669-B 71  1684-B 71  1618-B 71  1688-B 72  1612-B 72  1623-B 72  1649-B 72  1613-B 72  1606-B 72  1627-B 71  1652-B 71  1652-B 71  1652-B 71  1659-B 71  1698-B 71  3014-B 71  1637-B1 72  3010-B1 72  1911-B1 72	Alemite         5546054           74         5546054           1610-BL         71         5546060           1644-B         71         5546062           1607-B         71         5546064           1669-B         71         5546066           1684-B         71         5546068           1618-B         71         5546070           1688-B         72         5546072           1612-B         72         5546074           1623-B         72         5546074           163-B         72         5546078           1613-B         72         5546080           1606-B         72         5546080           1627-B         71         5546085           1641-B         71         5546086           1652-B         71         5546086           1680-B         71         5546080           1698-B         71 <t< td=""><td>Alemite         5546054         1722-B           5546054         1723-B         1723-B           1610-BL         71         5546060         3005           1644-B         71         5546062         3006           1607-B         71         5546064         1728-B           1669-B         71         5546064         1728-B           1684-B         71         5546068         1743-B           1618-B         71         5546070         321381           1688-B         72         5546072         1952           1612-B         72         5546074         1608-B           1623-B         72         5546074         1608-B           1633-B         72         5546078         1666           1613-B         72         5546080         1992-B1           1606-B         72         5546082         1646-B1           1627-B         71         5546085         1968-S           1641-B         71         5546086         1961-S           1652-B         71         5546087         1966-S           1680-B         71         5546088         1923-S           1698-B         71         5546089</td><td>Alemite         5546054         1722-B         73           1610-BL         74         5546056         1723-B         74           1644-B         71         5546060         3005         74           1607-B         71         5546062         3006         74           1669-B         71         5546064         1728-B         74           1684-B         71         5546066         1633         74           1618-B         71         5546068         1743-B         74           1618-B         71         5546070         321381         74           1688-B         72         5546072         1952         74           1612-B         72         5546072         1952         74           1623-B         72         5546074         1608-B         74           1623-B         72         5546074         1608-B         74           1633-B         72         5546078         1666         74           1613-B         72         5546081         1992-B1         75           1606-B         72         5546082         1646-B1         75           1627-B         71         5546085         19</td><td>Alemite         5546054         1722-B         73           1610-BL         74         5546056         1723-B         74           1644-B         71         5546060         3005         74           1607-B         71         5546062         3006         74           1669-B         71         5546064         1728-B         74           1684-B         71         5546066         1633         74           1618-B         71         5546068         1743-B         74           1618-B         71         5546070         321381         74           1688-B         72         5546072         1952         74           1612-B         72         5546074         1608-B         74           1623-B         72         5546074         1608-B         74           163-B         72         5546074         1608-B         74           1649-B         72         5546078         1666         74           1613-B         72         5546081         1992-B1         75           1606-B         72         5546082         1646-B1         75           1627-B         71         5546085         1</td><td>Alemite         5546054         1722-B         73         5546122           1610-BL         74         5546056         1723-B         74         5546124           1644-B         71         5546060         3005         74         5546126           1607-B         71         5546062         3006         74         5546128           1669-B         71         5546064         1728-B         74         5546130           1684-B         71         5546066         1633         74         5546132           1688-B         71         5546068         1743-B         74         5546132           1688-B         71         5546070         321381         74         5546134           1612-B         72         5546072         1952         74         5546138           1612-B         72         5546074         1608-B         74         5546138           1623-B         72         5546074         1608-B         74         5546152           1649-B         72         5546078         1666         74         5546152           1649-B         72         5546082         1646-B1         75         5546154           1606-B</td></t<> <td>Alemite         5546054         1722-B         73         5546122         1675-B           1610-BL         71         5546056         1723-B         74         5546124         1815           1644-B         71         5546062         3005         74         5546126         1452           1607-B         71         5546062         3006         74         5546128         Z741-A           1607-B         71         5546064         1728-B         74         5546132         43706           1684-B         71         5546066         1633         74         5546132         43706           1688-B         71         5546068         1743-B         74         5546132         43706           1688-B         71         5546070         321381         74         5546134         43716           1618-B         71         5546072         1952         74         5546135         51942           1688-B         72         5546072         1952         74         5546133         328224           1612-B         72         5546074         1608-B         74         5546153         1921-S           1649-B         72         5546081</td>	Alemite         5546054         1722-B           5546054         1723-B         1723-B           1610-BL         71         5546060         3005           1644-B         71         5546062         3006           1607-B         71         5546064         1728-B           1669-B         71         5546064         1728-B           1684-B         71         5546068         1743-B           1618-B         71         5546070         321381           1688-B         72         5546072         1952           1612-B         72         5546074         1608-B           1623-B         72         5546074         1608-B           1633-B         72         5546078         1666           1613-B         72         5546080         1992-B1           1606-B         72         5546082         1646-B1           1627-B         71         5546085         1968-S           1641-B         71         5546086         1961-S           1652-B         71         5546087         1966-S           1680-B         71         5546088         1923-S           1698-B         71         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5546082         1646-B1         75           1627-B         71         5546085         19	Alemite         5546054         1722-B         73           1610-BL         74         5546056         1723-B         74           1644-B         71         5546060         3005         74           1607-B         71         5546062         3006         74           1669-B         71         5546064         1728-B         74           1684-B         71         5546066         1633         74           1618-B         71         5546068         1743-B         74           1618-B         71         5546070         321381         74           1688-B         72         5546072         1952         74           1612-B         72         5546074         1608-B         74           1623-B         72         5546074         1608-B         74           163-B         72         5546074         1608-B         74           1649-B         72         5546078         1666         74           1613-B         72         5546081         1992-B1         75           1606-B         72         5546082         1646-B1         75           1627-B         71         5546085         1	Alemite         5546054         1722-B         73         5546122           1610-BL         74         5546056         1723-B         74         5546124           1644-B         71         5546060         3005         74         5546126           1607-B         71         5546062         3006         74         5546128           1669-B         71         5546064         1728-B         74         5546130           1684-B         71         5546066         1633         74         5546132           1688-B         71         5546068         1743-B         74         5546132           1688-B         71         5546070         321381         74         5546134           1612-B         72         5546072         1952         74         5546138           1612-B         72         5546074         1608-B         74         5546138           1623-B         72         5546074         1608-B         74         5546152           1649-B         72         5546078         1666         74         5546152           1649-B         72         5546082         1646-B1         75         5546154           1606-B	Alemite         5546054         1722-B         73         5546122         1675-B           1610-BL         71         5546056         1723-B         74         5546124         1815           1644-B         71         5546062         3005         74         5546126         1452           1607-B         71         5546062         3006         74         5546128         Z741-A           1607-B         71         5546064         1728-B         74         5546132         43706           1684-B         71         5546066         1633         74         5546132         43706           1688-B         71         5546068         1743-B         74         5546132         43706           1688-B         71         5546070         321381         74         5546134         43716           1618-B         71         5546072         1952         74         5546135         51942           1688-B         72         5546072         1952         74         5546133         328224           1612-B         72         5546074         1608-B         74         5546153         1921-S           1649-B         72         5546081

5546114 A1186

5546116 1186-B

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Ref No	D.:	Page	1618-B	5546016	71
Alemite	UMETA		1623-B	5546020	72
1452	5546126	76	1627-B	5546028	71
1633	5546066	74	1637-B1	5546040	72
1650	5546110	71	1641-B	5546030	71
1666	5546078	74	1644-B	5546008	71
1699	5546076	74	1646-B1	5546082	75
1815	5546124	76	1649-B	5546022	72
1851	5546130	75	1652-B	5546032	71
1952	5546072	74	1669-B	5546012	71
3005	5546060	74	1675-B	5546122	75
3006	5546062	74	1680-B	5546034	71
3016	5546503	71	1684-B	5546014	71
3018	5546507	71	1688-B	5546017	72
43706	5546132	77	1698-B	5546036	71
43716	5546134	77	1720-B	5546052	73
51942	5546135	77	1722-B	5546054	73
51943	5546159	77	1723-B	5546056	74
1184-B	5546112	76	1728-B	5546064	74
1186-B	5546116	76	1743-B	5546068	74
1606-B	5546026	72	1770-B1	5546108	72
1607-B	5546010	71	1792-B	5546106	71
1608-B	5546074	74	1820-1	5546120	77
1610-BL	5546006	71	1911-B1	5546044	72
1611-B	5546152	72	1921-S	5546153	72
1612-B	5546018	72	1922-S	5546090	72
1613-B	5546024	72	1923-S	5546088	72

5546048 3053-B

5546050 3054-B

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# TURNED PARTS

#### From prototype to series production-readiness!

Umeta is the right partner for you and your turned parts projects. We support you from the very first development stage through initial sampling right up to series production-readiness.

Manufacturing special turned parts is one of our strengths, whether in small or large series. Our machinery consists of long CNC-controlled lathes and capstan lathes. We also provide assembly services and the manufacture of complete component groups as an option.

This means we can offer complex machining facilities.

You will find locking plugs and air release valves in the standard programme of our turned parts division, and we would like to show you a few samples of further production facilities below.



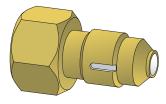
#### UMETA TURNED PARTS AT A GLANCE

- production batches from 1 piece
- raw material measurements from Ø 3 mm to Ø 42 mm
- turning lengths up to 600 mm
- machining of all removable materials
- high-precision production of complex contours(tolerance ranges of 0.02 mm and a surface roughness Rz of 1.0 µm are possible)
- axial and radial milling / drilling with lathing of bars
- eccentric drilling with axial machining
- extensive machining of front and back sides with lathing of bars
- changes in machining contours can be realised quickly and economically by programming the parameters

#### EXAMPLES OF MACHINING FACILITIES

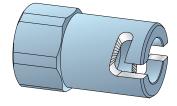
#### chain tensioner

(machining of front, back, air release goove)



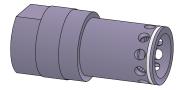
#### bayonet top

(radial milling of shell)



#### clamping hydraulic body

(radial two-step drilling/apply to spanner flat)



#### injection nozzle

(axial/radial machining, long turned parts, assembling)





#### AIR BLEED VALVES

The standard air bleed valves for venting and avoidance of undesirable pressure increases are zinc-plated and passivated, and they are featured with a tapered thread. The following types are representing a selection of the most commonly used air bleed valves.

Upon request, UMETA manufactures air bleed valves in other versions, with respect to the following:

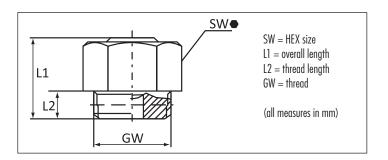
- · opening pressure
- dimension
- · material
- · thread size
- · thread form (e. g. with cylindrical thread)
- · further surface treatment
- · etc.



#### Air bleed valves



- · for venting gears
- · for the avoidance of undesirable pressure increases in universal joints
- · made of steel, zinc-plated and passivated, with tapered thread
- · for other types and materials, please see table, or upon request



GW	M	6 x 1.0		Ref No.:	
Ll	L2	SW	Opening pressu	re Steel	SST303 SST316L
11	7	7 mm HEX	<ul><li>approx. 3 bar</li></ul>	5270020	
11	7	7 mm HEX	<ul> <li>approx. 8-12 ba</li> </ul>	r 5270022	

GW	M	8 x 1.0			Ref No.:						
Ll	L2	SW		Opening pressure	Steel	SST303 SST316L					
11.6	6	11 mm HFX	•	approx. 2.5 bar	5244082						

M	10 x 1.0			Ref No.:						
L2	SW		Opening pressure	Steel	SST303	SST316L				
4	11 mm HEX		approx. 2.5 bar	5244084	5244083	5244088				
6	11 mm HEX		approx. 5 bar		* 5244080					
6	11 mm HEX		approx. 5 bar	5244085						
6	11 mm HEX		approx. 7.5 bar	5244089						
	<b>L2</b> 4 6 6	4 11 mm HEX 6 11 mm HEX 6 11 mm HEX	L2 SW  4 11 mm HEX ◆ 6 11 mm HEX ◆ 6 11 mm HEX ◆	L2 SW Opening pressure 4 11 mm HEX	L2         SW         Opening pressure         Steel           4         11 mm HEX              □ approx. 2.5 bar          5244084           6         11 mm HEX              □ approx. 5 bar          5244085	L2         SW         Opening pressure         Steel         SST303           4         11 mm HEX              □ approx. 2.5 bar          5244084         5244083           6         11 mm HEX              □ approx. 5 bar               ▼ 5244080           6         11 mm HEX              □ approx. 5 bar           5244085              □ approx. 5 bar				

GW	R	1/8, 1/8 - 2	28 BSP	Ref No.:					
L1	L2	SW	0pen	ing pressure	Steel	SST303	SST316L		
11.6	6	11 mm HEX	appro	x. 2.5 bar	5800017				
11.6	6	11 mm HEX	appro	x. 5 bar	5244086	5244087			

#### LOCKING PLUGS

The standard locking plugs for closure of bore-holes are made of steel, zinc-plated and passivated, and they are featured with a tapered thread.

The following types are representing a selection of the most commonly used locking plugs.

Upon request, UMETA manufactures locking plugs in further versions, with respect to the following:

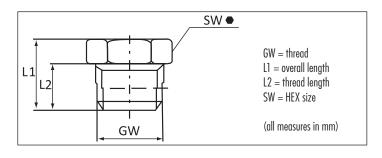
- dimension
- · material
- · thread size
- · thread form (e.g. with cylindrical thread)
- · length
- · etc.



#### **Locking Plugs**



- · for subsequent closing of boreholes
- made of steel, zinc-plated and passivated, with tapered thread
- · for other types and materials, please see table, or upon request



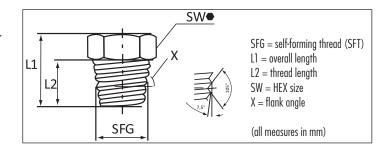
GW	M	6 x 1.0	Ref No.:		
L1	L2	SW	Steel	SST303	SST316L
8.5	5.5	7 mm HEX 🕳	5180142		
GW	M	8 x 1.0	Ref No.:		
L1	L2	SW	Steel	SST303	SST316L
8.5	5.5	9 mm HEX 🕳	5180117		
GW	M	10 x 1.0	Ref No.:		
Ll	L2	SW	Steel	SST303	SST316L
9	5.5	11 mm HEX 👄	5581133		
8	4.5	11 mm HEX	5180125		

GW	M	12 x 1.5	Ref No.:		
Ll	L2	SW	Steel	SST303	SST316L
12	8	14 mm HEX ●	5581136		
GW	R	1/8, 1/8 - 28 BSP	Ref No.:		
L1	L2	SW	Steel	SST303	SST316L
8.5	5.5	11 mm HEX ●	5180122		
			3100122		
GW	1,	/4"-28 UNF-2A	Ref No.:		
Ll	L2	SW	Steel	SST303	SST316L
8.5	5.5	7 mm HEX 👄	5180143		

#### **Locking Plugs with Self-Forming Thread**



- · for subsequent closing of boreholes
- standard version made of steel, casehardened according to DIN (650 HV) and yellow passivated
- · with self-forming thread



#### APPLICATION AREA

By using UMETA locking plugs with self-forming thread (SFT/SFG) you effectively save the thread-cutting process in the borehole.

#### **MOUNTING INSTRUCTIONS**

The special thread angle and the specific hardness level allow these plugs to be driven and screwed into boreholes without prior thread cutting.

SFG	S	6 x 1	Ref No.:	
L1	L2	SW	Steel	not available in other materials
2.5	5.5	7 mm HEY	5180146	

Thus, the thread of the plug forms its counterhead. Later, the plug can easily be screwed out and be replaced by a standard locking plug. The exact size of the core hole depends on the material and must be determined by mounting tests. The consistency of the receiving material is decisive. The standard gauge for the installation bore diameter of 0.4-0.5 mm (= 0.02") below nominal width have proved in daily use.

SFG	S	8 x 1	Ref No.:	
Ll	L2	SW	Steel	not available in other materials
Q 5	55	0 mm HEV	5180114	



### UMETA History



Hermann Ulrichskötter



Marga<mark>rete M</mark>aser Ulrichskötter



Frank Maser



Administration



Site

1926	Company	founded b	v Hermann	Ulrichskötter
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**1953** Relocation of the company to current location in Ummeln, Bielefeld

1965 General management takeover by Margarete Maser-Ulrichskötter, daughter of Hermann Ulrichskötter

1993 Mr. Frank Maser enters the third generation of company general management

**1993** Founding of a subsidiary in the USA

**1994** Certification to DIN EN ISO 9001 as first company in the sector

2004 UMETA is awarded the "Bielefelder-Ökoprofit-Betrieb 2004" prize

**2006** Extensive upgrade of machinery in the CNC machine sector to extend special turned part range

2007 TÜV certification to "customer satisfaction and service quality"

**2011** Re-certification of our quality management to ISO 9001:2008

2011 Extensive upgrade of machinery in the CNC machine sector to extend special turned part range

# Caution! Safety Information

#### It is imperative that you observe the following information:

UMETA grease guns can achieve a lubrication pressure of over 800 bar / 11,600 PSI.

For this reason, please ensure that all components are designed for this high pressure.

Service your UMETA products regularly!
Before using them first, check all connections for tight fit and only use components which do not show any signs of damage.

Never point the discharge opening at yourself or at other people.

Never hold onto hoses under pressure and never loosen connections which are under pressure.

Hoses are subject to a severe ageing process!
For this reason you should always replace hoses after three years at the latest.
Hoses may never be buckled or bent with force. The smallest bending radius is 100 mm.

UMETA compressed air guns may never be operated under more than 10 bar / 145 PSI air pressure.

Special lubricating nipples may be required for lubrication using automatic lubricating equipment. Always inform yourself in advance about the maximum permissible pressure!

Only use UMETA products with original UMETA accessories which are intended for this purpose. Modifications to UMETA Products can lead to severe damage or injuries. If you are injured, consult a doctor immediately!

UMETA products may never be brought into contact with hazardous or aggressive materials.

### **General Information**

We reserve the right to make changes to products with regard to technical properties, dimensions and materials, and to remove products from our range.

Products may deviate from catalogue illustrations in their design, colour and size.

Supply of turned parts takes place in accordance with our "Technical terms of delivery for turned parts", which you can find in the download area of our Internet site.

Furthermore our General Conditions of Sale, which are on the back of our business paper and on our Internet site, apply to all deliveries.

Our 4 years guarantee is subject to our guarantee terms and conditions which can be found at www.umeta.com

We accept no liability for any errors or omissions.

www.umeta.com



# **UMETA REFERENCE INDEX**

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1100906	38	HI	1121457	39	HI	1211156	41	H2	1310908	42	H3	2111464	53	K3a	3121127	54	D1
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1111457	39 46	Hla	1204507	40	пz Н2	1301758		пз Н3	2101111	50	K1	3101176	54	71را D1	4121707		M1
1120100	-10	IIIu	1207300	TU	IIL	1301/00	TU	110	Z1011J0	JU	IV.I	0101401	74	וע	7121700	UL	MI



Ref No.:	Dans I	IMETA Time	4/415/0	/ [	T10	Ref No.:	Dana	UMETA-Type	554/054	70	110 /C /CAF	Ref No.:	Dana	HMETA Time	70/5110	00	CDV 10
4121709	62	IMETA-Type M1	4641562 4641567	65 65	T1B T1B	5243020	59	DV1	5546054 5546056	73 74	H2/S/SAE H3/S/SAE	6017141	69	Assortment	7265113 7266313	29 29	SDK 10 SDK 13
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4121715	62	M1	5180125	81	Plug	5243068	59	DV1	5546064	74	H1a/SAE	6800130	10	75/PKU	7321151	24	Coupler
4121761	62	M1	5180142	81	Plug	5243069	59	DV1	5546066	74	H1a/SAE	6800140	10	75/PKU	7321551	24	Coupler
4121762	62	M1	5180143	81	Plug	5244033	49	H/Special	5546068	74	H1a/SAE	6900095	10;	Case kit	7321651	24	Coupler
4121763	62	M1	5240009 5240013	66	M/Special	5244080	80	Valves		74	H1a/SAE	/00000/	30	7 <i>C /</i> DVII	7321751	24	Coupler
4141704 4141707	62 62	M1 M1	5240013	66 66	M/Special M/Special	5244082 5244083	80 80	Valves Valves	5546072 5546074	74 74	H1a/SAE H1a/SAE	6900096	10; 30	75/PKU	7321851 7322451	24 24	Coupler Coupler
4141707	62	M1	5240046	66	M/Special	5244084	80	Valves	5546076	74	H1a/SAE	6900098	10;	75/PKU	7323911	24	Coupler
4141761	62	M1	5240048	66	M/Special	5244085	80	Valves		74	H1a/SAE	0,000,0	30	7 5/ 1 110	7331911	22	Joint
4141762	62	M1	5240061	66	M/Special	5244086	80	Valves	5546080	75	H2a/SAE	6900099	25	Wall bracket	7331921	22	Joint
4141763	62	M1	5240062	66	M/Special	5244087	80	Valves	5546082	75	H2a/SAE	7000000	12	EcoLube	7331925	22	Joint
4141768	62	M1	5240063	66	M/Special	5244088	80	Valves	5546085	72	H2/SAE	7000002	12	EcoLube	7331941	22	Joint
4201104	61	M4	5240067	67	M/Special	5244089	80	Valves	5546086	71	H1/SAE	7000003	12	EcoLube	7351031	21	Nozzle
4201107 4201109	61 61	M4 M4	5241007 5241009	38 38	H1 H1	5244094 5244095	49 49	H/Special	5546087 5546088	71 72	H1/SAE	7000005 7021312	12 10	EcoLube 75/PKU	7351041 7351061	21 21	Nozzle Nozzle
4201161	61	M4 M4	5241007	44	H1/S	5244075	49	H/Special H/Special	5546089	72	H3/SAE H3/SAE	7021312	10	75/PKU	7351161	21	Nozzle
4221161	61	M4	5241024	39	H1	5244134	49	H/Special		72	H2/SAE	7091156	34	75/PKI zinc	7351261	21	Nozzle
4302210	63	M22	5241029	46	Hla	5244159	49	H/Special	5546106	71	H1/SAE	7091157	34	75/PKI zinc	7351314	21	Nozzle
4302219	63	M22	5241038	38	H1	5244160	49	H/Special	5546108	72	H2/SAE	7091312	35	75/LLI zinc	7351315	21	Nozzle
4302262	63	M22	5241040	46	Hla	5244161	49	H/Special	5546110	71	H1/SAE	7092100	25	Wall bracket	7351316	21	Nozzle
4302263	63	M22	5241043	74	H1a/SAE	5244162	49	H/Special		76	M1/SAE	7092110	25	Wall bracket		22	(oil)
4302264	63	M22	5241054	39	H1	5244163	49	H/Special	5546114	76	M1/SAE	7130133	15	30/S	7351317	21	Nozzle
4312219 4312262	63	M22 M22	5241055	39 38	H1	5244178 5244179	49 49	H/Special		76	M1/SAE	7130233	15 15	30/H 30	7351326	21 22	Nozzle (oil)
4312263	63 63	M22	5241056 5241057	38	H1 H1	5244177	49	H/Special H/Special	5546120 5546122	77 75	M22/SAE H/SAE	7130433 7130533	15	30/NS	7351376	21	(oii) Nozzle
4322219	63	M22	5241058	39	H1	5244185	59	D3 quattro	5546124	76	DV1/SAE	7133933	15	30/K	7031070	22	(oil)
4322262	63	M22	5241059	38	H1	5270020	80	Valves	5546126	76	DV1/SAE	7134133	15	34/S	7351461	21	Nozzle
4322263	63	M22	5241060	38	H1	5270022	80	Valves	5546128	76	DV1/SAE	7134233	15	34/H	7351561	21	Nozzle
4402262	63	M22/L	5241061	39	H1	5313742	38	H1	5546130	75	D1/SAE	7134433	15	34	7353361	21	Nozzle
4402263	63	M22/L	5241062	39	H1	5313742	71	H1/SAE	5546132	77	Adapter/SAE	7134533	15	34/NS	7368011	22	Coupler
4402264	63	M22/L	5241068	39	HI	5317443	44	H1/S		77	Adapter/SAE	7135933	15	34/K	7368012	22	Coupler
4501504 4501507	64 64	T1	5241070 5241071	39 39	H1 H1	5317541 5372717	44 65	H1/S T1B	5546135 5546138	77 78	Adapter/SAE Plug/SAE	7136113 7136213	16 16	36/S 36/H	7368015 7371953	22 25;	Coupler Grease
4501508	64	TI	5241071	39	H1	5376214	66	M/Special	5546140	78	Plug/SAE	7136313	16	36/NS	73/1/33	33	Oleuse
4501509	64	T1	5241074	38	H1	5376314	66	M/Special		72	H2/SAE	7136413	16	36	7437505	14	DRP 30
4501511	64	Tl	5241075	39	H1	5544053	67	M/Special	5546153	72	H2/SAE	7136513	16	36/K	7522224	32	Accessories
4501537	64	Tl	5241076	39	H1	5544054	67	M/Special	5546154	71	H1/SAE	7140133	16	40/S	7523224	32	Accessories
4501561	64	T1	5241077	39	H1	5544056	67	M/Special		77	Adapter/SAE		16	40/H	7525224	32	Accessories
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4601511	65	T1B	5241105	39	H1		71	H1/SAE	5547021	76	M1/Iso	7142433	16	42	7591983	31	Filling dev.
4601514	65	TIB	5241106	39	H1	5546016	71	H1/SAE		76	M1/Iso	7142533	16	42/NS	7611113	17	Model 21
4601516	65	T1B		49	H/Special	5546017	72	H2/SAE	5556010	28	Filling cyl.	7142733	16	42/K	7611213	17	Model 21
4601537	65	TIB	5241131	49	H/Special	5546018	72	H2/SAE	5581133	81	Plug	7143133	18	43/S	7751511	10	75/PKU
4601539 4601561	65 65	T1B	5241132	49 49	H/Special	5546020	72 72	H2/SAE	5581136 5800017	81 80	Plug	7143233	18	43/H	7751611	10	75/PKU
4601562	65	T1B T1B	5241133 5241135		H/Special H1/S	5546022 5546024	72 72	H2/SAE H3/SAE	5800040	80 48	Valves H/Special	7144133 7144233	16 16	44/S 44/H	7752611 7759611	10 10	75/PKU 75/PKU
4611504	65	TIB	5241140	49	H/Special	5546026	72	H3/SAE	5800048	48	H/Special	7144233	16	44	9109416	68	B1
4611507	65	T1B		49	H/Special	5546028	71	H1/SAE	5800049	48	H/Special	7144533	16	44/NS	9140215	21	Nozzle
4611508	65	T1B	5241236	41	H2	5546030	71	H1/SAE	5800050	48	H/Special	7144753	16	44/K	9140216	21	Nozzle
4611509	65	T1B	5242042	48	H/Special	5546032	71	H1/SAE	5800051	48	H/Special	7146113	17	46/S	9140217	21	Nozzle
4611511	65	TIB	5242085	40	H2	5546034	71	H1/SAE	5800052	48	H/Special	7146213	17	46/H	9149414	68	B1
4611514	65	TIB	5242087	41	H2	5546036	71	H1/SAE	5800053	48	H/Special	7146313	17	46/NS	9149415	68	B1
4611560 4611561	64 65	T1 T1B	5242088 5242092	40 42	H2 H3	5546038 5546040	71 72	H1/SAE H2/SAE	5800054 5800056	48 48	H/Special H/Special	7146413 7146753	17 17	46 46/K	9149416 9149417	68 68	B1 B1
4611561	65	TIB	5242092	42	нз Н3	5546040	72	H2/SAE H2/SAE	5800056	48	H/Special	7212443	28	46/K Type 2/V	9149417	68	B1
4621509	65	TIB	5242104	41	H2	5546044	72	H3/SAE	5800058	70	Garage equ.	7222143	27	Type 27 v	9155416	68	B1
4621514	65	TIB	5242105	41	H2	5546046	73	H1/S/SAE		70	Garage equ.	7233113	27	Type 3	9156416	68	B1
4621561	65	T1B	5243010	59	DV1	5546048	73	H2/S/SAE	6008100	69	Assortment	7244313	28	Type 4	9157416	68	B1
4621562	65	T1B	5243018	59	DV1	5546050	74	H3/S/SAE		69	Assortment	7255113	29	SDG 10	9157420	68	B1
4641561	65	TIB	5243019	59	DV1	5546052	73	H1/S/SAE	6017140	69	Assortment	7256313	29	SDG 13	9157421	68	B1

Dof Mo.	Dage	HIMETA Tuno	V000000	00	2/0/11	Dof Mo.	Dage	IIMETA Tuno	V000771	10	OF /DV :1	Dof No.	Dage	IIMETA Tuno
Ref No.:	24	UMETA-Type	V000223 V000224	23	360/LN	Ref No.:		UMETA-Type	V000771 V000772	13	85/PK silver	Ref No.:		UMETA-Type
9230004	70	Coupler		22 21	Coupler Nozzle	V000431 V000432	13	85/PK zinc		13	85/PK silver	V001218	]]	73/PK
9500110 9500111	70	Cap Cap	V000227 V000239	22	Oil coupler	V000432 V000439	8	75/PK zinc	V000773 V000790	11	73/PK 70/PK	V001219 V001220	11	73/PK 73/PK
9500111	70	Сар	V000237	21	Nozzle	V000437	11	75/PL zinc 70/PK	V000770	9	75/PL zinc	V001220	11	73/PK
9500121	70	Сар	V000240	20	Nozzle tube	V000443	8	75/PK silver	V000809	13	85/PK zinc	V001224	11	73/PK
9500130	70	Сар	V000247	21	Nozzle	V000447	13	85/PK silver	V000810	9	75/PL zinc	V001227	9	75/LL zinc
9500131	70	Сар	V000240	21	Nozzle	V000454	8	75/PK silver	V000842	11	70/PK	V001232	9	75/LL zinc
9500140	70	Сар	V000250	21	Nozzle	V000457	11	73/PK	V000858	13	85/PK zinc	V001233	9	75/LL zinc
9500141	70	Сар	V000253	20	Nozzle tube	V000458	11	73/PK	V000859	12	75/PKM	V001249	8	75/PK zinc
9500200	70	Сар	V000254	21	Nozzle	V000465	23	360/L	V000860	8	75/PK zinc	V001250	8	75/PK zinc
9500201	70	Сар	V000276	8	75/PK silver	V000471	23	360/L	V000881	11	70/PK	V001251	11	70/PK
9500210	70	Сар	V000279	20	Nozzle tube	V000472	11	70/PK	V000938	9	75/LL zinc	V001408	8	75/PK zinc
9626103	33	Accessories	V000281	8	75/PK silver	V000475	23	360/L	V000940	23	360/LN	V001409	8	75/PK zinc
9626109	33	Accessories	V000282	23	360/L	V000476	23	360/LN	V000941	9	75/LL zinc	V001422	9	75/PL zinc
9626140	33	Accessories	V000283	23	360/LN	V000479	11	73/PK	V000952	11	70/PK	V001425	22	Coupler
9626396	33	Accessories	V000285	20	Nozzle tube	V000485	12	75/PKM	V000961	13	85/PK zinc	V001426	22	Coupler
9626700	32	Accessories	V000286	8	75/PK silver	V000486	9	75/PL zinc	V000978	12	75/PKM	V001440	35	75/PKI zinc
9626701	32	Accessories	V000287	8	75/PK silver	V000490	23	360/L	V000993	11	73/PK	V001460	9	75/PL zinc
9626702	32	Accessories	V000288	23	360/LN	V000495	8	75/PK silver	V000997	13	85/PK silver	V001461	9	75/PL zinc
9626705	32	Accessories	V000294	23	360/L	V000496	23	360/L	V001002	11	70/PK	V001462	9	75/PL zinc
9626708	32	Accessories	V000297	23	360/L	V000499	12	75/PKM	V001020	23	360/L	V001463	9	75/PL zinc
9626707	32	Accessories	V000298	23	360/LN	V000507	13	85/PK silver	V001024	11	73/PK	V001464	9	75/PL zinc
9626725	32	Accessories	V000301	8	75/PK zinc	V000521	23	360/L	V001028	13	85/PK zinc	V001465	9	75/PL zinc
9626800	32	Accessories	V000306	8	75/PK silver	V000524	8	75/PK silver	V001045	8	75/PK silver	V001466	11	70/PK
9626801	32	Accessories	V000308	8	75/PK silver	V000525	9	75/PL zinc	V001048	23	360/LN	V001467	11	70/PK
9626802	32	Accessories	V000309	8	75/PK zinc	V000535	8	75/PK silver	V001049	23	360/LN	V001468	]]	70/PK
9626803	32	Accessories	V000310	8	75/PK zinc	V000538	13	85/PK silver	V001054	11	73/PK	V001469	13	85/PK silver
9626805	32	Accessories	V000311	23 23	360/L	V000545	12	75/PKM	V001093	9	75/PL zinc	V001470	13 13	85/PK silver
9626810 9626820	33 31	Accessories Oil pump	V000312 V000316	20	360/LN Nozzle tube	V000548 V000549	13 11	85/PK zinc 73/PK	V001094 V001095	11	70/PK 70/PK	V001471 V001472	13	85/PK silver 85/PK silver
9626825	30	Carry Lube	V000318	23	360/LN	V000547	11	70/PK	V001075	11	73/PK	V001472	13	85/PK silver
9626830	31	Oil pump	V000310	8	75/PK silver	V000550	8	75/PK zinc	V001070	11	73/PK	V001473	13	85/PK silver
9907126	24	Coupler	V000317	22	coupler	V000573	8	75/PK zinc	V001077	11	70/PK	V001474	35	75/LLI zinc
9907127	24	Coupler	V000323	23	360/LN	V000616	8	75/PK silver	V001110	9	75/PL zinc	V001479	11	73/PK
9907128	24	Coupler	V000325	22	coupler	V000617	13	85/PK silver	V001136	13	85/PK silver	V001480	11	73/PK
V000039	23	360/LN	V000326	23	360/LN	V000637	11	70/PK	V001157	13	85/PK zinc	V001481	11	73/PK
V000041	23	360/LN	V000327	23	360/LN	V000640	13	85/PK silver	V001167	8	75/PK zinc	V001482	11	73/PK
V000042	23	360/L	V000328	23	360/LN	V000645	11	70/PK	V001172	8	75/PK zinc	V001502	18	70/PKO
V000044	20	Nozzle tube	V000330	22	Oil coupler	V000647	9	75/LL zinc	V001174	8	75/PK silver	V001549	18	70/PKO
V000054	20	Nozzle tube	V000331	22	coupler	V000648	9	75/LL zinc	V001176	8	75/PK silver	V001550	18	70/PKO
V000055	20	Nozzle tube	V000332	23	360/L	V000650	23	360/LN	V001181	8	75/PK zinc	V001551	18	70/PKO
V000072	20	Nozzle tube	V000333	8	75/PK silver	V000651	23	360/LN	V001182	8	75/PK zinc	V001552	18	70/PKO
V000074	20	Nozzle tube	V000334	35	75/PKI zinc	V000652	23	360/LN	V001184	8	75/PK zinc	V001553	18	70/PKO
V000076	20	Nozzle tube	V000337	20	Nozzle tube	V000653	23	360/L	V001185	8	75/PK zinc	V001554	18	70/PKO
V000077	21	Nozzle	V000340	35	75/LLI zinc	V000662	9	75/PL zinc	V001187	13	85/PK zinc	V001555	18	70/PKO
V000084	22	Coupler	V000342	8	75/PK silver	V000666	22	coupler	V001188	13	85/PK zinc	V001557	18	70/PKO
V000085	22	Coupler	V000349	8	75/PK zinc	V000667	8	75/PK silver	V001189	13	85/PK zinc	V001558	18	70/PKO
V000088	22	Coupler	V000350	11	70/PK	V000676	13	85/PK zinc	V001190	13	85/PK zinc	V001559	18	70/PKO
V000095	22	Coupler	V000354	11	70/PK	V000682	23	360/LN	V001192	13	85/PK zinc	V001560	18	70/PKO
V000096	22	Coupler	V000358	8	75/PK zinc	V000683	23	360/LN	V001194	13	85/PK zinc	V001625	22	Coupler
V000097	22	Coupler	V000361	22	Oil coupler	V000684	23	360/LN	V001195	13	85/PK zinc	V001662	23	360/LN
V000098 V000100	22	Coupler	V000366	23	360/LN	V000685	23	360/LN	V001196	13	85/PK zinc	V001663	23 23	360/LN
V000100	21 20	Nozzle Nozzle tube	V000369 V000371	13 13	85/PK zinc 85/PK silver	V000686 V000687	23 23	360/L 360/L	V001197 V001198	9	75/PL zinc	V001672 V001673	23	360/L
V000101	21	Nozzle lube Nozzle	V000371	20	Nozzle tube	V000687	23	360/L	V001178	9	75/PL zinc 75/PL zinc	VUU1073	23	360/L
V000102	20	Nozzle tube	V000373	8	75/PK silver	V000689	23	360/L	V001177	9	75/PL zinc			
V000103	21	Nozzle	V000370	13	85/PK silver	V000691	23	360/L	V001200	9	75/PL zinc			
V000104	21	Nozzle	V000382	12	75/PKM	V00071	13	85/PK silver	V001201	23	360/L			
V000108	23	360/LN	V000371	12	75/PKM	V000704	12	75/PKM	V001200	23	360/L			
V000100	23	360/LN	V000372	23	360/LN	V000712	13	85/PK zinc	V001207 V001208	23	360/L			
V000107	23	360/LN	V000374	20	Nozzle tube	V000713	8	75/PK silver	V001200	23	360/L			
V000143	20	Nozzle tube	V000370	8	75/PK silver	V000717	13	85/PK zinc	V001207	23	360/L			
V000151	20	Nozzle tube	V000403	8	75/PK silver	V000721	13	85/PK zinc	V001211	11	70/PK			
V000133	23	360/L	V000403	23	360/L	V000730	23	360/L	V001211	9	75/LL zinc			
V000210	13	85/PK silver	V000420	13	85/PK silver	V000761	23	360/L	V001213	9	75/LL zinc			
V000211	11	73/PK	V000421	13	85/PK silver	V000768	13	85/PK silver	V001214	9	75/LL zinc			
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